

Assembly instruction

Series MCX

AB 09.05.00
4726/KRI

No. 27309

Tools and materials required:

Stanley-blade
Scissors
Crimp tool (see table below)

Straight connectors for flexible cables

Cable entry : SUHNER Full-Crimp

Connector types : (e.g.)

21 MCX-50-2-12
21 MCX-50-2-13

24 MCX-50-2-6
24 MCX-50-2-7

This connector
is supplied
in 3 parts

Suitable cables :(e.g.)

RG 174/U
RG 188 A/U
K 02252 D

RG 174/U
RG 188 A/U
K 02252 D

Centre contact :

cavity 1

cavity 1

Braid :

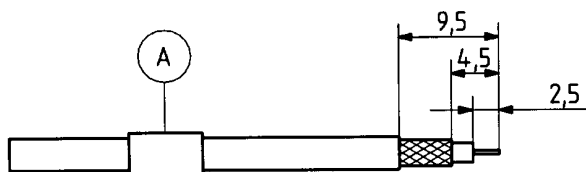
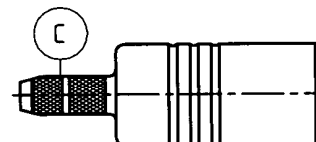
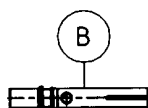
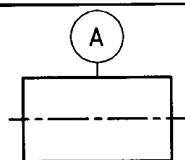
cavity A

cavity A

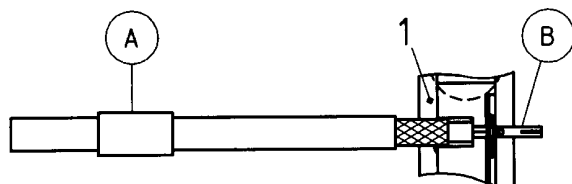
Crimp tool :

1,2,A (red)

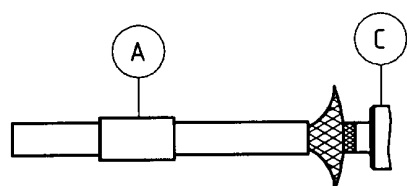
1,2,A (red)



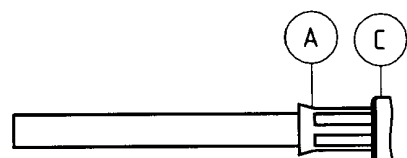
Slide ferrule A onto cable.
Strip cable according to diagram.
CAUTION: Do not damage braid, dielectric
and inner conductor of cable!



Push contact B over inner conductor of
cable up to cable dielectric and
crimp with cavity 1.



Splay out braid and insert cable
in connector body C.
Make sure that braid lies over the crimp neck.



Slide ferrule A over braid and crimp
as close as possible to body C.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite