Assembly instruction Series BNC, TNC, N un No. 3024

Tools and matoria				
Tools and materials required :		Straight connector for flexible cables		
Stanley blade Scissors		Cable entry : Screw-typ		
Soldering iron 100 Watts Solder Sn/Pb 60/40		Connector types (e.g.)		
activated rosin flux		16 BNC 50 - 3 - 6c		
Spanner 11 mm (74 Z-0-0-2)		16 N 50 – 3 – 3c 16 TNC 50 – 3 – 5c 16 TNC 50 – 4 – 2c		
This connector	Suitable cables :	RG 58 C/U	RG 59 B/U	
is supplied in 6 parts	Centre contact :	soldered	soldered	
	Braid :	screwed	screwed	
				F F
	Prepare ca	Slide nut A, washer B and gasket C onto cable. Prepare cable according to diagram. CAUTION : Do not damage braid !		
A B C D 12,5 mm for BNC/TNC 12,5 mm for N 3 3 4 4 4 5,5 mm for N 12,5 mm for N 3 4 5 5 12,5 mm for N 12,5 mm for		N against ca Push braic cut back o Do not da	Position braid clamp D so that its shoulder fits against cable sheath. Push braid back slightly to expose dielectric and cut back dielectric 3 mm perpendicular to cable axis. Do not damage inner conductor. Tin inner conductor lightly.	
		and tight Do not ro Solder inr	Push prepared cable into connector body E, and tighten nut A. Do not rotate cable in connector body. Solder inner conductor to contact and screw in cover F. (torque 5,5 Nm)	

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf.We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.