Assembly instruction Series N,TNCv2No. 27082

Tools and materials required:	Straight connector for flexible cables
Stanley blade	Cable entry: SUHNER Full Crimp
Scissors Crimp insert snitable for table pre large crimp tool. (see table below)	11N50-6-5 11 TNC 50 6 2
Suitable cable	es: S 06132 / S 06132 D-10
This connector Centre contac	ct: cavity 3
is supplied Braid:	cavity 8,65
Crimp tool:	76 Z 0-6-1
	Slide ferrule A onto cable. Prepare cable according to diagram. <u>5</u> CAUTION: Do not damage braid, inner conductor and dielectric of cable! Strip carefully and without lateral pressure on centre conductor.
	Push contact B over inner conductor of cable to abut cable dielectric and crimp.
	Splay out braid. Insert centre contact B into connector body C as far as stop. Ensure that braid lies above the crimp neck.
	Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



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