

Assembly instruction

Series N

AD 09.05.00
4515/CHU

No.27356

Tools and Materials required:

Stanley blade; scissors, file
crimp tool insert 76 Z-0-10-14
large crimp tool 75 Z-0-0-1 or
table press 75 Z-0-0-2 (recommended)

Straight cable plug for flexible cables

cable entry: SUHNER crimp

connector types: (e.g.)

11 N-50-10-5

This connector
is supplied
in 3 parts.

Suitable cables:

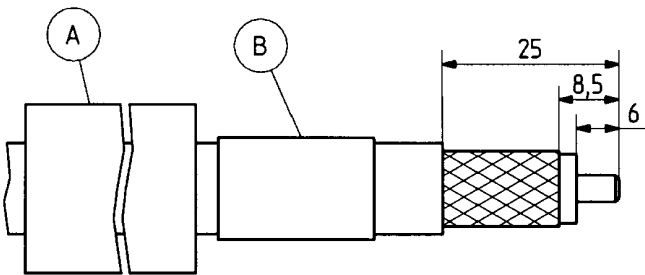
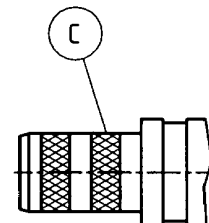
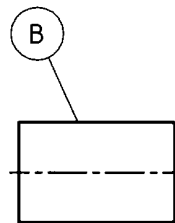
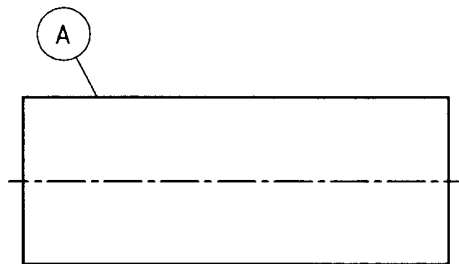
S10 162 B-11 ; S10 172 B-11

centre contact:

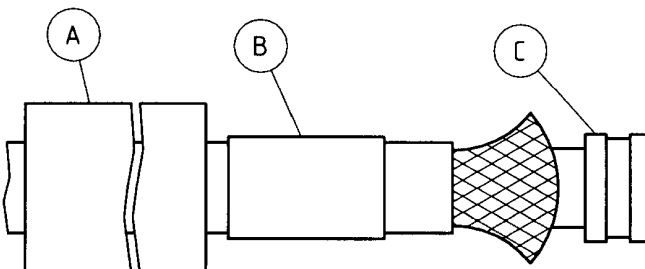
pluggd-in

Braid:

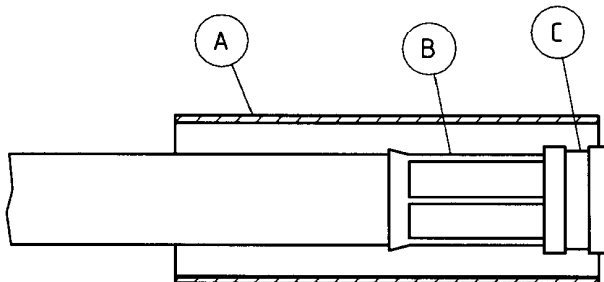
cavity 12,4



Slide shrink-tube A und ferrule B onto cable. Prepared cable according to diagram. Remove 25 mm of foil. CAUTION: Do not damage braid, dielectric and inner conductor of cable. Face inner conductor ca. 0,5x45°



All dielectric rests must be removed. Splay out braid. Insert cable into connector body C as far as stop. Ensure that braid lies above the crimp neck, and the foil enters the body C.



Slide ferrule B over braid and crimp as close to connector body C as possible. Slide shrink-tube A over ferrule B up to body C and shrink by heating.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite