

Assembly instruction Series MCX 75 T3 Nr. 9196

Tools and materials required :

Stanley blade
scissors
Crimp tool (see table)

Straight connector for flexible cables

Cable entry : SUHNER Full Crimp

Connector types : (e.g.)

11 MCX 75 - 2 - 1c
24 MCX 75 - 2 - 1c

This connector
is supplied
in 3 parts

Suitable cables e.g.

RG 179 B/U
RG 187 A/U

Centre contact :

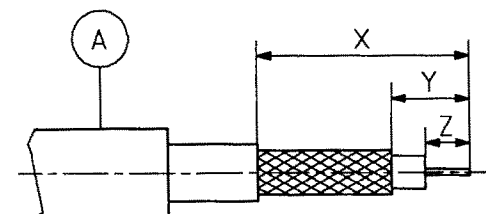
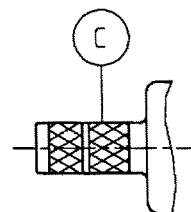
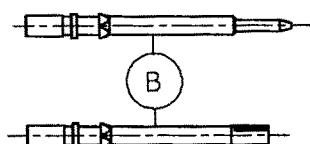
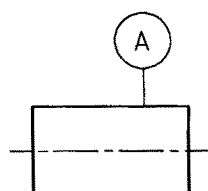
cavity 1

Braid :

cavity A

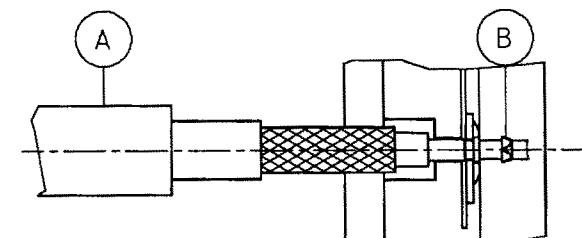
Crimp tool :

1,2,A (red)

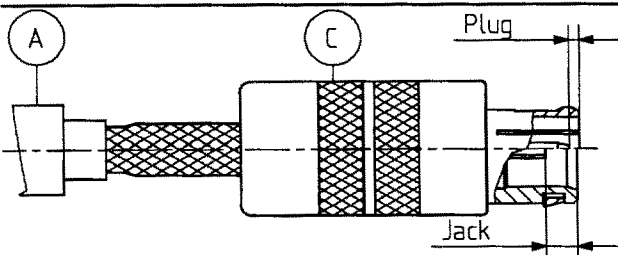


Slide ferrule A onto cable.
Prepare cable according to diagram.
Caution : Do not damage braid and inner conductor
of cable !

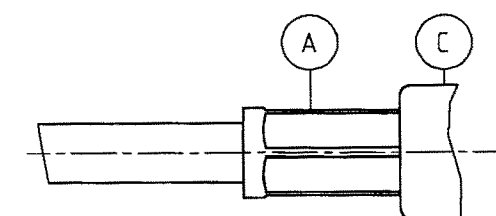
Cable	X	Y	Z
RG 179 B/U	9,5	3,5	2,0



Push contact B onto the inner cable conductor
and crimp together with insert according to
diagram.
Remove conductor B carefully from insert.



Splay out braid. Insert centre contact B into connector
body C as far as stop , then push ferrule A over
cable and braid to abut connector body C.
Caution : Contact B doesn't engage. Before crimping
examination plug or jack to mark.
Plug=0,5 ±0,3 Jack=1,5 ±0,3



Crimp ferrule A with corresponding crimp insert.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text : siehe Rückseite