

Assembly instruction

Series BNC,TNC
No. 3074

Plugs and jacks in crimp version

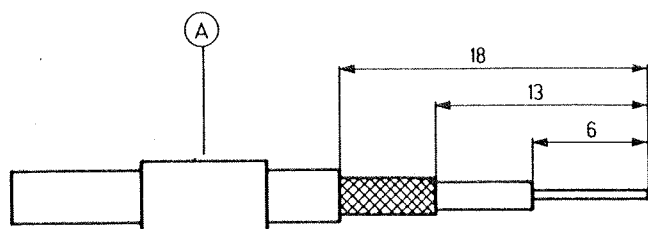
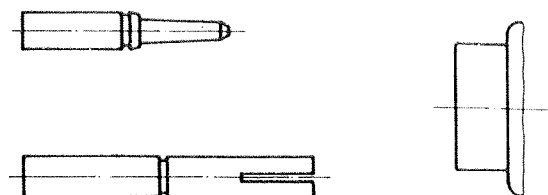
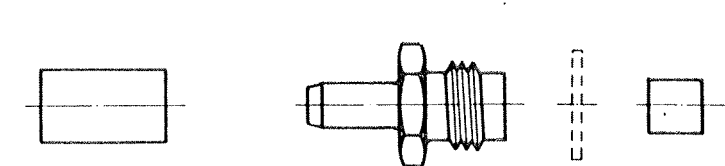
Suitable cables e.g.:

RG 174/U

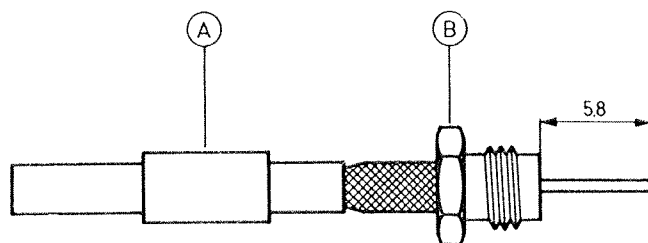
RG 188 A/U
RG 196 A/U

Inner contact: captive

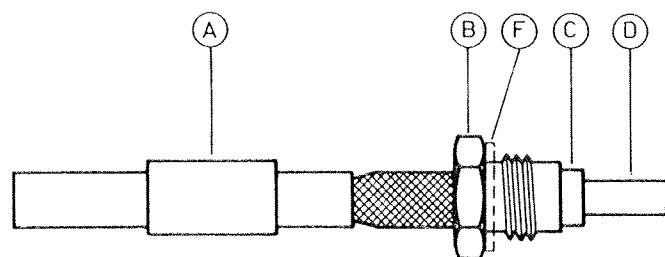
Crimping tool with insert 2A



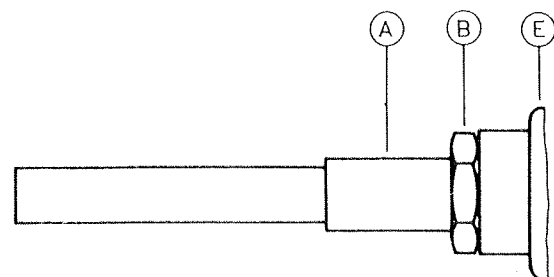
Slide ferrule A on to cable, prepare cable according to diagram. Do not damage inner conductor and screen.



Slide spigot of part B underneath braid until inner conductor protrudes 5.8 mm.



Tin inner conductor of cable and bore hole of contact pin D (70 W soldering iron). Slide on insulator C. Heat contact pin D and introduce inner conductor of cable. Remove soldering iron quickly in order to avoid heat damage to cable dielectric. Surface of contact pin D must remain clean. Alternatively contact pin D can be crimped, using crimp insert 2A. In this case washer F must be placed as indicated.



Screw connector body E on to cable entry nut B and tighten, using a 6 mm spanner. Slide ferrule A over braid to abut cable entry nut B and crimp as close to cable entry nut as possible, using crimp tool 75 Z-0-2-1 with insert 2A.



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