

Tools and materials required:

Knife or razor blade

Scissors

Soldering iron 80 to 100 W/220 to 240°C

Solder Sn/Pb 60/40

activated rosin flux

2 spanners 13 mm

Straight connectors for triaxial cables

Cable entry: pressure sleeve, soldered center contact

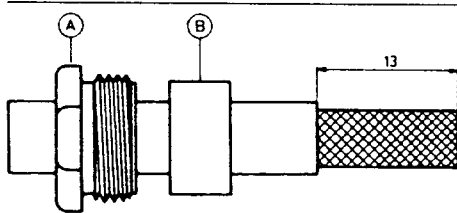
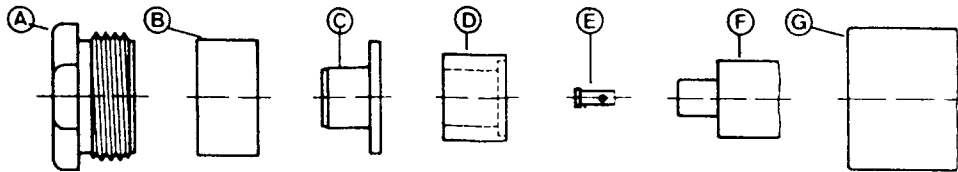
Connector types: (e. g.)

11 BNT-50-2-1	21 BNT-50-2-1	24 BNT-50-2-1
11 BNT-50-3-1c	21 BNT-50-3-1c	24 BNT-50-3-1c
11 BNT-50-3-2c	21 BNT-50-3-2c	24 BNT-50-3-2c
11 BNT-50-4-1c	21 BNT-50-4-1c	24 BNT-50-4-1c

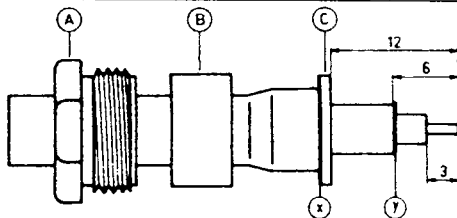
Suitable cables: (e. g.)

G 02332 G 03332 G 03333 UR 54 UR 114

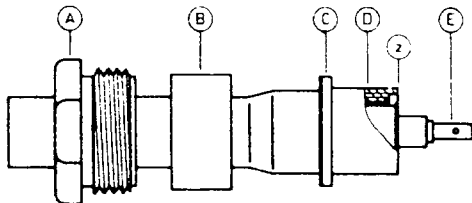
This connector
is supplied
in 7 parts



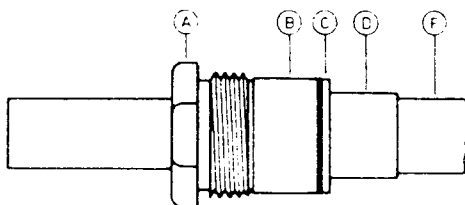
- Slide nut A and gasket B onto cable.
- Strip off outer sheath as shown.



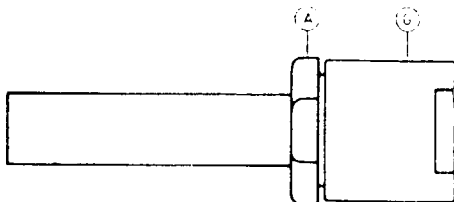
- Open outer braid and push sleeve C underneath braid.
- Cut off outer braid around sleeve C at X.
- Complete cable stripping as shown.
- Open inner braid and cut off at around inner sheath at Y.



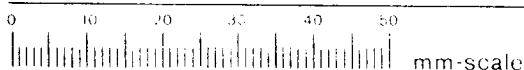
- Solder center contact E onto cable.
- Slide insulator D over cable, check position of groove Z.



- Carefully push contact sleeve F underneath inner braid until centre contact snaps into position.



- Push the prepared cable assembly into body G.
- Tighten nut A to secure assembly using two 13 mm spanners.



SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER+SUHNER LTD. CH-9100 HERISAU

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