ssembly in	nstruction	Series MMBX 4540/P	Mo.27351
Tools and materials required:		Straight connectors for flexible cable	
Stanley blade		Cable entry: crimped	
Scissors Crimp tool (see table below)		Connector types: (e.g.) 11 MMBX-50-2-1 11 MMBX-50-2-2	
This connector is supplied in 3 parts	Suitable cables e.g.:	RG 316 B/U	K 02252 D EF 316 D
	Centre contact:	cavity 1	cavity 1
	Braid:	cavity A	cavity A
	Crimp tool:	1, 2, A (red)	1, 2, A (red)
		Slide ferrule A onto cable. Prepare cable according to diagram. CAUTION: Do not damage braid, dielectric and inner conductor of cable!	
		Push contact B over inner conductor of cable to about cable-dielectric and crimp with insert 1.	
		Splay out braid and insert cable in connector body C. Ceck : Inner centre contact B have to be in the jack . Ensure that braid lies above the crimp neck.	
		Slide ferrule A over braid and crimp as close to connector body C as possible.	

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.

