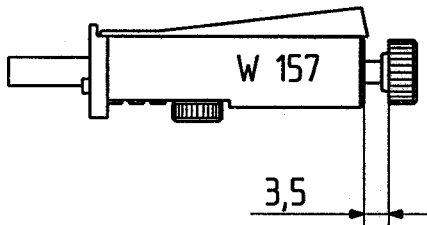
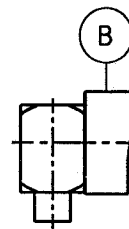
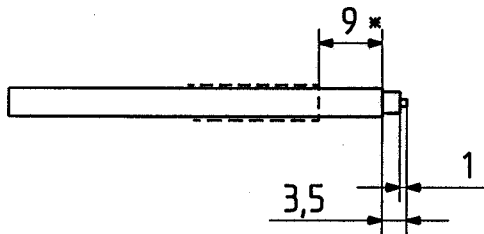


# Assembly instruction Series BMA AA 04.08.99 4515/H.G. No. 27365

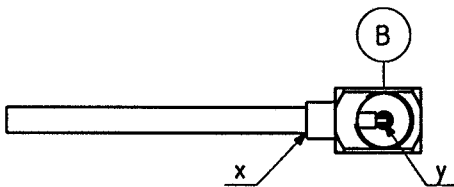
<b>Tools and materials required:</b> SR cable stripping tool No. W 157 Alcohol, brush, blade (74 Z-0-0-68) Tip trimmer No. W 164 Screw driver Soldering iron 80 to 100 Watts / 220 to 240°C Solder Sn/Pb 60/40 activated rosin flux Shrink tube: 73 Z-0-0-299 for Sucoform 86 FEP and Multiflex 86 73-Z 0-0-300 for Sucoform 141 FEP and Multiflex 141		Angle connectors for semi-rigid cable	
		Cable entry: soldered	
		Connector types e.g.:	
This connector is supplied in 2 parts	Suitable cables e.g.:	20 BMA-50-2-1	20 BMA-50-3-1 29 BMA-50-3-2
		EZ 86 (.086") Sucoform 86 Multiflex 86	EZ 86 (.086") Sucoform 86 Multiflex 86



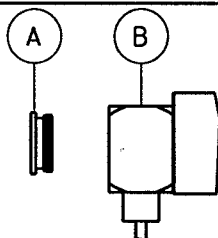
Cut cable end perpendicular to cable axis.  
 Cut back copper jacket using cable stripping tool W 157  
 See instruction sheet No. 9144 for detailed description.  
 The tool must be set for 3,5mm stripping dimension.



Remove dielectric using a blade.  
 Form tip of inner conductor with tip trimmer W 164.  
 \*If cable with jacket is used, cut back as shown. Use appropriate shrink tube for strain relief. (see table above)



Push the prepared cable as far as possible into body B.  
 Solder the centre conductor with the contact at point y.  
 Solder body B with cable jacket at point x  
 Immediately cool and clean with alcohol.



Screw cover A into body B.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite