

Assembly instruction Series 1023 R8 No. 9199

Tools and materials required :

Stanley blade

Scissors

Soldering iron 80 to 100 Watts

Solder Sn/Pb 60/40 , activated rosin flux

Soft hammer , small bench vice

Crimp tool : 1 A red

Angle connector for flexible cable

Cable entry : crimped

Connector types : (e.g.)

26-1023-C50-2-1c

26-1023-C50-2-2c

16-1023-C50-2-1c

16-1023-C50-2-2c

16-1023-C50-2-3c

16-1023-C50-2-4c

Suitable cables : (e.g.)

RG 174/U

RG 188 A/U

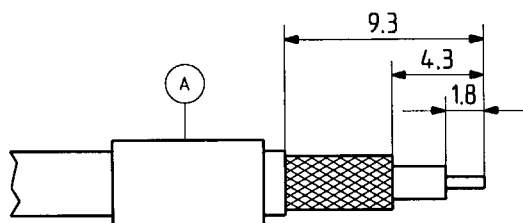
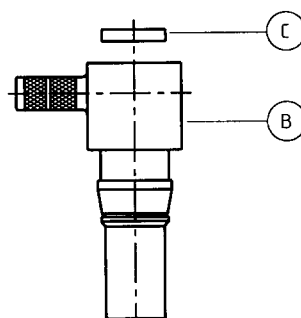
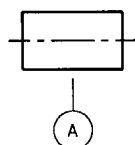
RG 316/U

G 02232

G 02232 D

K 02252 D

This connector
is supplied
in 3 parts

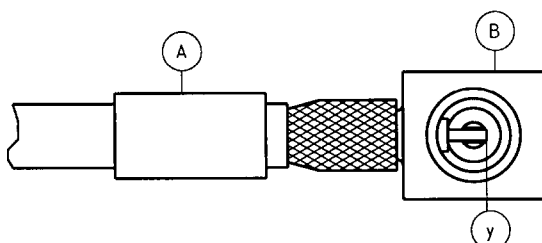


IMPORTANT: If use of taper sleeve or shrink-tube is intended , slide taper sleeve or tube on cable prior to stripping .

Slide ferrule A onto cable .

Prepare cable according to diagram .

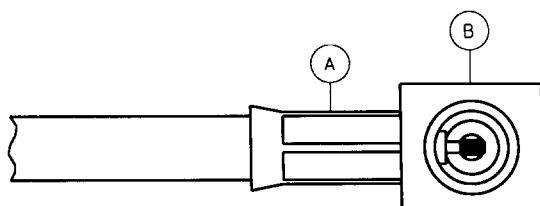
CAUTION : Do not damage braid and inner conductor of cable .



Splay out braid .

Slide prepared cable into connector body B until inner conductor of cable is flush at point y .

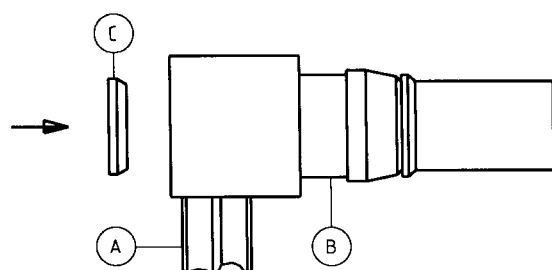
Ensure that braid lies above the crimp neck .



Slide ferrule A over braid and crimp

as close to connector body B possible .

Solder inner conductor to contact .



Place cover C on rear aperture of connector body B .

Carefully drive cover C into connector body B using a soft hammer , a small press , or a small bench vice .



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite