

Assembly instruction Series MCX

AB 27.04.00
4726/KRI

No.27319

Tools and materials required:

Stanley blade

Scissors

Crimp tool (see table below)

Small soldering iron 40 Watts

Solder Sn/Pb 60/40

activated rosin flux

Assembly-tool 74 - 0 - 0 - 30

Angle plug for flexible cable

Cable entry: crimped

Connector types: (e.g.)

16 MCX-50-1-7

This connector
is supplied
in 3 parts

Suitable cables e.g.:

RG 178 B/U

Centre contact:

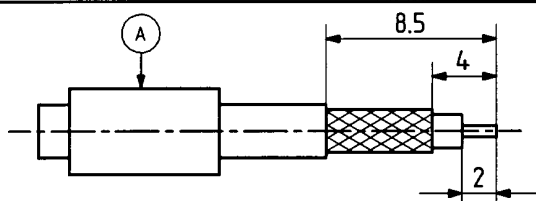
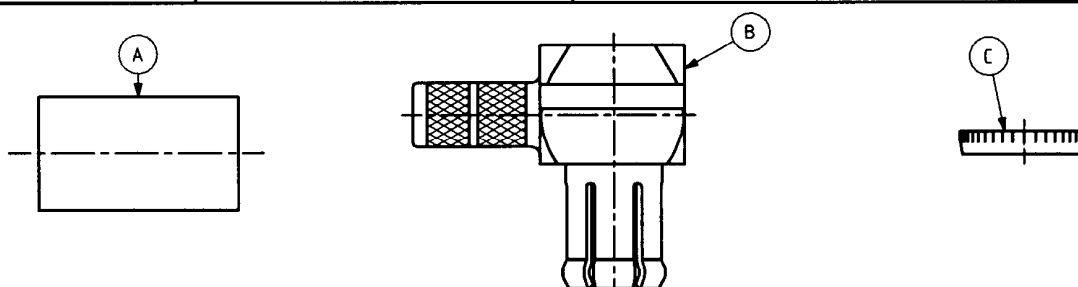
soldered

Braid:

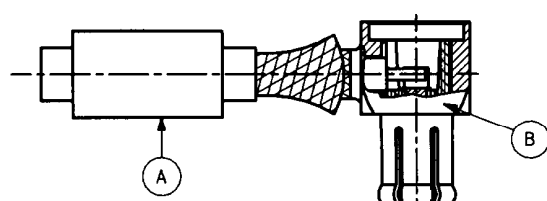
cavity A

Crimp tool:

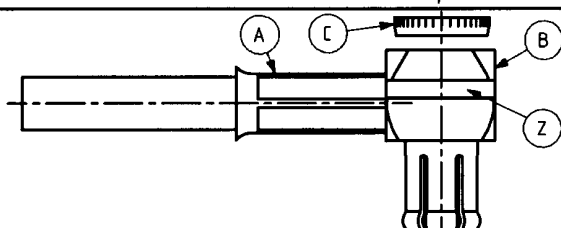
1/2 A (red)



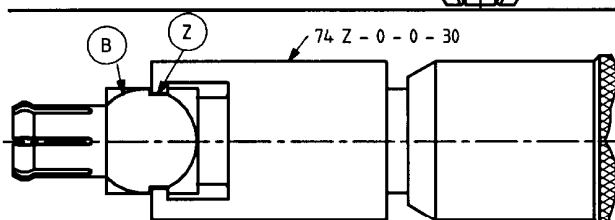
Slide ferrule A onto cable.
Strip cable according to diagram.
CAUTION: Do not damage braid and inner
conductor of cable!



Splay out braid and insert cable
in connector body B until the
cable dielectric meet the connector
dielectric. Make sure that braid
lies over the crimp neck.



Slide ferrule A over braid
and crimp as close to connector body B as
possible. Solder inner conductor and place
cover C on rear opening of body B.



Insert assembly-tool 74 Z - 0 - 0 - 30 in
groove Z and press cover C into rear opening
of body B by rotating the handel of the
assembly-tool.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead,assembly on your behalf. We mount your connectors on cables at economic prices!Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite