

Assembly instruction Series MMCX_{U2} Nr. 9128

Tools and materials required:

Stanley blade

Scissors

Crimp tools (see table below)

Small soldering iron 40 Watts

Solder Sn/Pb 60/40

activated rosin flux

Assembly tool 74 Z 0 - 0 - 225

Straight plug for flexible cable

Cable entry: crimped

Connector types: (e.g.)

16 MMCX 50 - 2 - 2c

This connector
is supplied
in 3 parts.

Suitable cables:

K 02252 d

Centre contact:

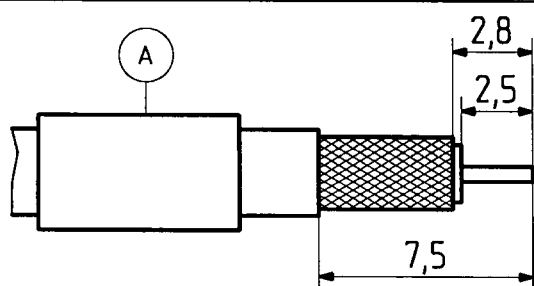
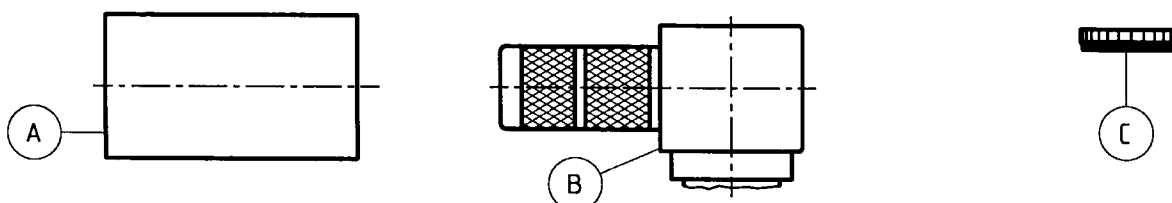
soldered

Braid:

cavity A

Crimp tool:

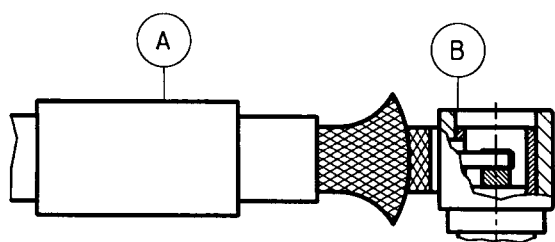
1/2 A (red)



Slide ferrule A onto cable.

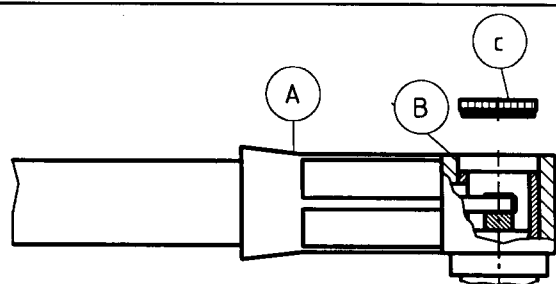
Prepare cable according to diagram.

CAUTION: Do not damage braid and inner conductor of cable!



Splay out braid and insert cable in connector body B.

CAUTION: Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body B as possible.

Solder inner conductor to contact.

Place cover C on rear opening of body B.

Press cover C into housing B with assembly tool 74 Z 0 - 0 - 225.

SUHNER' skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



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