

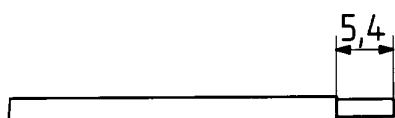
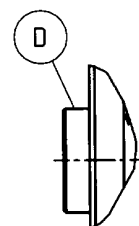
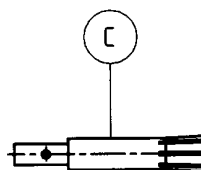
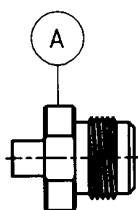
Assembly instruction

Series N

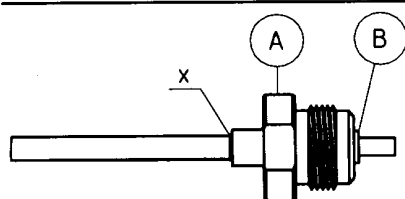
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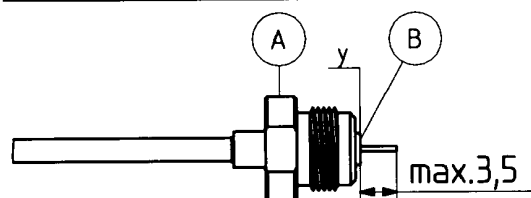
Tools and materials required : Stanley blade alcohol, brush, pliers flat Soldering iron 80 to 100 Watts / 220 to 240°C Solder Sn/Pb 60/40 activated rosin flux Spanner 9mm / 74 Z - 0 - 0 - 18		Straight connectors for copper jacket cable
		Cable entry : soldered
		Suitable cables : (e.g.) RG 405 / SR-3 / SR-2
		Connector types : (e.g.) 24 N 50 - 2 - 14
This connector is supplied in 4 parts	Centre contact : non-capt.	soldered
	Braid :	soldered



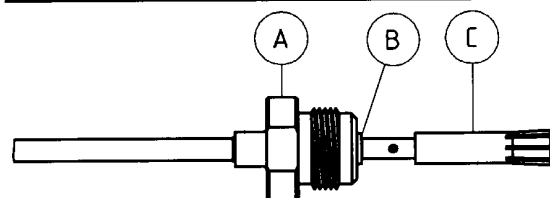
Strip cable according to diagram.
Lightly cut into copper jacket, bend cable back and forth until jacket breaks. Remove jacket carefully using a pair of flat nosed pliers.
Do not remove or damage dielectric.



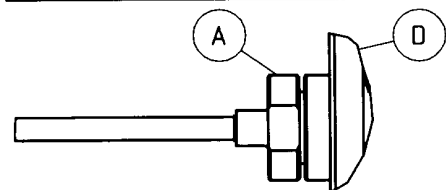
Slide entry nut A completely over cable and solder to cable at x. Immediately cool down and swab with alcohol. Slide insulator B over cable dielectric and press into nut A.



Trim dielectric of cable flush with insulator B at plane y.
Pre-tin inner conductor.



Flow small amount of solder into bore hole of contact C. Push contact C over inner conductor and press completely against insulator B. Solder in this position.



Screw body assembly D onto prepared cable and tighten with 4 Nm by using a 9mm spanner.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

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