

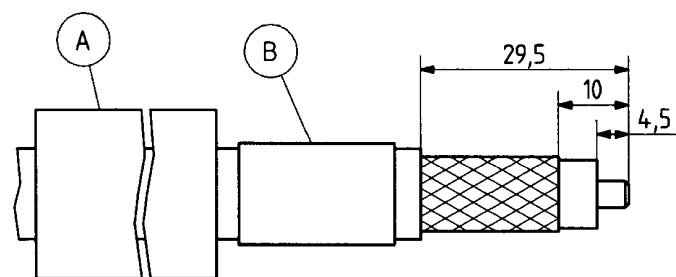
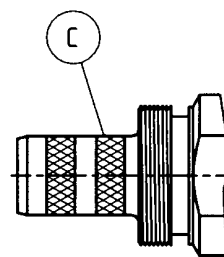
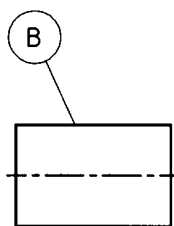
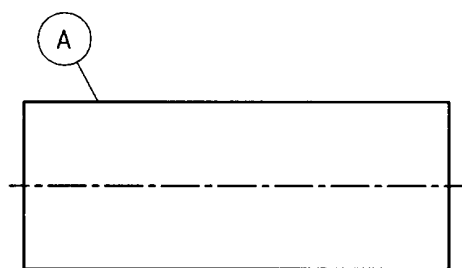
Assembly instruction

Series 716

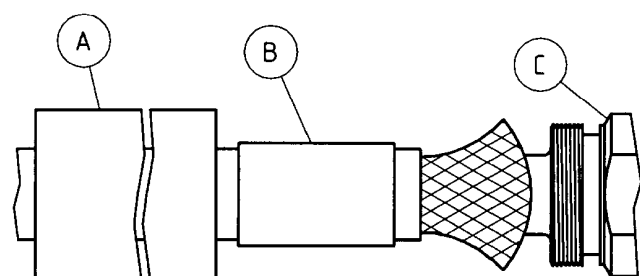
AB 29.03.00
4726/KRI

No.27354

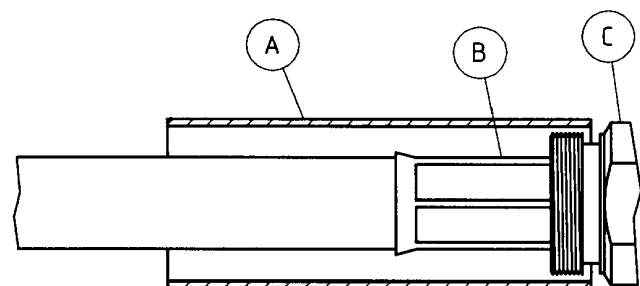
Tools and Materials required: Stanley blade; scissors, file crimp tool 75 Z-0-0-1 crimp tool insert 76 Z-0-10-14	Straight cable plug for flexible cables	
	cable entry: SUHNER crimp	
	connector types: (e.g.) 11 716-50-10-3 21 716-50-10-1	
This connector is supplied in 3 parts.	Suitable cables:	S10 162 B-11 ; S10 172 B-11
	centre contact:	pluggd-in
	Braid:	cavity 12,4



Slide shrink-tube A und ferrule B onto cable. Prepared cable according to diagram. Remove 29,5mm of foil. CAUTION: Do not damage braid, dielectric and inner conductor of cable. Face inner conductor ca. 0,5x45°



Clean inner conductor with sand paper (no dielectric rests)
Splay out braid.
Insert cable into connector body C as far as stop.
Ensure that braid lies above the crimp neck, and the foil enters the body C.



Slide ferrule B over braid and crimp as close to connector body C as possible. Slide shrink-tube A over ferrule B up to body C and shrink by heating.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

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