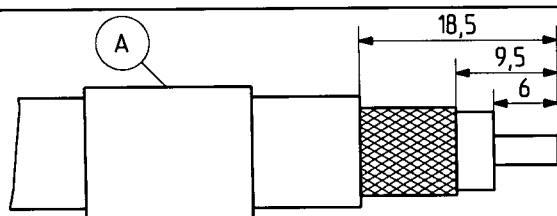
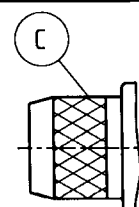
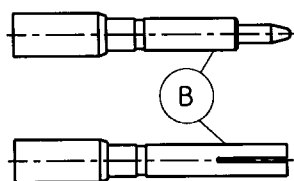
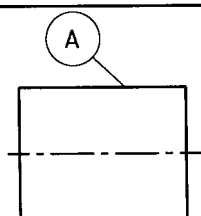
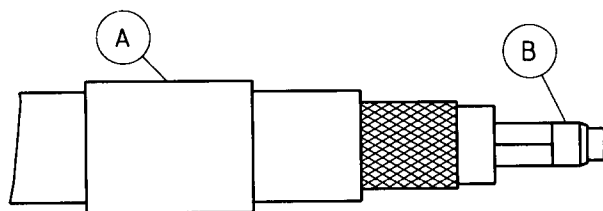


Assembly instruction Series N v6 No. 9067

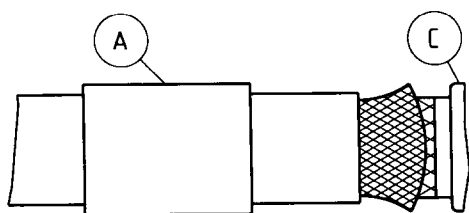
Tools and materials required: Small saw 74 Z 0-0-12 Stanley-blade Scissors, file Crimp tool (see table)		Straight connector for flexible cable	
		Cable entry: SUHNER Full-Crimp	
		Connector types: (e.g.)	
		11 N 50 - 7 - 33 21 N 50 - 7 - 18 24 N 50 - 7 - 19	11 N 50 - 7 - 34 21 N 50 - 7 - 19 24 N 50 - 7 - 20
This connector is supplied in 3 parts.	Suitable cables: e.g.	S 07232	S 07232-1
	Centre contact: captive	cavity 4	cavity 4
	Braid:	cavity D	cavity D
	Crimp tool:	4 D	4 D



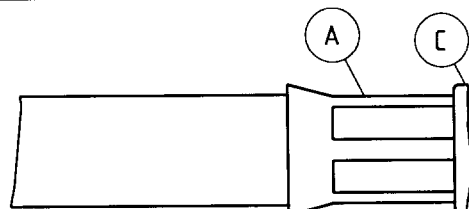
Slide ferrule A onto cable.
Prepare cable according to diagram
CAUTION: Do not damage braid, dielectric and inner conductor of cable!



(Provide a chamfer at the inner conductor when using cables S 07232).
Push contact pin B over inner conductor of cable to abut cable dielectric and crimp.



Splay out braid by a conical movement of the crimp spigot. Push spigot of connector body C under braid until contact B engages perceptibly.



Slide ferrule A over braid to abut body C and crimp close to connector body.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite