## Assembly instruction Series BNC No. 9120

Tools and materials required :		Straight cable connectors	
Knife or razor blade Scissors Crimp tool (see table below) Spanner SW 11 (74 Z-0-0-2)		Cable entry : SUHNER full-crimp	
		Connector types : (e.g.)	
		11 BNC 75-7-5	11 BNC 75-7-6
This connector is supplied in 6 parts	Suitable cables e.g. :	RG 11 A/U-5	RG 216/U
	Centre contact :	cavity 2	cavity 2
	Braid :	cavity D	cavity D
	Crimp tool :	2 D	2 D
A 19 8,5 8,5		Slide ferrule A onto cable. Prepare cable according to diagram. CAUTION : Do not damage braid, dielectric and inner conductor of cable.	
		Splay out braid and insert cable in connector body B. Ensure that braid lies above the crimp neck. Push insulator C and contact D over inner conductor of cable to abut cable dielectric and crimp.	
		Insert insolator E into body F. Push prepared cable into body F until contact D engages perceptibly. Screw together body parts B and F. (torque 11 Nm)	
		Slide ferrule A over braid and crimp as close to connector body B as possible.	

SUHNER's skilled staff and specialised equipment are available to carry out complette R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

for English text see overleaf

AA 23.05.97 726 / Bom