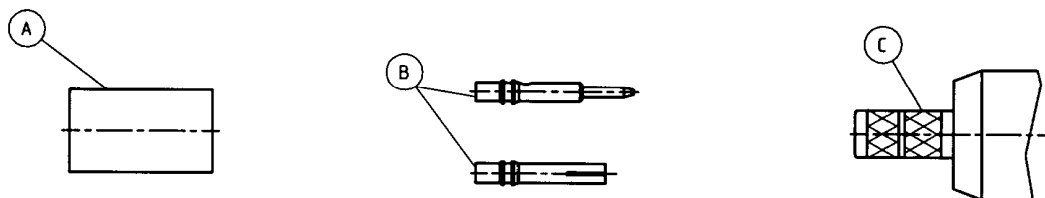


Assembly instruction Series SMB, SMC, SMS AD 24.11.99 4727/HUC No.3077

Tools and materials required: Stanley-blade Scissors Crimp tool (see table below)		Straight connectors for flexible cable	
		Cable entry: SUHNER Full-Crimp	
		Connector types: (e.g.)	
		11 SMB/C/S-50-1-10	11 SMB/C/S-50-2-10
		21 SMB/C/S-50-1-10	21 SMB/C/S-50-2-10
		24 SMB/C/S-50-1-10	24 SMB/C/S-50-2-10
This connector is supplied in 3 parts.	Suitable cables: (e.g.)	RG 178 B/U	RG 174/U
	Centre contact:	cavity 1	cavity 1
	Braid:	cavity A	cavity A
	Crimp tool:	1, 2, A (red)	1, 2, A (red)



	Slide ferrule A onto cable. Prepare cable according to diagram. CAUTION: Do not damage braid, inner conductor and dielectric of cable!
	Push contact B over inner conductor of cable to abut dielectric and crimp.
	Splay out braid and insert cable in connector body C. Ensure that braid lies above the crimp neck. When cable dimension 2 is used Center-Pin has to snap in.
	Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite