

Assembly instruction Series TNC No. 27219

Tools and materials required :

Stanley blade
Scissors, screw driver
Crimp tools (see table below)
Soldering iron 100 Watts
Solder Sn/Pb 60/40 \varnothing 0,8 mm
activated rosin flux

Right angle plugs and cable receptacles
for flexible cables

Cable entry : crimped

Connector types : (e.g.)

16 TNC-50-4-115

This connector
is supplied
in 3 parts.

Suitable cables :

S 04172 D

Centre contact :

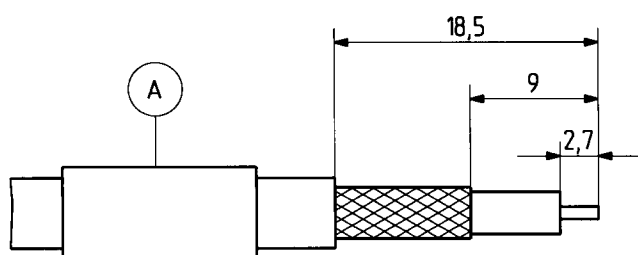
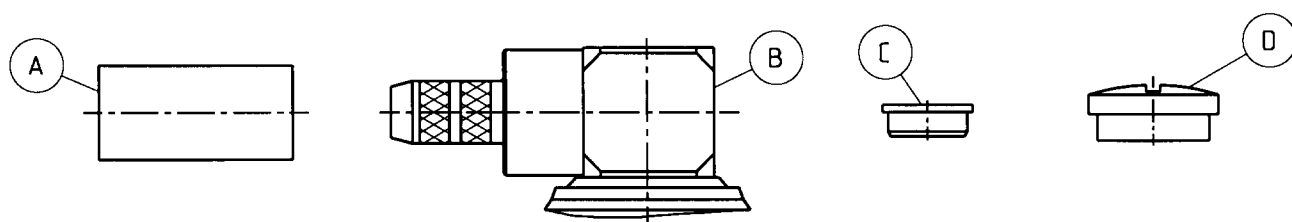
soldered

Braid :

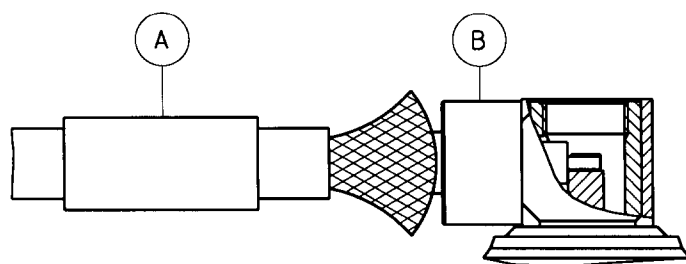
cavity C

Crimp tool :

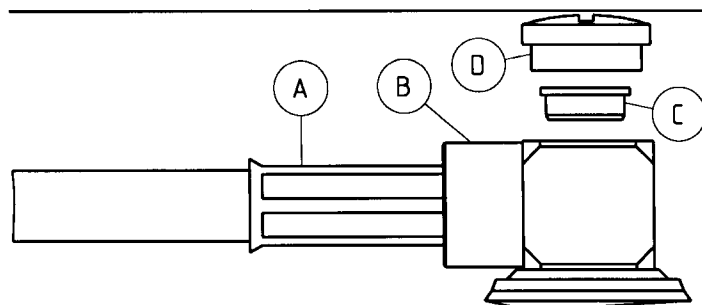
2 C (yellow)



Slide ferrule A onto cable.
Prepare cable according to diagram.
CAUTION : Do not damage braid, dielectric
and inner conductor of cable!



Splay out braid and insert cable in connector body B.
CAUTION : Ensure that braid lies above the crimp neck.



Slide ferrule A over braid
and crimp as close to connector body B as possible.
Solder inner conductor to contact, press in disc C
and screw in cover D.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



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