

# Assembly instruction Series MMCX<sub>T4</sub> Nr. 9110

## Tools and materials required:

Stanley blade

Scissors

Crimp tool (see table below)

Straight connectors for flexible cables

Cable entry: SUHNER Full-Crimp

Connector types: (e.g.)

11MMCX 50-2-3C

11 MMCX 50-2-4C

24 MMCX 50-1-5c

This connector  
is supplied  
in 3 parts

Suitable cables e.g.:

Centre contact:

Braid:

Crimp tool:

RG 316/U

cavity 1

cavity A

1, 2, A (red)

K 02252 D

cavity 1

cavity A

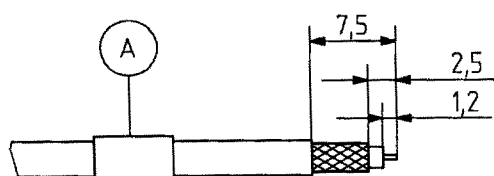
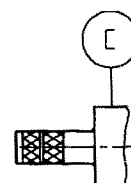
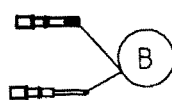
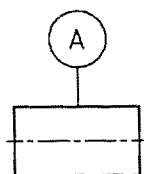
1, 2, A (red)

K 01252 D

cavity 1

cavity A

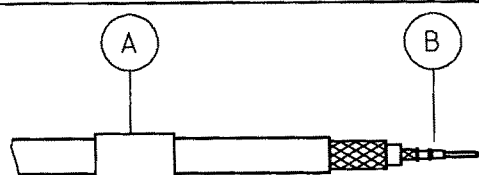
1, 2, A (red)



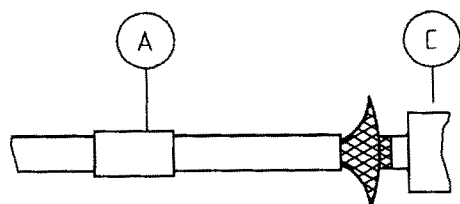
Slide ferrule A onto cable.

Prepare cable according to diagram.

CAUTION: Do not damage braid, dielectric and inner conductor of cable!

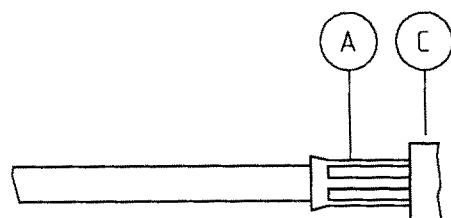


Push contact B over inner conductor of cable to about cable-dielectric and crimp with insert 1.



Splay out braid and insert cable in connector body C.

Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf.  
We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: Siehe Rückseite