

Assembly instruction

Serie N

AB 07.08.00
4726/KRI

No.27225

Tools and materials required:

Stanley blade
Scissors
Soldering iron 60 Watts
Solder Sn/Pb 60/40
Activated rosin flux
Alcohol , brush
SR cable stripping tool No. W157

Angle plug for copper jacket cable

Cable entry : soldered

Connector types : (e.g.)

16 N-50-2-4

16 N-50-2-8

16 N-50-2-9

This connector
is supplied
in 2 parts

Suitable cables :

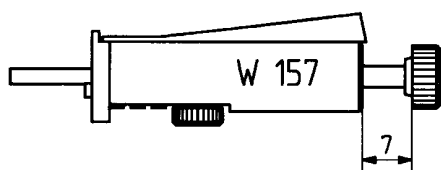
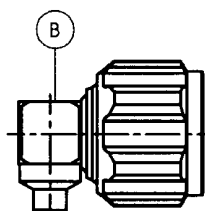
EZ 86

Centre contact :

soldered

Braid :

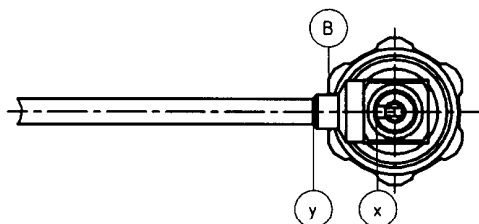
soldered



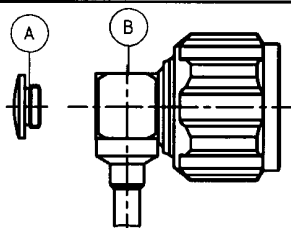
Cut cable end perpendicular to cable axis.
Cut back copper jacket using cable stripping tool W 157.
See instruction sheet No.9144 for detailed description.
The tool must be set for 7,0mm stripping dimension.



Prepare cable according to diagramm.
Cut back copper jacket using cable stripping tool W157.
Remove dielectric using a blade.



Push cable into connector body B until to the positive stop.
Solder inner conductor to contact pin, rimx must remain free of solder.
Solder connector body B to copper jacket at point y.
Promptly swab soldered area with alcohol to cool joint and remove any residual flux.



Screw cover A into body B.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text siehe Rückseite