

Assembly instruction Series N U5 MA 9200

Tools and materials required:

Stanley blade
Scissors
Soldering iron 60 Watts
Solder Sn/Pb 60/40
Activated rosin flux
Alcohol , brush
SR cable stripping tool No. W157

Angle plug for copper jacket cable

Cable entry : soldered

Connector types : (e.g.)

16 N 50 - 3 - 15c

This connector
is supplied
in 2 parts

Suitable cables :

Centre contact :

Braid :

Strain relief :

EZ 141 (.141")
Sucoform 141

soldered

soldered

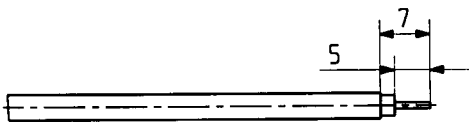
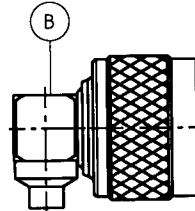
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Sucoform 141 PE

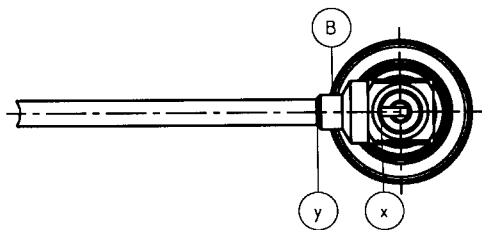
soldered

soldered

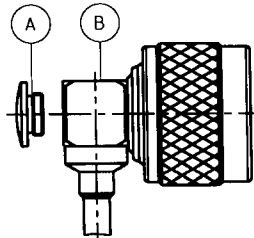
73 Z - 0 - 3 - 13
unconditional required



Prepare cable according to diagramm.
Cut back copper jacket using cable stripping tool W157.
Remove dielectric using a blade.



Push cable into connector body B until to the positive stop.
Solder inner conductor to contact pin, rimx must remain free of solder.
Solder connector body B to copper jacket at point y.
Promptly swab soldered area with alcohol to cool joint and remove any residual flux.



Screw cover A into body B.



HUBER + SUHNER AG CH-9100 HERISAU

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