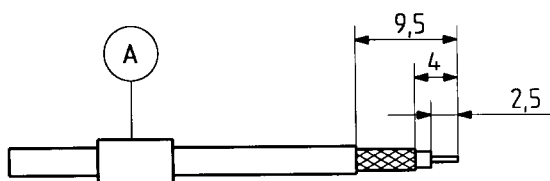
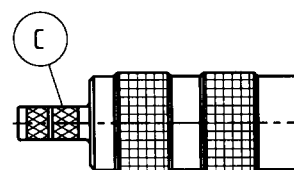
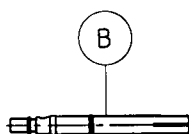
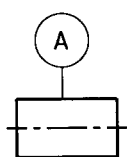
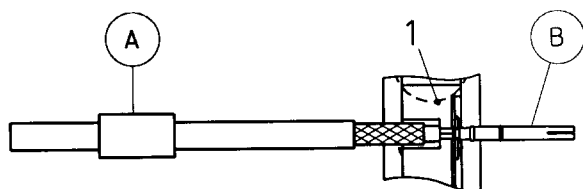


Assembly instruction Series QLA v11 No.27158

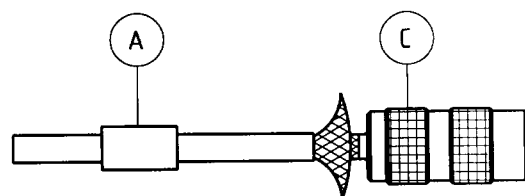
Tools and materials required: Stanley-blade Scissors Crimp tool (see table below)	Straight connectors for flexible cables	
	Cable entry : SUHNER Full-Crimp	
	Connector types : (e:g.) 21 QLA - 01 - 2 - 5	
This connector is supplied in 3 parts	Suitable cable : (e:g.)	RG 174 / U
	Centre contact :	cavity 1
	Braid :	cavity A
	Crimp tool :	1,2,A (red)



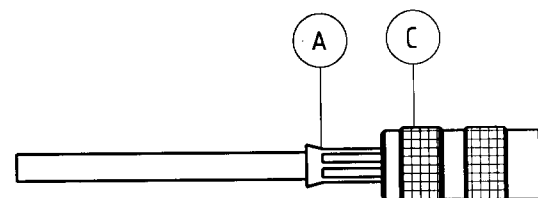
Slide ferrule A onto cable.
Prepare cable according to diagram.
CAUTION : Do not damage braid, dielectric and inner conductor of cable.



Push contact B over inner conductor of cable to about cable-dielectric and crimp with cavity 1.



Splay out braid and insert cable in connector body C.
Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

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