

## Tools and materials required:

Stanley blade  
Scissors  
Crimp tool (see table)

## Right angle cable connector for flexible cable

**Cable entry:** SUHNER Full crimp

### Connector types: (e.g.)

16 N 50-3-8c      16 N 50-7-17c  
16 N 50-7-12c      16 N 50-7-18c  
16 N 50-7-13c

This connector is supplied in 3 parts.

### Suitable cables e.g.

**Centre contact:** captive

**Braid:**

**Crimp tool:**

RG 58 C/U

cavity 2

cavity B

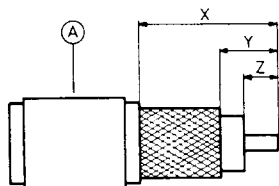
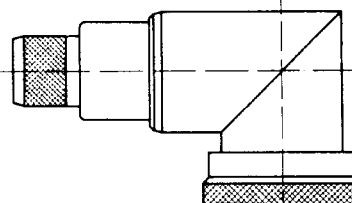
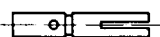
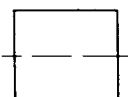
2B (orange)

RG 214/U  
G 07232d

cavity 3

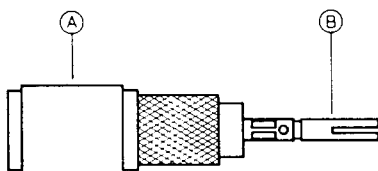
cavity D

3D (violett)

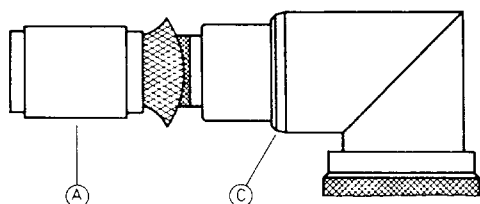


Typ	X	Y	Z
16 N 50-3-8c	15,5	7	4
16 N 50-7-12c, -13c 16 N 50-7-17c, -18c	17,5	7,5	4,5

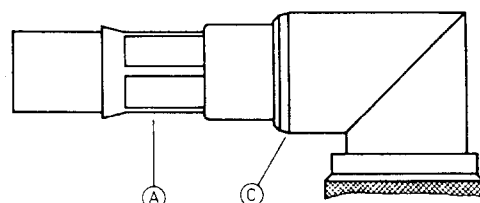
Slide ferrule A onto cable. Prepare cable according to diagram. Do not damage braid, dielectric and inner conductor of cable.



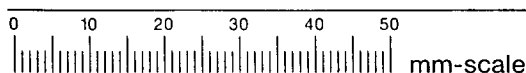
Push contact pin B over inner conductor of cable to abut cable dielectric and crimp.



Splay out braid by a conical movement of the crimp spigot. Push spigot of connector body C under braid until contact B engages perceptibly.



Slide ferrule A over braid to abut body C and crimp close to connector body.



SUHNER's skilled staff and specialised equipment are available to carry out complete R. F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



# HUBER+SUHNER LTD. CH-9100 HERISAU

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