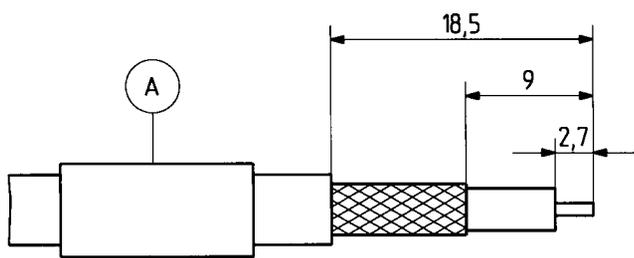
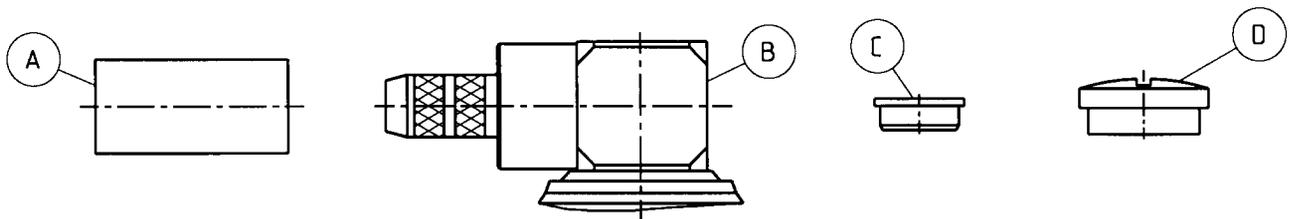


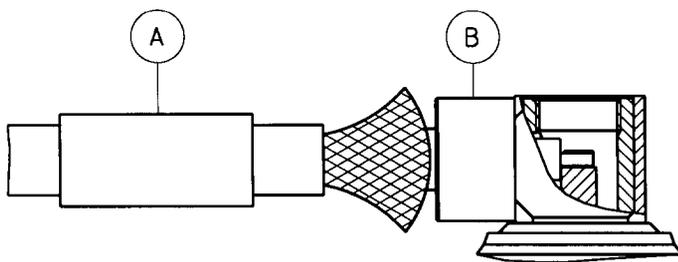
Assembly instruction Series TNC No. 27219

Tool and materials required : Stanley blade Scissors, screw driver Crimp tools (see table below) Soldering iron 100 Watts Solder Sn/Pb 60/40 Ø 0,8 mm activated rosin flux	Right angle plugs and cable receptacles for flexible cables
	Cable entry : crimped
	Connector types : (e.g.) 16 TNC-50-4-115

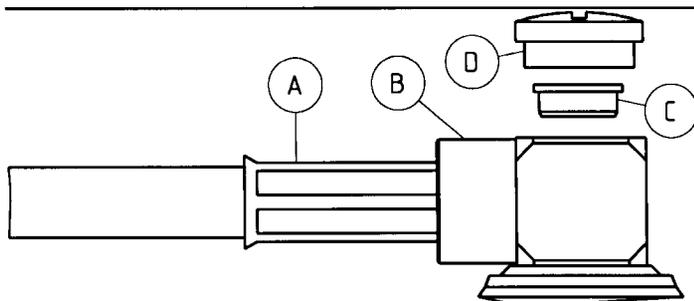
This connector is supplied in 3 parts.	Suitable cables :	S 04172 D
	Centre contact :	soldered
	Braid :	cavity C
	Crimp tool :	2 C (yellow)



Slide ferrule A onto cable.
Prepare cable according to diagram.
CAUTION : Do not damage braid, dielectric and inner conductor of cable!



Splay out braid and insert cable in connector body B.
CAUTION : Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body B as possible.
Solder inner conductor to contact, press in disc C and screw in cover D.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text siehe Rückseite