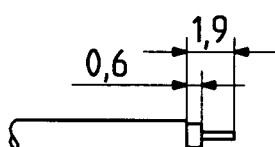
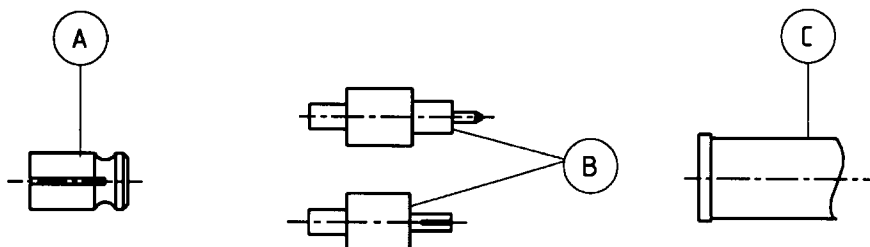
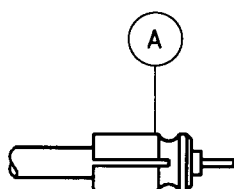


Assembly instruction Series MMCX_{AA} MA 9078

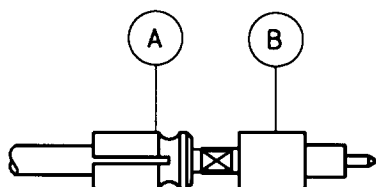
Tools and materials required :		Straight connectors for copper jacket cable
Soldering iron 80 to 100 Watts/220 to 240°C Solder Sn/Pb 60/40, 0.8mm Ø, activated rosin flux Alcohol, brush, blade(74Z-0-0-68) SR cable stripping tool No. W 157 Soldering fixture No. W 58 Inserts No. W 133 Locator tool No. W 61 Crimp tool 76 Z-0-2-53		Cable entry : soldered
		Connector types : (e.g.) 11 MMCX 50 - 1 - 3c 24 MMCX 50 - 1 - 3c
This connector is supplied in 3 parts	Suitable cables e.g. :	EZ-47
	Center contact :	cavity (1) 0,75
	Braid :	soldered
	Crimp tool :	76 Z - 0 - 2 - 53



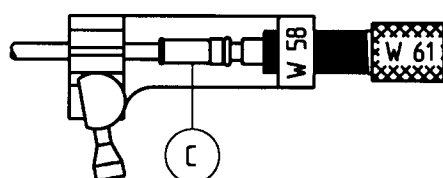
Prepare cable according to diagram.
Cut back copper jacket using cable stripping tool W 157.
Remove dielectric using a blade.



Slide ferule A over the cable and seat firmly against cable jacket.



Push contact B over inner conductor of cable to abut cable dielectric and crimp.



Slide connector housing C over cable and fix cable in fixture (W 58).
Tighten locator tool W 61 fully against housing C.
Solder connector housing C to cable, avoid excessive heat, immediately cool down and clean with alcohol.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text : siehe Rückseite