Assembly instruction Series MMCX ... No.9175

Tools and materials required: Stanley blade, scissors Crimp tool (see table)		Connector for flexible cable		
		Cable entry: sold	Cable entry: soldered	
		Connector types: (e. g.)		
ssembly tool 74 Z 0-0-22	5	16 MMCX 50-1-1c	16 MMCX 50-1-2c	
	Suitable cables e. g.	RG 178 B/U	K 01152-7	
This connector is supplied in 3 parts	Centre contact: captive	soldered	soldered	
	Braid:	cavity 2,67	cavity 2,67	
	Crimp tool:			
	(A)	(B)	Ω	
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· · · · · · · · · · · · · · · · · · ·		Prenare cable ac	cording to diagram.	
			Connector types L	
		16 MMCX 50-1-1c 5,5 mm 16 MMCX 50-1-2c 4,0 mm		
		16 MMCX 50-1-2c4,0 mmSlide braid ferulle A over the braid until shoulder abuts		
		the cable sheath. Fold back braid over ferulle A and trim overlapping braid.		
		Prepare cable according to diagram. Do not damage braid and inner conductor of cable!		
		<u> </u>		
	B			
		Insert cable into body, and crimp the body B.		
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	® ()			
		Solder inner conductor to contact. Place cover C on rear opening of body B. Press cover C into housing B with assembly tool.		
		Press cover C II	to housing b with assembly tool.	
	L			
0 10 20 30	40 50	· · · · · · · · · · · · · · · · · · ·		

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



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