

Assembly instruction Series 7/16 Combi-System T4 No. 9084

Tools and materials required:

Stanley blade
Scissors, Screw driver
Crimp tool (see table below)
Spanner SW13 (74 Z-0-0-37)
Soldering iron 100 Watts
Solder Sn/Pb 60/40 \varnothing 0,8 mm
activated rosin flux

Straight and angle connectors for flexible cable

Cable entry: crimp

Connector types: (e. g.)

71 Z-0-3-21	71 Z-0-4-13
71 Z-0-3-22	

This connector
is supplied
in 4 parts

Suitable cables e. g.

Centre contact: captive

Braid:

Crimp tool:

RG 58 C/U
RG 223/U

G 04233 D

soldered

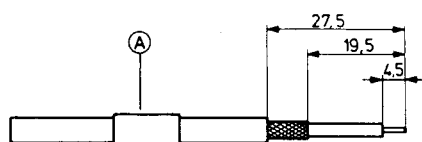
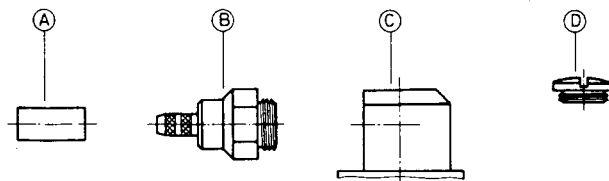
soldered

cavity B

cavity C

2 B (orange)

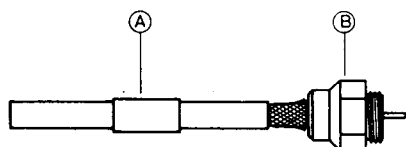
2 C (yellow)



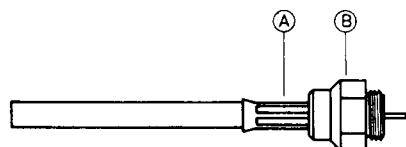
Slide ferrule A onto cable.

Prepare cable according to diagram.

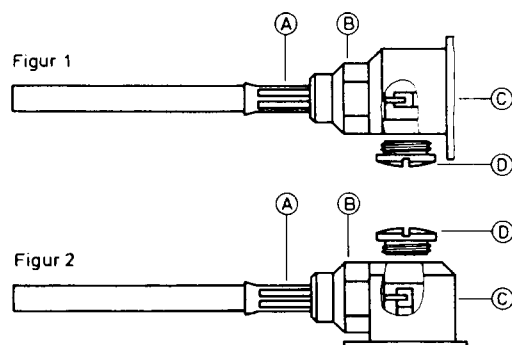
CAUTION: Do not damage braid and inner conductor of cable!



Splay out braid and insert cable in connector body B.
Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body B as possible.



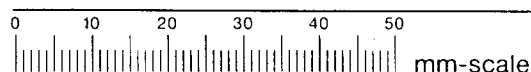
Final assembly according to:

Fig. 1 = straight connector

Fig. 2 = angled connector

Screw prepared cable with entry parts A and B into connector head C and tighten fully.

Solder inner conductor to contact and screw on cover D.



SUHNER's skilled staff and specialised equipment are available to carry out complete R. F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



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