

Assembly instruction Series N v3 No.27091

Tools and materials required :

stanley blade
scissors , screw driver , file
crimp tool (see table below)
small saw SUHNER 74 Z 0-0-12

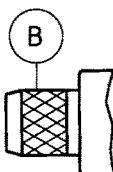
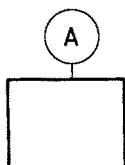
connector for flexible cable

cable entry : crimp

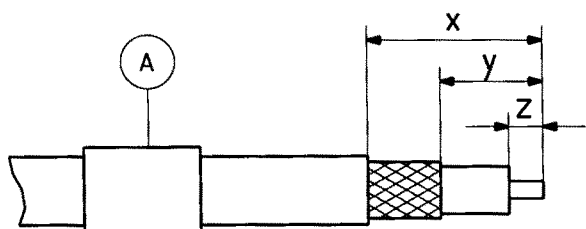
connector types : (e.g.)

11 N 50 - 6 - 8c 16 N 50 - 6 - 7c
25 N 50 - 6 - 7c

parts	2	3
suitable cables :	S 06162D-02	NOTE : ONLY CONNECTOR TYPES FOR CABLE ASSEMBLIES WITHOUT LOW PIM REQUIREMENT
centre contact :	plugged-in	
outer conductor :	crimped	
crimp tool :	76 Z 0 - 0 - 45	

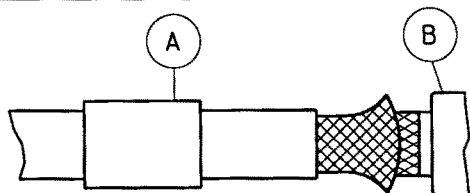


only for 16 N 50-6-7c

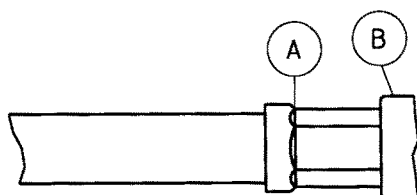


Slide ferrule A onto cable .
Prepare cable according to diagram .
Face inner conductor . Do not damage
inner conductor , braid and dielectric .

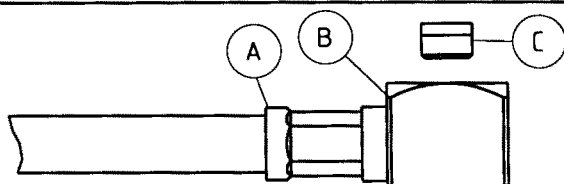
Typ	X	Y	Z
11 N 50 - 6 - 8c 25 N 50 - 6 - 7c	15	6	4
16 N 50 - 6 - 7c	23	13	2,5



Splay out braid .
Insert centre contact into connector body B
as far as stop .



Slide ferrule A over braid and crimp
as close to connector body B as possible .



only for 16 N 50-6-7c

Screw in cover C .

SUHNER's skilled staff and specialised equipment are available carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text : siehe Rückseite .