

Assembly instruction Series MCX AD 09.05.00 4726/KRI No. 27307

Tools and materials required:

Stanley blade
Scissors
small soldering iron 40 Watt
Solder Sn/Pb 60/40
activated rosin flux
Assembly-tool 74 Z-0-0-30

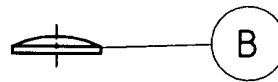
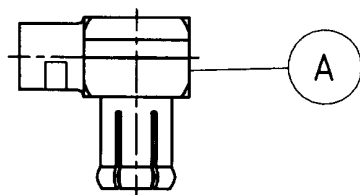
Angle plug for flexible cable

Cable entry: soldered

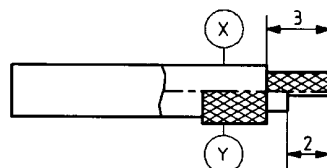
Connector types: (e.g.)

16 MCX-50-2-102
16 MCX-50-2-16

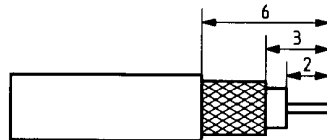
This connector is supplied in 2 parts	Group:	A	B	E
	Suitable cables e.g.:	RG 178 B/U RG 196 A/U	RG 316 /U RG 188 A/U	RG 405 /U EZ 86 (.086")
	Centre contact:	soldered	soldered	soldered
	Braid:	soldered	soldered	soldered



Gruppe A



Gruppe B



Gruppe E



IMPORTANT: When using a shrink tube please slide it on cable prior to stripping.

Group A:

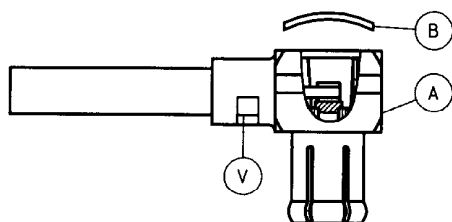
Strip cable jacket according to diagram section X.
Push back braid over cable jacket and strip dielectric according to diagram section Y.

Group B+E:

Strip cable according to diagram.

CAUTION: Do not damage braid, dielectric and inner conductor of cable!

Tin inner conductors of group A+B slightly.

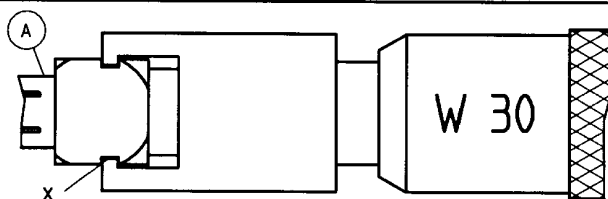


Push cable into body A as far as the stop.

Solder braid to body A at gap V.

Remove soldering iron immediately to avoid melting of dielectric.

Solder inner conductor and place cover B loosely on rear opening of body A.



Insert assembly tool 74 Z-0-0-30 into groove X.
and press cover B into body A
by rotating the handle of the assembly tool.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

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