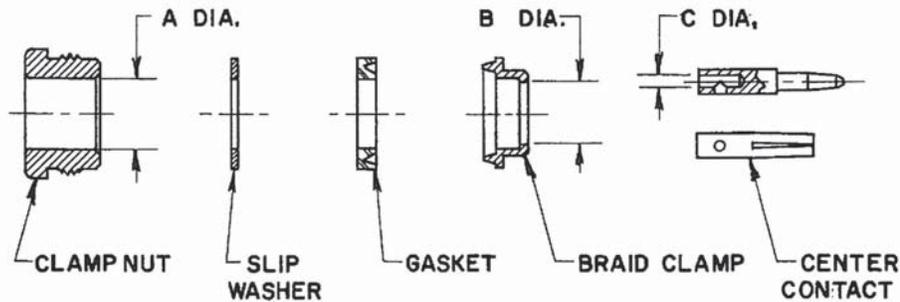


1. WITH CLAMP NUT, SLIP WASHER & GASKET ON CABLE, REMOVE JACKET TO $.312 \pm .015$ DIM.
2. SLIDE BRAID CLAMP OVER BRAID AGAINST JACKET EDGE. COMB OUT BRAID WIRES, FOLD BACK OVER BRAID CLAMP & TRIM AS SHOWN.
3. REMOVE DIELECTRIC TO $.045 \pm .005$ DIM. & TRIM CENTER CONDUCTOR TO $.156 \pm .015$ DIM.
4. SOLDER CENTER CONTACT TO CENTER CONDUCTOR.
5. THREAD ASSEMBLY SECURELY INTO CONNECTOR BODY. RECOMMENDED TORQUE: 55-60 IN.LBS.



| MILITARY PART NUMBER | KINGS NUMBER | CABLE USAGE | PIECE PART DIM'S. | | |
|--|-----------------------------------|---------------------------------|-------------------|--------|--------|
| | | | A DIA. | B DIA. | C DIA. |
| M39012/06-0001 M39012/08-0002 M39012/11-0001 | KD-59-132 KD-19-71 KD-19-61 | RG-5,6,21,143, 212,222,304/U | .35 | .27 | .06 |
| M39012/06-0002 M39012/08-0001 M39012/11-0002 | KD-59-119 KD-19-72 KD-19-73 | RG-8,9,213, 214/U | .44 | .37 | .10 |