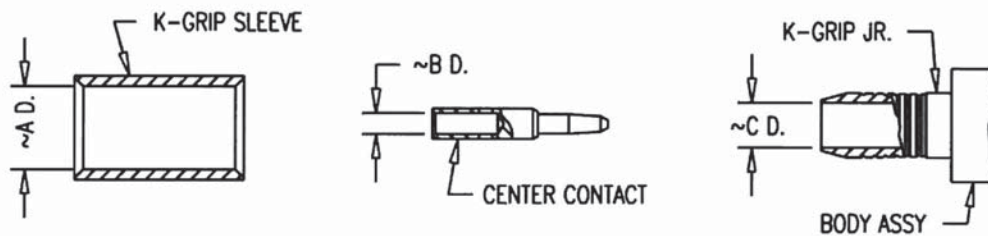


1. CUT CABLE END SQUARE. SLIDE K-GRIP SLEEVE OVER JACKET AND MAKE CUTS 1 AND 2 THROUGH JACKET ONLY.
2. REMOVE END OF JACKET UP TO CUT 2, FLARE OR BULGE BACK BRAID AND TRIM WITH SCISSORS AT EDGE OF JACKET.
3. REMOVE JACKET BETWEEN CUTS 1 AND 2 EXPOSING .218 \pm .010 LENGTH OF BRAID.
4. TRIM DIELECTRIC TO .468 \pm .010 DIM., EXPOSED CENTER CONDUCTOR WILL BE .109 REF.
5. PLACE CENTER CONTACT ON CABLE AGAINST DIELECTRIC AND CRIMP OR SOLDER IN PLACE.
6. PUSH K-GRIP JR. OVER DIELECTRIC AND UNDER BRAID UNTIL DIELECTRIC BOTTOMS IN CONNECTOR.
7. SLIDE K-GRIP SLEEVE OVER K-GRIP JR. AND BRAID TO SHOULDER OF BODY ASSEMBLY AND FORM HEX USING APPLICABLE CRIMP TOOL AND DIE.



MILITARY PART NO.	KINGS PART NO.	PIECE PART DIMS			* KINGS DIE SIZE
		A	B	C	
M39012/20-0002	KC-59-197	.207	.042	.122	2061
M39012/20-0003	KC-59-246	.220			