

Required tools and materials:

Stanley knife
 Scissors, screwdriver
 Crimp tool (see table)
 Soldering iron approx. 100 Watt
 Solder Sn/Pb 60/40 ϕ 0.8 mm
 Activated rosin flux

Angle Connector for Flexible Cable

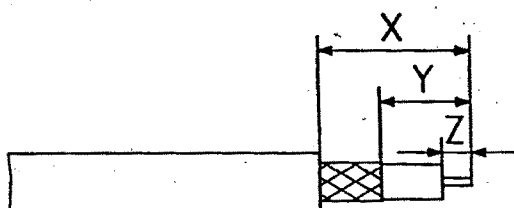
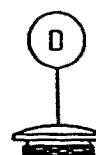
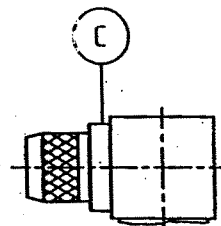
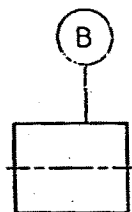
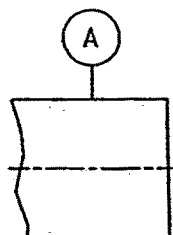
Cable Entry: Crimp (Centre Contact Soldered)

Connector Types: e.g.

16 716 - 50 - 7 - 11c

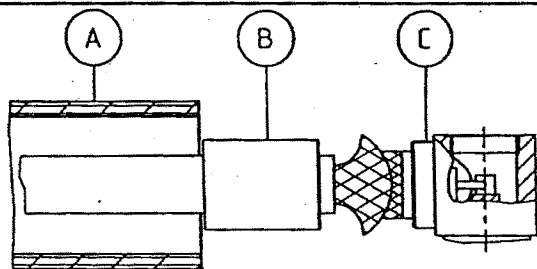
16 N 50 - 7 - 22c

Connector is supplied in 4 separate parts	Suitable Cable:	S 07262 BD	S07262 BD
	Centre Contact:	soldered	soldered
	Outer Conductor:	cavity D	cavity D
	Crimp tool:	3D (purple)	3D (purple)

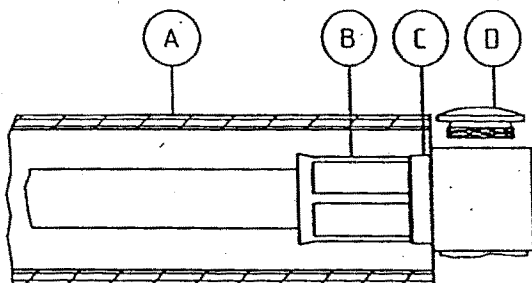


Typ	X	Y	Z
16-716	35	23	7
16 N	21	12,5	4

Prepare cable according to diagram.
IMPORTANT: Do not damage braid, dielectric and centre contact.
 Presolder centre contact.



Unscrew cap D from connector body C. Slide crimp ferrule B and shrink-tube A over the cable. Slightly splay out the braid and insert the cable into the body C until the cable centre contact reaches the middle of the soldering slot.



Slide ferrule B over the braid and crimp as close to the connector body as possible. Solder centre contact using low heat (polyethylene insulation). Screw on cap D. The solder must be finely dosaged. Check the connection. Slide shrink-tube A over ferrule B up to body C and heat.

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HUBER + SUHNER AG CH-9100 HERISAU