

Assembly instruction

Serie MCX

AB 08.05.00
4726/KRI

Nr.27317

Tools and materials required:

Stanley blade
Scissors
Crimp tool (see table below)

Straight connectors for flexible cable

Cable entry : SUHNER Full-Crimp

Connector types : (e.g.)

21 MCX 50-1-11

24 MCX 50-1-13

This connector
in 4 parts
is supplied

Suitable cables e.g.:

RG 178 B/U

RG 178 B/U

Centre contact :

cavity 1

cavity 1

Braid :

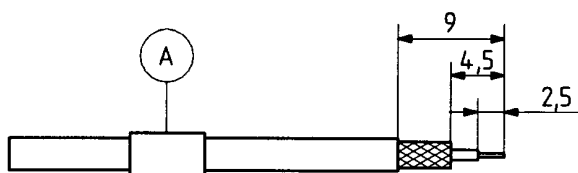
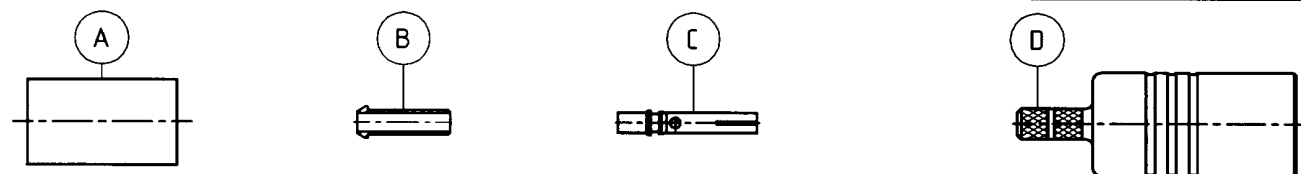
cavity A

cavity A

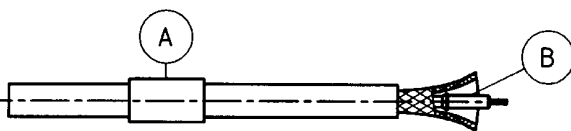
Crimp tool :

1,2,A (red)

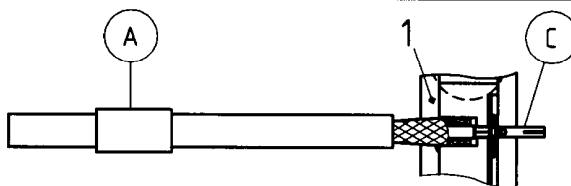
1,2,A (red)



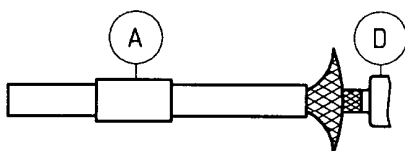
Slide ferrule A onto cable.
Strip cable according to diagram.
CAUTION: Do not damage braid, dielectric
and inner conductor of cable!



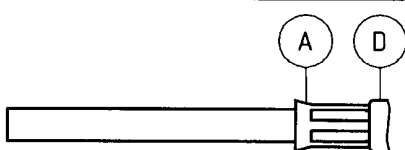
Splay out braid;
slide ferrule B over cable dielectric.



Push contact C over inner conductor
of cable up to cable dielectric
and crimp with cavity 1.



Insert cable in connector body D.
Push ferrule B into connector body C.
Make sure that braid lies over the crimp neck.



Slide ferrule A over braid and crimp as
close as possible to connector body D.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite