

Assembly instruction

Series N

AB 29.03.00
4726/KRI

Nr.27357

Tools and materials required:

Stanley blade; scissors; file
crimp tool 75 Z-0-0-1
crimp tool insert 76 Z-0-10-14
Spanner SW 22
Sand paper 320 or 400
Soldering iron 100 Watt
Solder Sn/Pb 60/40, activated rosin flux 0,8 Ø

right angle cable plug for flexible cables

cable entry: SUHNER crimp

connector types: (e.g.)

16 N-50-10-1

This connector
is supplied
in 4 parts.

Suitable cables:

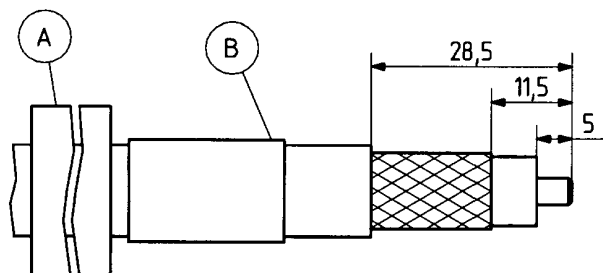
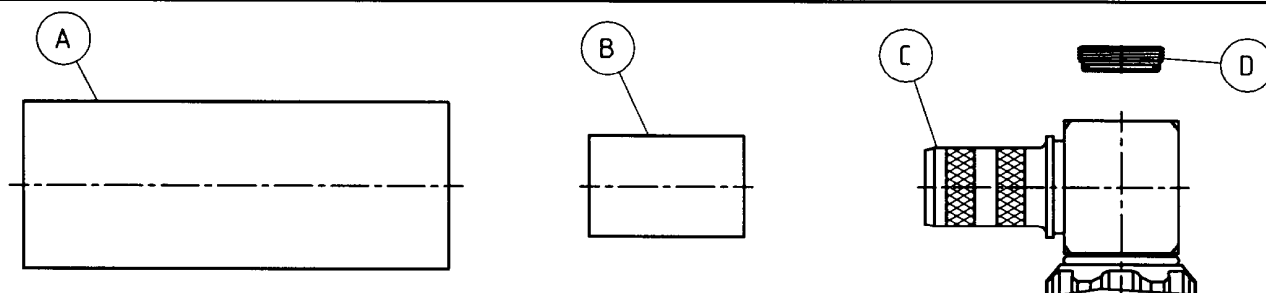
S10 162 B-11 ; S10 172 B-11

centre contact:

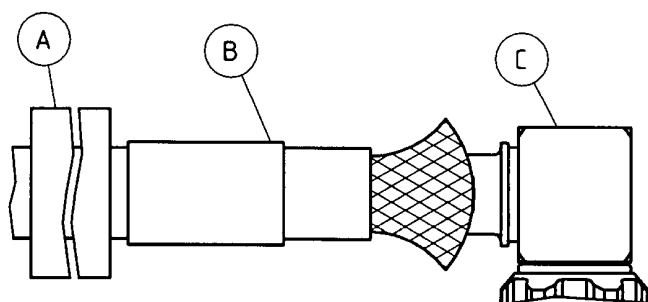
soldered

Braid:

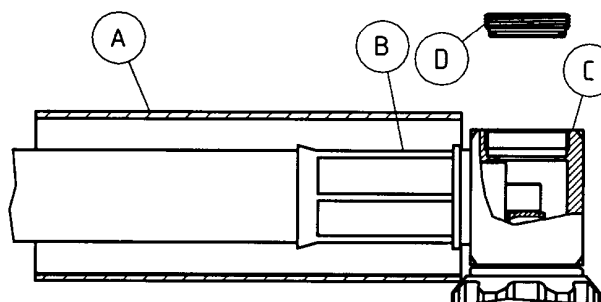
cavity 12,4



Slide shrink-tube A und ferrule B
onto cable. Prepared cable according
to diagram. Remove 28,5mm of foil.
CAUTION: Do not damage braid, dielectric
and inner conductor of cable.
Face inner conductor ca. 0,5x45°
CAUTION: Clean centre contact with sand paper.
All dielectric rests must be removed.



Splay out braid.
Insert cable into connector body C.
Ensure that braid lies above the crimp
neck, and the foil enters the body C.



Slide ferrule B over braid and crimp
as close to connector body C as possible.
Solder inner conductor to contact
and screw in cover D.
Slide shrink-tube A over ferrule B up
to body C and shrink by heating.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite