

Tools and materials required:

Stanley blade

Scissors

Crimp tool (see table below)

Soldering iron 100 Watts

Solder Sn/Pb 60/40 activated rosin flux

Straight connectors for flexible cable

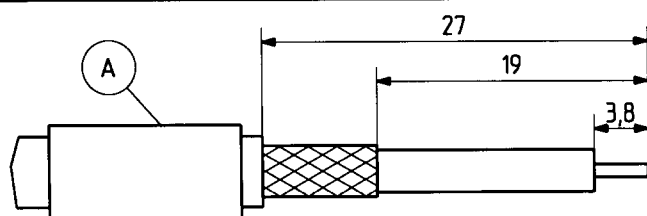
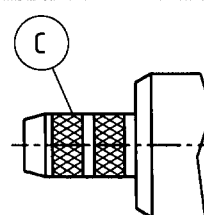
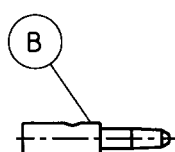
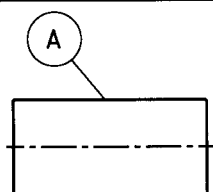
Cable entry: crimped

Connector types: (e.g.)

11 H4 - 50 - 3 - 3

11 H4 - 50 - 4 - 4

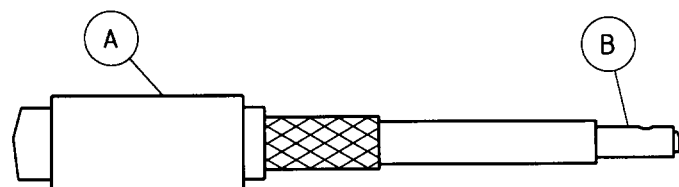
This connector is supplied in 3 parts	Suitable cables e.g.:	RG 58 C/U	RG 59 B/U
	Centre contact:	soldered	soldered
	Braid:	cavity B	cavity C
	Crimp tool:	2 B (orange)	2 C (yellow)



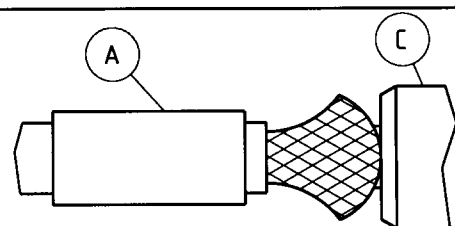
Slide ferrule A onto cable.

Prepare cable according to diagram.

CAUTION: Do not damage braid, dielectric and inner conductor of cable!

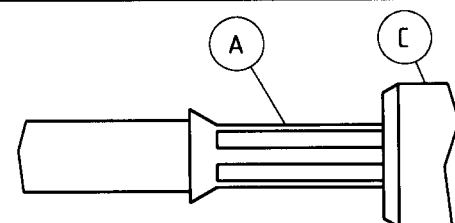


Push contact B over inner conductor of cable to about cable dielectric and solder.



Splay out braid and insert cable in connector body C.

Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite