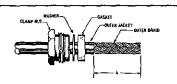
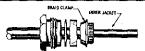
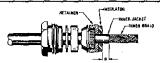
#### CP-1300



1. Cut cable end square. Slide clamp nut, washer and gasket over jacket. Ramove outer jacket to dimension "A".



Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



- Place washer \* over dielectric against braid, triff dielectric to dimension "C" and center conductor to dimension "C".
  - \* Washer not used in angle connectors. "C" dimension from braid clamp.



6. Solder center contact to center conductor.



- 7. Assemble inner insulator\*, contact\* and insulator\*, then insert into body, slide back and parts forward. Thread assembly into connector body and lock secure.
  - + Straight connectors only.

#### TRIM CODE CHART

0005	. А		8		C			
CODE	IN.	MM	IN.	ММ	IN.	ММ	IN.	MM
1301	.69	17.53	.096	2.43	.210	5.33	.094	2.39
1302	.60	17.53	125	3.18	.214	5.43	080	2.03
1303	.69	17.53	.096	2.43	.166	4.22	,141	3.58
1305	.69	17.53	.096	2.43	102	2.59	.094	2.39
1306	.69	17.53	.096	2.43.	.243	6.17	.110	2.82

### **MASTER**

# CP-1300 CABLING INSTRUCTIONS MASTER LIST

CP CODE	A	B	C	D
1301	169	,096	,210	.094
1302	,69	,125	,214	.080
1303	.69	,096	.166	.141
1304	<del></del> ,			
1305	,69	1096	,102	,094
1306	.69	,096	.243	.110

- 1. CUT CABLE END SQUARE, PLACE CLAMP NUT, WASHER AND GASKET OVER JACKET. REMOVE OUTER JACKET TO DIMENSION "A".
- 2. PLACE BRAID CLAMP OVER OUTER BRAID AGAINST JACKET CUT.
  COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM IN
  USUAL MANNER.
- 3. ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. REMOVE INNER JACKET TO DIMENSION "B".
- 4. PLACE BRAID CLAMP OVER INNER BRAID AGAINST INNER JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM EVEN WITH BASE OF BRAID CLAMP.
- 5. PLACE WASHER OVER DIELECTRIC AGAINST BRAID AND TRIM DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO DIMENSION "D".
- 6. SOLDER CENTER CONTACT TO CENTER CONDUCTOR.
- 7. ASSEMBLE INNER INSULATOR, CONTACT AND OUTER INSULATOR, THEN INSERT INTO BODY. SLIDE BACK END PARTS FORWARD, THREAD ASSEMBLY INTO CONNECTOR BODY AND LOCK SECURELY.

CODE	A	8	0	D		
1301	1/16	.096	.210	3/32	1965-5	
1302	11/16	.125	.214	.080	1955-1-9	
/303	7/16_	,096	.160	./44	1995-29	
KINGS ELECTRUNICS CO., Inc.						

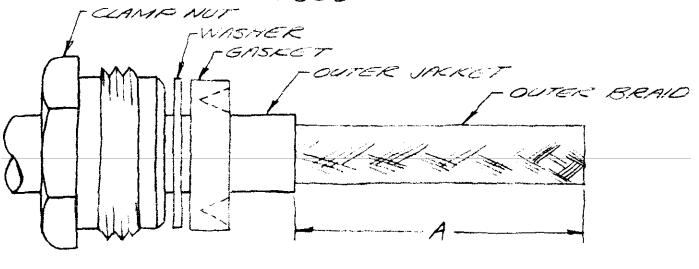
40 MARBLEDALE ROAD TUCKAHOE, NEW YORK 10707

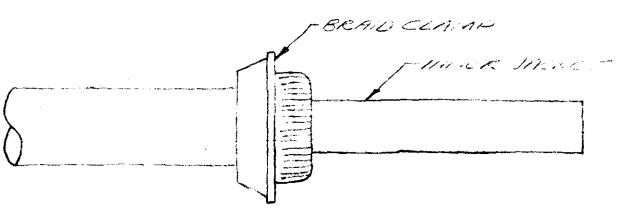
- 1. CUT CABLE END SQUARE, PLACE CLAMI NUT, WASHER AND GASKET OVER JACKET. REMOVE OUTER JACKET TO DIMENSION "A".
- 2. PLACE BRAID CLAMP OVER OUTER BRAID AGAINST JACKET GUT. COMB OUT BRAID AND FOLD BACK OVER BRAID GLAMP, TRIM IN TOUAL MANNER.
- NOOTMBLE RETAINER AND INSULANCE DIDE INNER TAIMED. PINCUL
  LONGE GACKET TO DIMENCION "F".
- 4. PLACE BRAID CLAMP OVER INNER BRAID AGAINST INNER FACKET CUT. COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP. TRIM EVEN WITH BASE OF BRAID CLAMP.
- -. PLACE WASHER OMER DIELECTRIC AGAINGT BRAID AND TRIM WILLSOTTEL TO DIRECTE WHO AND CENTER CONDUCTOR TO DIMENSION "D".
- 6. SOLDER CENTER CONTACT TO THE TER CONDUCTOR.
- THEN INSERT INTO BODY. SLIDE BACK END PARTS FORWARD.

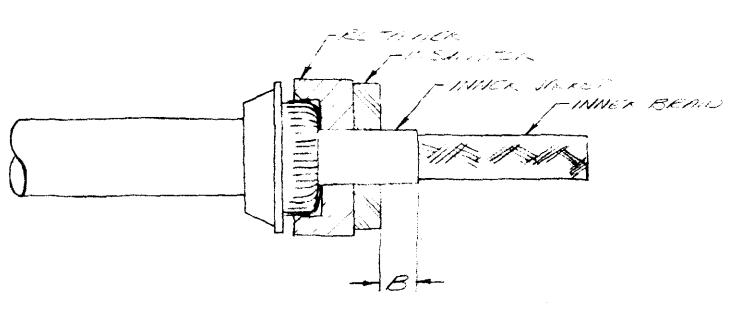
  THEREAD ASSENBLY INTO CONNECTOR BODY AND LOCK SECURELY.

CODE	A	8	مے	D
1301	Z 1/16	.096	.210	3/32
1302	1/16	.125	.214	.080
1303	1/16	.096	.166	1/4
1304	1/16	.096	.210	3/32
1305	.69	.096	102	.094
1300		1070	129	\ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\

1995-1-9 1995-3-9





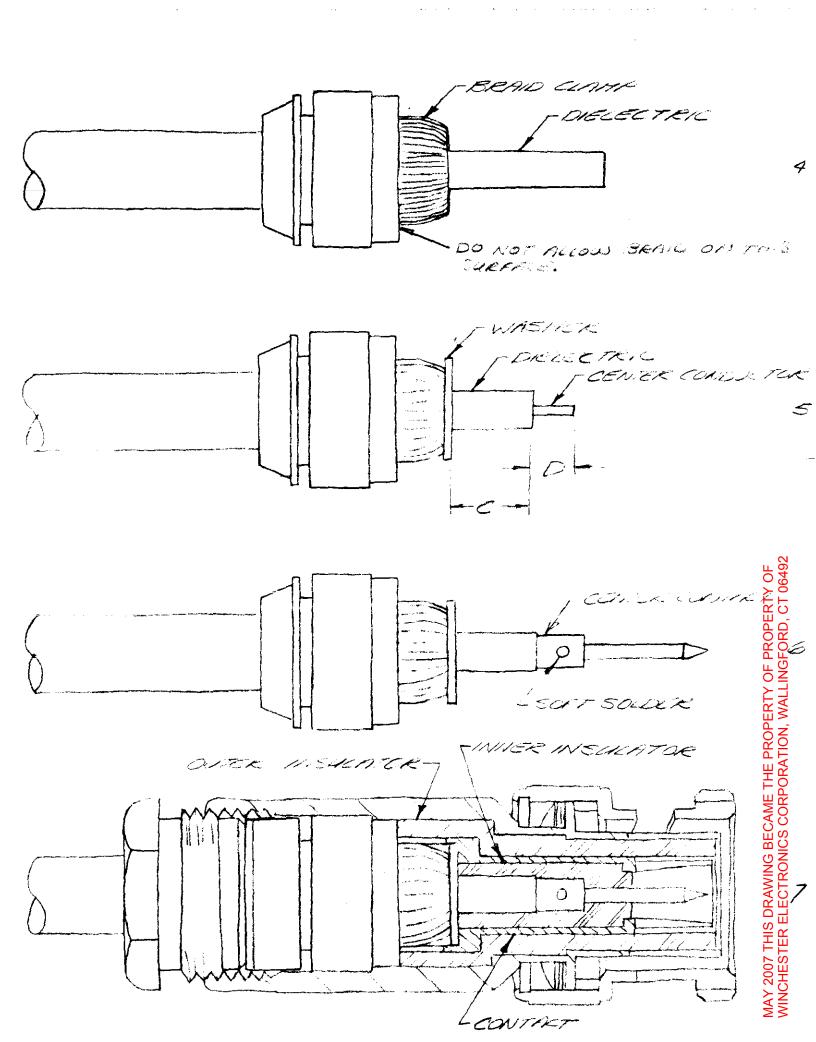


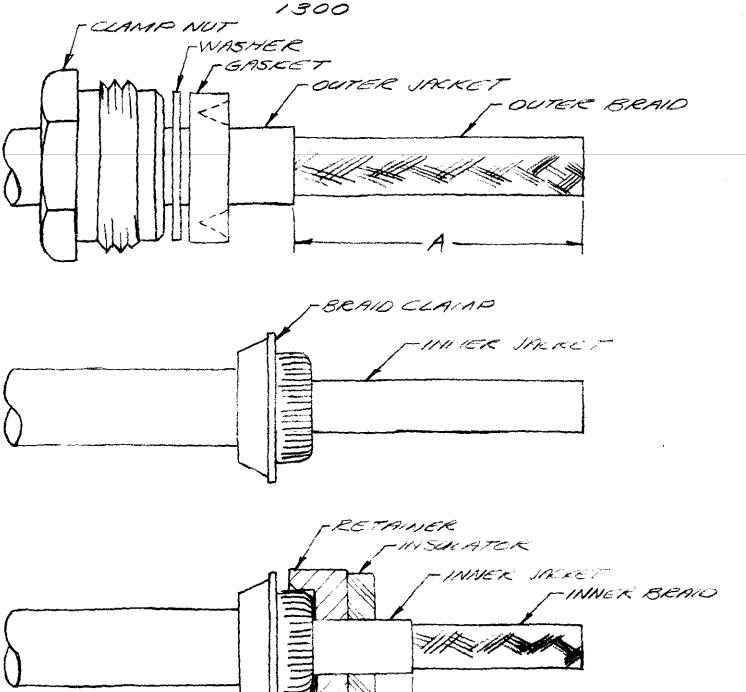
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1.

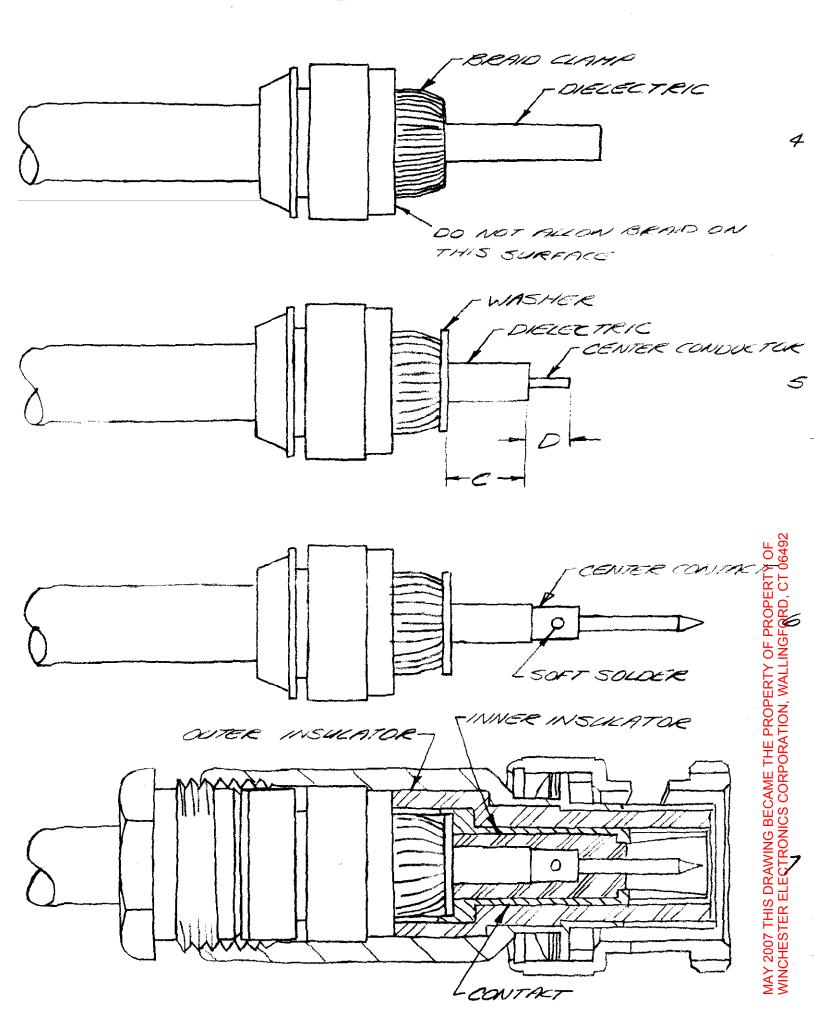
2-



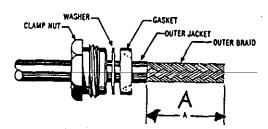


KINGS ELECTRONICS CO., Inc. 40 MARBLEDALE ROAD TUCKAHOE 7, N. Y. MAY 2007 THIS DRAWING BECAME THE PROPERTY OF PROPERTY OF WINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT 06492

2.-



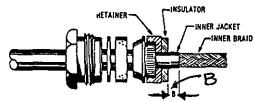
CP-1300



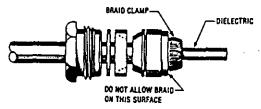
Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



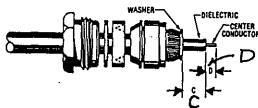
2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



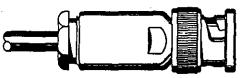
4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



**5.** Solder center contact to center conductor.

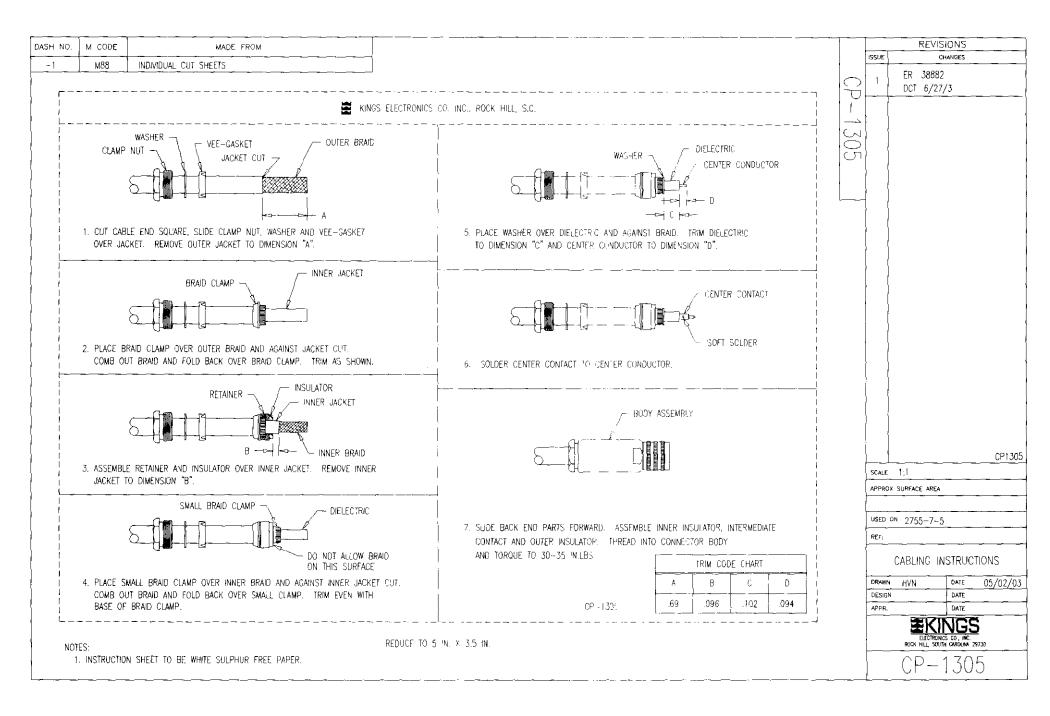


7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Threadassembly into connector body and lock securely.

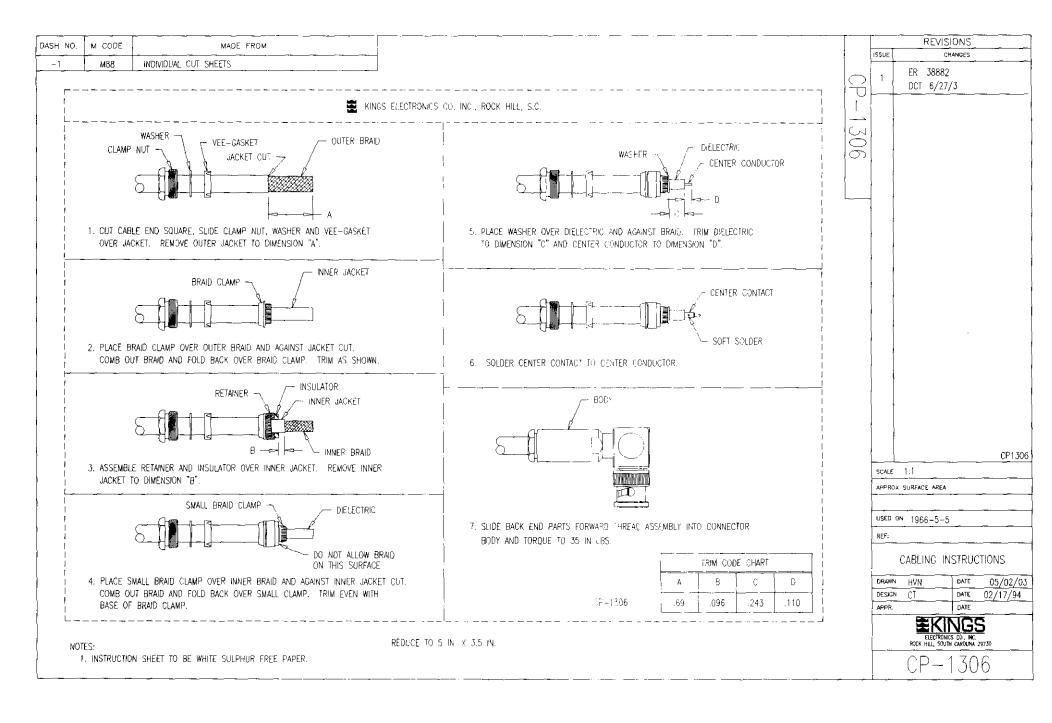
TRIM CODE CHART C CODE Α В 1301 .69 .096 .210 1302 .69 .125 .214 1303 .69 .096 .166

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### MAY 2007 THIS DRAWING BECAME THE PROPERTY OF PROPERTY OF WINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT 06492



### MINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT 06492 MAY 2007 THIS DRAWING BECAME THE PROPERTY OF PROPERTY OF



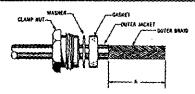
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### **EKINGS**

#### TRIM CODE CHART

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	IN.	MM	IN.	ММ	IN.	ММ	IN.	Ti
1301	.69	17.53	.096	2.43	.210	5.33	.094	2:
1302	.69	17.53	125	3.18	.214	5.43	.080	2.
1303	.69	17.53	.096	2.43	.166	4.22	.141	3.:
1305	.69	17.53	.096	2.43	.102	2.59	.094	2.3
1306	.69	17.53	.096	2.43	.243	6.17	.110	2.87

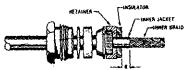
#### CP-1300



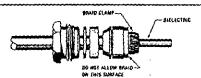
 Cut cable end square. Stide clamp nut, wesher end gasket over jacket. Remove outer jacket to dimension "A".



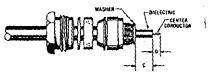
Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



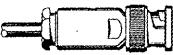
 Place braid clamp over inner braid and against inner jacket cut. Comb out braid and told back over braid clamp. Trim even with base of braid clamp.



- Place washer "over dielectric against braid, trim dielectric to dimension" C" and center conductor to dimension "O".
  - \* Washer not used in angle connectors. "C" dimension from braid clamp.

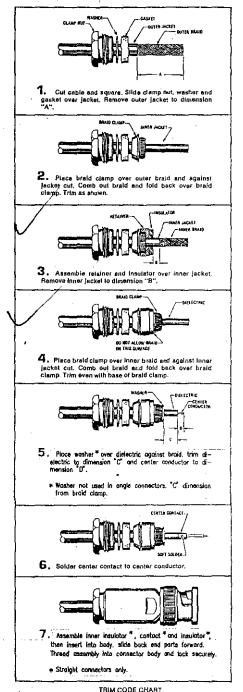


6. Solder center contact to center conductor.



- 7. Assemble inner Insukator\*, contact and insukator\*, then insert into body, slide back end parts forward. Thread assembly into connector body and lack securety.
  - \* Straight connectors only.

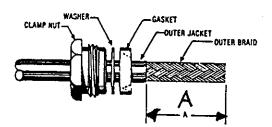
#### CP-1300



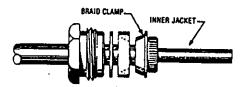
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	CODE	IN.	MM	ÎN.	ММ	IN.	MM	IN.	MW.	Í
-	1301	.69	17.53	.096	2.43	.210	5.33	.094	2.39	ŀ
-	1302	.69	17.53	125	3.18	.214	5.43	.080	2.03	į
;	1303	69	17.53	.096	2.43	.156	4.22	.141	3.58	1
-	1305	.69	17.53	.096	2.43	.102	2.59	.094	2.39	ļ
	1308	.69	17.53	.096	2.43	.243	6.17	.110	2.82	1
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E-17653 E-17682

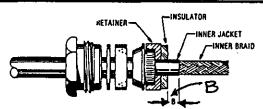
CP-1300



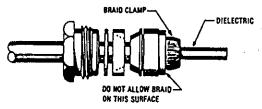
 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



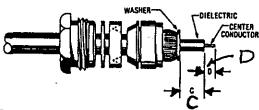
2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



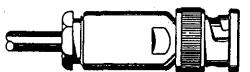
4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.

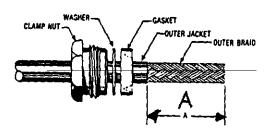


7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

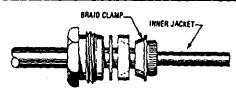
	TRIM	CODE C	HART	PERT)
CODE	Α	В	С	- <b>S</b>
1301	.69	.096	.210	.092
1302	.69	.125	.214	.080
1303	.69	.096	.166	10 × ×

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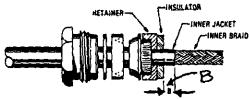
CP-1300



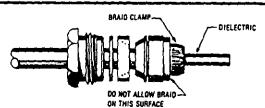
 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



 Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.

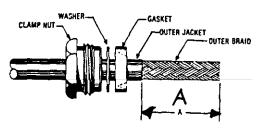


7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

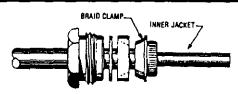
	TRIM CODE CHART							
CODE	Α	В	С	PEP				
1301	.69	.096	.210	.094				
1302	.69	.125	.214	.080				
1303	.69	.096	.166	.1471W				

MAY 2007 THIS DRAWING BECAME THE PROPEF MINCHESTER ELECTRONICS CORPORATION, W

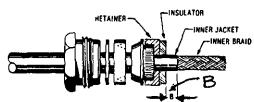
**CP-1300** 



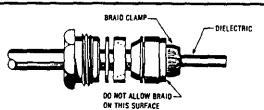
 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



 Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.



7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

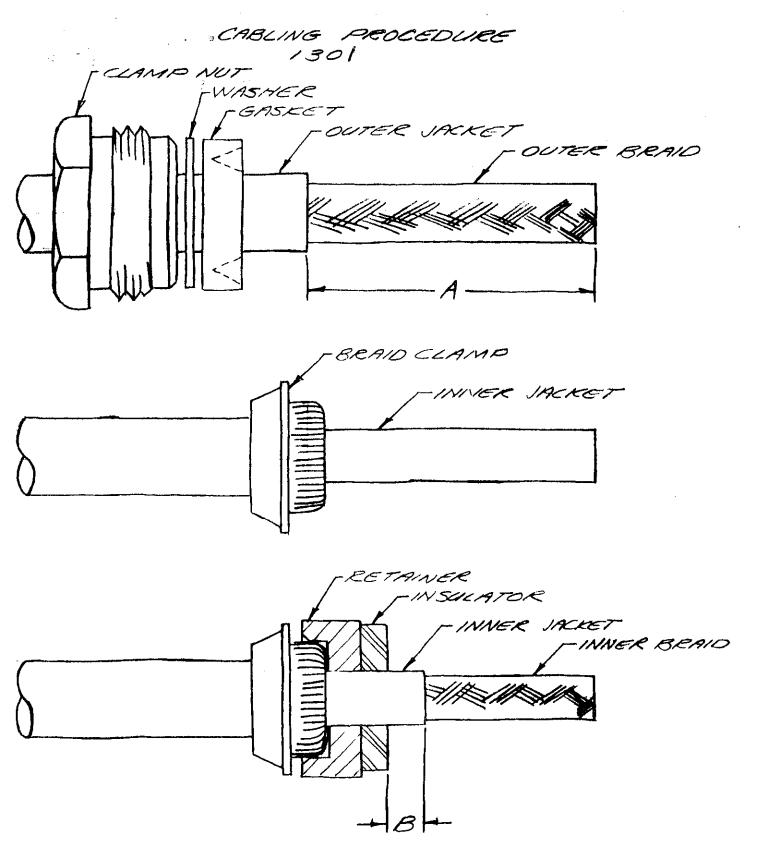
<del> </del>	TRIM CODE CHART						
CODE	Α	В	С	<b>D</b>			
1301	.69	.096	.210	.09₩ 🖁			
1302	.69	.125	.214	.089 🛓			
1303	.69	.096	.166	.14			

MAY 2007 THIS DRAWING BECAME THE PROPERT MINCHESTER ELECTRONICS CORPORATION WAI

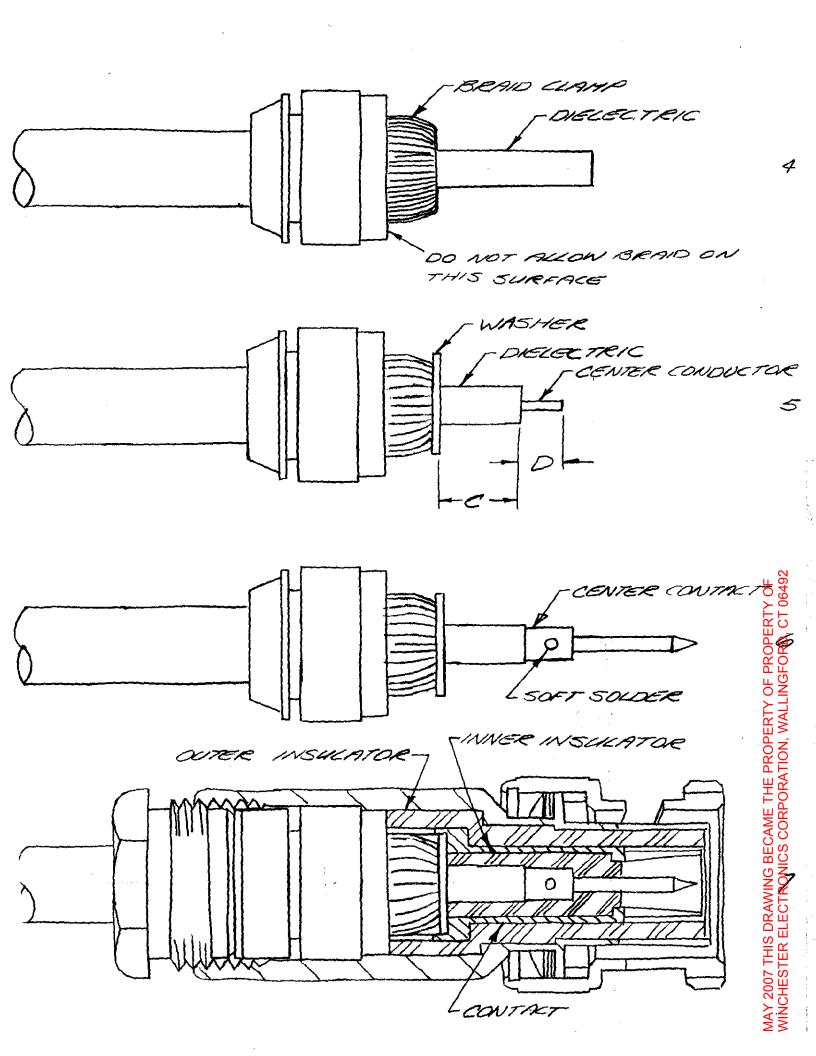
- 1. CUT CABLE END SQUARE, PLACE CLAMP NUT, WASHER AND GASKET OVER JACKET. REMOVE OUTER JACKET TO DIMENSION "A".
- 2. PLACE BRAID CLAMP OVER OUTER BRAID AGAINST JACKET CUT.

  COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM IN USUAL MANNER.
- 3. ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. REMOVE INNER JACKET TO DIMENSION "B".
- 4. PLACE BRAID CLAMP OVER INNER BRAID AGAINST INNER JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM EVEN WITH BASE OF BRAID CLAMP.
- 5. PLACE WASHER OVER DIELECTRIC AGAINST BRAID AND TRIM DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO DIMENSION "D".
- 6. SOLDER CENTER CONTACT TO CENTER CONDUCTOR.
- 7. ASSEMBLE INNER INSULATOR, CONTACT AND OUTER INSULATOR, THEN INSERT INTO BODY. SLIDE BACK END PARTS FORWARD, THREAD ASSEMBLY INTO CONNECTOR BODY AND LOCK SECURELY.

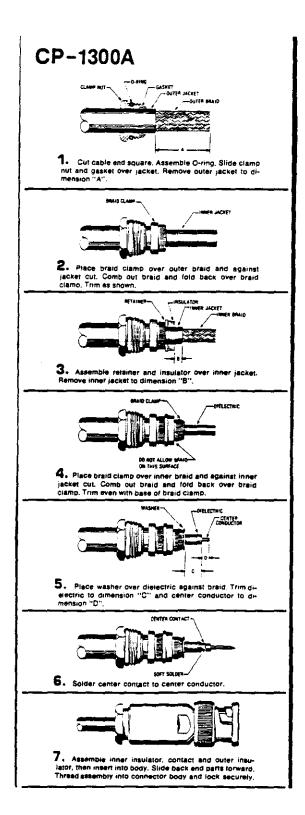
CODE	A	8	2	D
1301	1/16	.096	210	3/32



KINGS ELECTRONICS CO., Inc. 40 MARBLEDALE ROAD TUCKAHOE 7, N. Y.

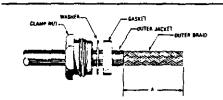


**CP-1300A** 

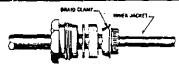


TRIM CODE CHART							
CODE	Α	В	С	D			
1301A	11/16	.096	.210	3/32			

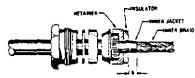
#### CP-1300



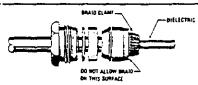
 Cut cable end square. Slide clamp nut, washer and pasket over jacket. Remove outer jacket to dimension "A".



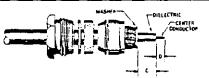
Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp, Trim as shown.



Assemble reisiner and insulator over inner tacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comp out braid and fold back over braid clamp. Trim even with base of braid clamp.



 Place washer over dielectric against braid, Trimdialectric to dimension "C" and center conductor to dimension "D".



3. Solder center contact to center conductor.



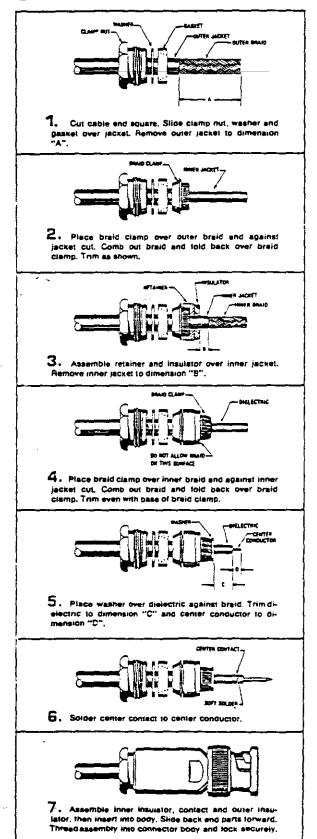
7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

#### TRIM CODE CHART

CODE	,	A		9		0		)
	IN.	MM	IN.	MM	IN	MM	IK.	MM
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### CP-1300



TRIM CODE CHART

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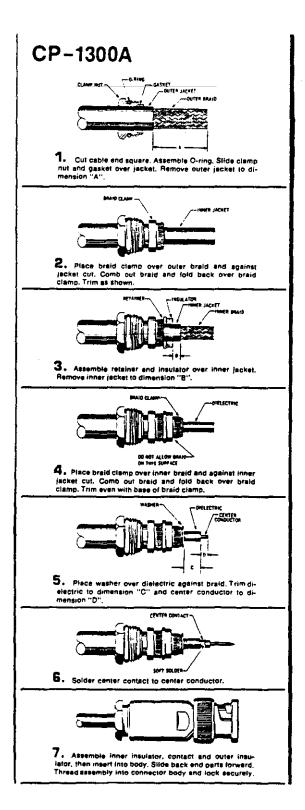
304

D

JM .

MM

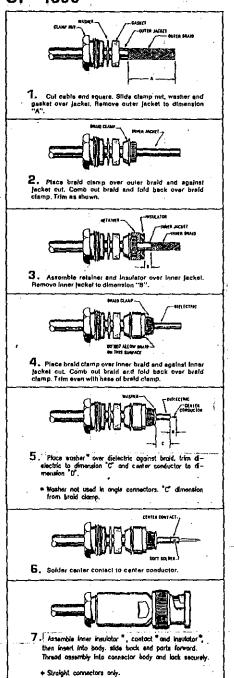
CP-1300A



TRIM CODE CHART						
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CP-1300



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TRIM CODE CHART

CODE A B C D

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#### CABLING PROCEDURE 1300 A

- 1. CUT CABLE END SQUARE, ASSEMBLE O-RING. PLACE CLAMP NUT AND GASKET OVER JACKET. REMOVE OUTER JACKET TO DIMENSION "A".
- 2. PLACE BRAID CLAMP OVER OUTER BRAID AGAINST JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM IN USUAL MANNER.
- 3. ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. REMOVE INNER JACKET TO DIMENSION "B".
- 4. PLACE BRAID CLAMP OVER INNER BRAID AGAINST INNER JACKET CUT. COMB OUT BRAID AND POLD BACK OVER BRAID CLAMP, TRIM EVEN WITH BASE OF BRAID CLAMP.
- 5. PLACE WASHER OVER DIELECTRIC AGAINST BRAID AND TRIM DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO DIMENSION "D".
- 6. SOLDER CENTER CONTACT TO CENTER CONDUCTOR.
- 7. ASSEMBLE ANNER INSULATOR, CONTACT AND OUTER INSULATOR, THEN INSERT INTO BODY. SIIDE BACK END PARTS FORWARD, THREAD ASSEMBLY INTO CONNECTOR BODY AND LOCK SECURELY.

0005	A	8	6	2
130/A	1/16	.096	.210	3/32

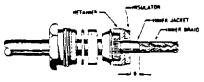
### CP-1300



 Cut cable end square, Slide clamp nut, washer and pasket over jackel. Remove outer jacket to dimension "A".



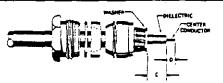
 Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



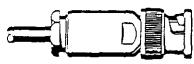
4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



 Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.

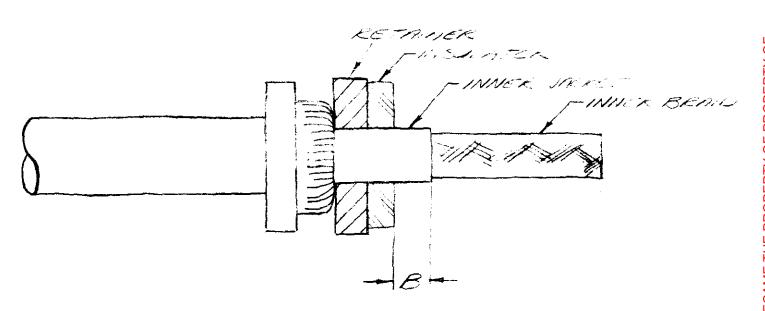


7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back and parts forward. Thread assembly into connector body and lock securely.

#### TRIM CODE CHAR

I AIM CODE CHART								
CODE		A		e		C		0
	IN	MM	Ħ	MN	IN	MM	IN	MM
1303	.66	17.53	.096	2.44	.166	4.22	.141	58.د

### **MASTER**

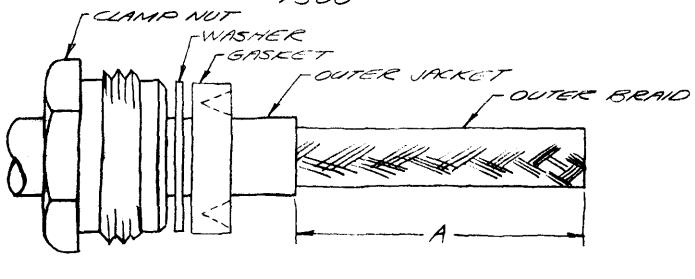


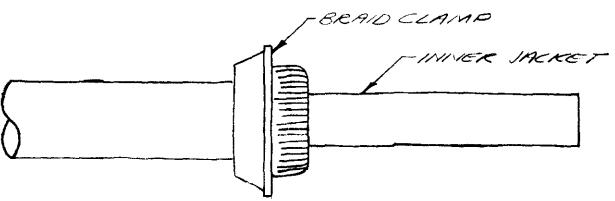
- **開報S 有知: 機構的** (15.135) - 15.1 映み, 10.10 (10.15) A (10.15) A (10.15) - 10.1 (10.15) A (10.15) Y (10.15) MAY 2007 THIS DRAWING BECAME THE PROPERTY OF PROPERTY OF WINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT 06492  $\ensuremath{\omega_{\rm I}}$ 

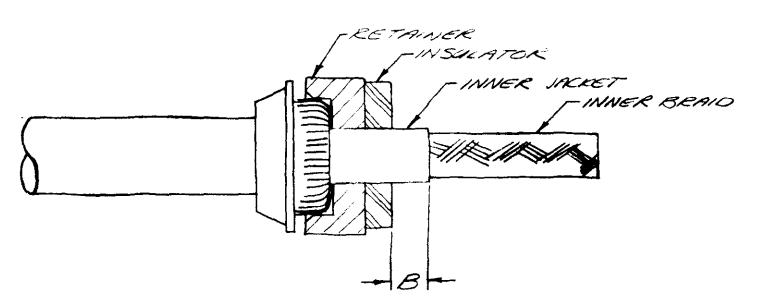
- 1. CUT CABLE END SQUARE, PLACE CLAMP NUT, WASHER AND GASKET OVER JACKET. REMOVE OUTER JACKET TO DIMENSION "A".
- 2. PLACE BRAID CLAMP OVER OUTER BRAID AGAINST JACKET CUT.
  COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM IN
  USUAL MANNER.
- 3. ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. REMOVE INNER JACKET TO DIMENSION "B".
- 4. PLACE BRAID CLAMP OVER INNER BRAID AGAINST INNER JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM EVEN WITH BASE OF BRAID CLAMP.
- 5. PLACE WASHER OVER DIELECTRIC AGAINST BRAID AND TRIM DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO DIMENSION "D".
- 6. SOLDER CENTER CONTACT TO CENTER CONDUCTOR.
- 7. ASSEMBLE INNER INSULATOR, CONTACT AND OUTER INSULATOR, THEN INSERT INTO BODY. SLIDE BACK END PARTS FORWARD, THREAD ASSEMBLY INTO CONNECTOR BODY AND LOCK SECURELY.

CODE	A	8	<i>C</i>	D	
1301	1/16	.096	.210	3/32	1965.5
5051	11/16	.125	.214	.080	1955-1-9
1303	7/6	.096	.160	./44	1995-29
A	1462 FT	E MARKET N	117 22	Inc	

40 MARGLEDALE ROAD TUCKAHOE, NEW YORK 10707

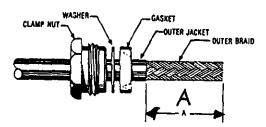




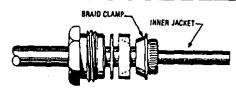


KINGS ELECTRONICS CO., Inc. 40 MARBLEDALE ROAD TUCKAHOE 7. N. Y.

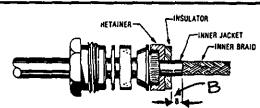
CP-1300



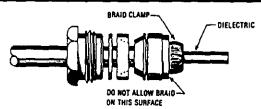
 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



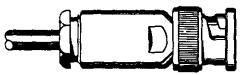
4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.



7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

TRIM CODE CHART						
CODE	Α	В	С	OI <b>CO</b>		
1301	.69	.096	.210	.094		
1302	.69	.125	.214	.080		
1303	.69	.096	.166	MAL.		

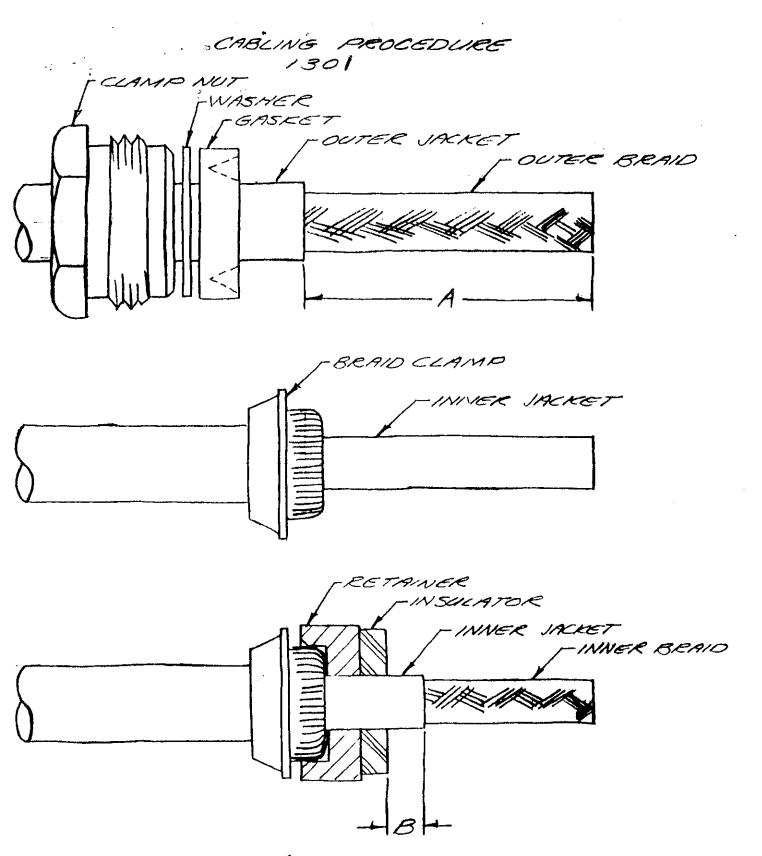
MAY 2007 THIS DRAWING BECAME THE PROPER WINCHESTER ELECTRONICS CORPORATION, WA

- 1. CUT CABLE END SQUARE, PLACE CLAMP NUT, WASHER AND GASKET OVER JACKET. REMOVE OUTER JACKET TO DIMENSION "A".
- 2. PLACE BRAID CLAMP OVER OUTER BRAID AGAINST JACKET CUT.

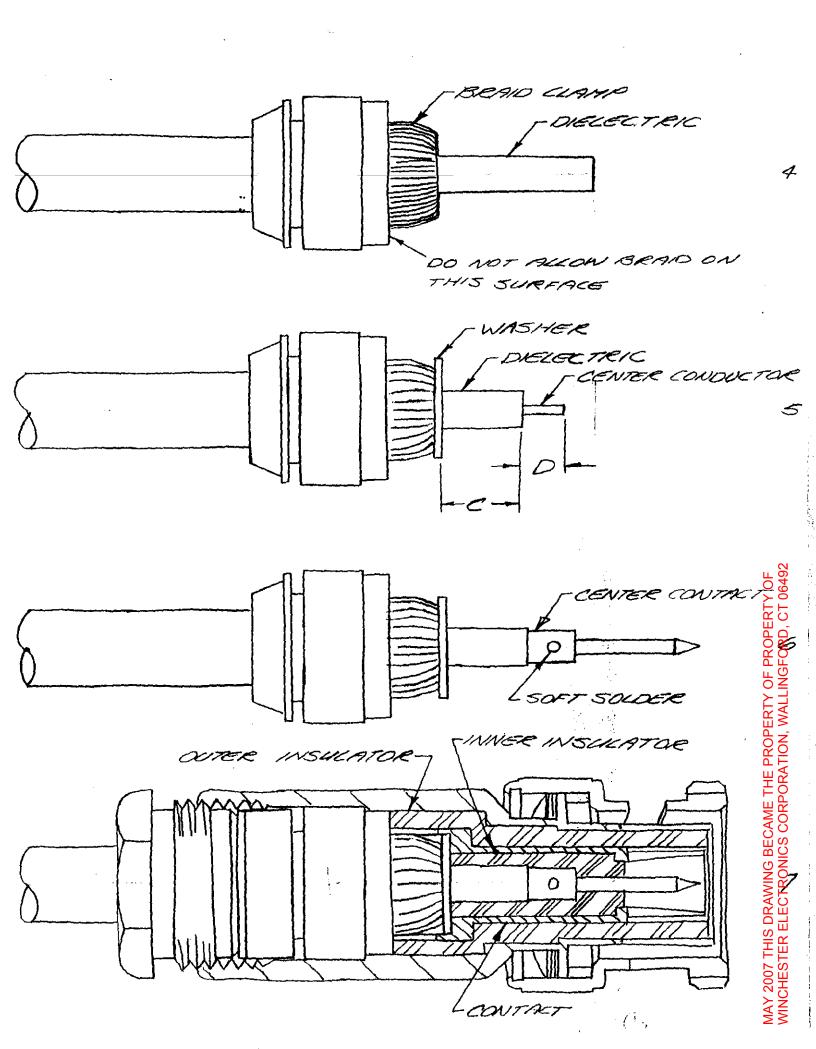
  COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM IN 1

  USUAL MANNER.
- 3. ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. REMOVE INNER JACKET TO DIMENSION "B".
- 4. PLACE BRAID CLAMP OVER INNER BRAID AGAINST INNER JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM EVEN WITH BASE OF BRAID CLAMP.
- 5. PLACE WASHER OVER DIELECTRIC AGAINST BRAID AND TRIM DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO DIMENSION "D".
- 6. SOLDER CENTER CONTACT TO CENTER CONDUCTOR.
- 7. ASSEMBLE INNER INSULATOR, CONTACT AND OUTER INSULATOR, THEN INSERT INTO BODY. SLIDE BACK END PARTS FORWARD, THREAD ASSEMBLY INTO CONNECTOR BODY AND LOCK SECURELY.

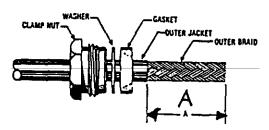
CODE	A	B	4	D
1301	1/16	.096	.210	3/32



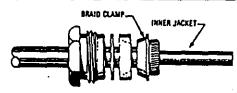
KINGS ELECTRONICS CO., Inc. 40 MARBLEDALE ROAD TUCKAHOE 7, N. Y.



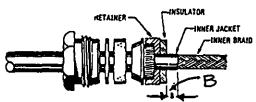
CP-1300



1. Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.

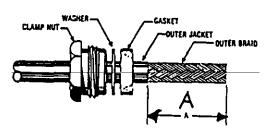


7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

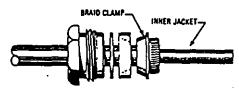
TRIM CODE CHART						
CODE	A	В	С	D		
1301	.69	.096	.210	.094		
1302	.69	.125	.214	.080		
1303	.69	.096	.166	.14		
1307	.69	. 096	. 108	. 194		

MAY 2007 THIS DRAWING BECAME THEPPROPER WINCHESTER ELECTRONICS CORPORATION, W

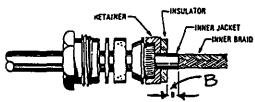
CP-1300



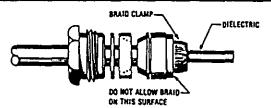
 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



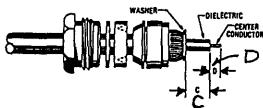
2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



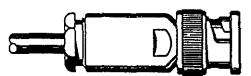
4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.

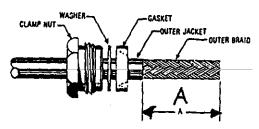


7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

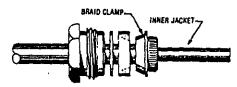
TRIM CODE CHART						
CODE	Α	В	С	D		
1301	.69	.096	.210	.094		
1302	.69	.125	.214	.080		
1303	.69	.096	.166	.14		
1307	. 69	. 096	.108	. 19		

MAY 2007 THIS DRAWING BECAME THEPPROPY WINCHESTER ELECTRONICS CORPORATION,

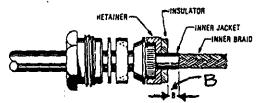
CP-1300



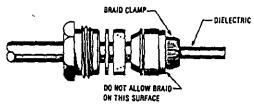
 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



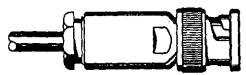
4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.

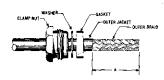


7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

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•	RTY ST 0			
CODE	Α	В	С	PEI ( <b>Ø</b> )
1301	.69	.096	.210	<b>£09</b> 4

MAY 2007 THIS DRAWING BECAME THE PROPERTY OF PROPER WINCHESTER ELECTRONICS CORPORATION, WALLINGRORD

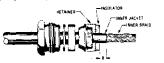
#### CP-1300



1. Cut cable end square. Stide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



 Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



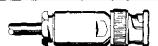
 Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



**5.** Place washer over dielectric against braid, Trim dielectric to dimension "C" and center conductor to dimension "D".



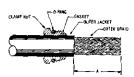
6. Solder center contact to center conductor



7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

#### TRIM CODE CHART CODE В C D 1301 .69 .096 .210 .094 .69 .125 .214 .080 1302 .69 .096 .166 1303

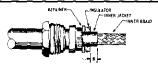
#### CP-1300A



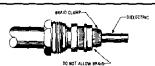
 Cut cable end square. Assemble O-ring. Stide clamp nut and gasket over jacket. Remove outer jacket to dimension "A".



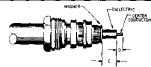
 Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



Assemble retainer and insulator over inner jacket.
 Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



 Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



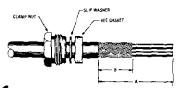
6. Solder center contact to center conductor,



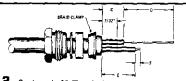
 Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward, Thread assembly into connector body and lock securely.

## TRIM CODE CHART CODE A B C D 1301A 11/16 .096 .210 3/32

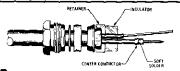
#### **CP-2400**



 Cut cable end square. Slide clamp nut, slip washer and gasket over jacket. Trim jacket and outer braid to dimensions "A" and "B" respectively.



 Comb out braid. Place braid clamp over braid and against jacket cul. Fold braid back over braid clamp and trim as shown. Trim dielectrics and inner conductors to dimensions indicated. \*For cable with woven cloth layer, trim as indicated.



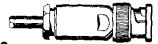
3. Assemble retainer and insulator, Soft solder center contact.



4. Insert assembly into inner insulator with remaining conductor extended through slot.



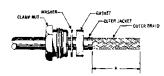
Assemble intermediate contact against insulator.
 Wrap remaining conductor tightly around intermediate contact and soft solder.



6. Assemble outer insulator over intermediate contact. Thread assembly into connector, and lock securely. "Vee" gasket must be split by breid clamp.

CODE	A	В	С
2401	1-7/8	1/2	5/16
	D	Ē	F
ĺ	1-1/2	31/64	5/64

#### CP-1300



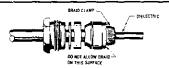
1. Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



 Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp, Trim even with base of braid clamp.



 $\pmb{5}$  . Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



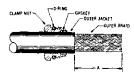
6. Solder center contact to center conductor.



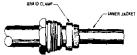
7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

#### TRIM CODE CHART CODE В C D 1301 69 .096 .210 .094 .080 1302 .69 .125 .214 .69 .141 .096 .166 1303

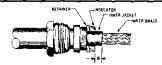
#### **CP-1300A**



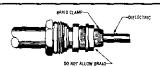
 Cut cable end square. Assemble O-ring. Slide clamp nut and gasket over jacket. Remove outer jacket to dimension "A".



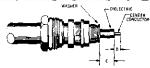
 Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jackel. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



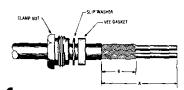
6. Solder center contact to center conductor



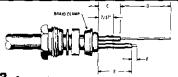
Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward.
 Thread assembly into connector body and lock securely.

## TRIM CODE CHART CODE A B C D 1301A 11/16 .096 .210 3/32

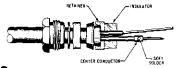
#### **CP-2400**



 Cut cable end square. Slide clamp nut, stip washer and gasket over jacket. Trim jacket and outer braid to dimensions "A" and "B" respectively.



2. Comb out breid. Place braid clamp over braid and against jacket cut. Fold braid back over braid clamp and Irim as shown. Trim dielectrics and inner conductors to dimensions indicated. 'For cable with woven cloth layer, trim as indicated.



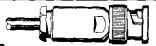
Assemble retainer and insulator. Soft solder center contact.



 Insert assembly into inner insulator with remaining conductor extended through slot.



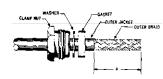
Assemble intermediate contact against insulator.
 Wrap remaining conductor lightly around intermediate contact and soft solder.



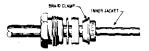
6. Assemble outer insulator over intermediate contact. Thread assembly into connector, and lock securely. "Vee" gasket must be split by braid clamp.

	TRIM COL	DE CHART	
CODE	Α	В	С
2401	1-7/8	1/2	5/16
	D	E	F
Ī	1-1/2	31/64	5/64

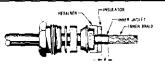
#### CP-1300



 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner Jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



 Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



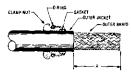
6. Solder center contact to center conductor.



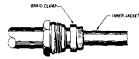
 Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

TRIM CODE CHART						
CODE	Α	В	С	D		
1301	.69	.096	.210	.094		
1302	.69	.125	.214	.080		
1303	.69	.096	.166	.141		

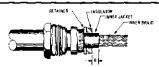
#### CP-1300A



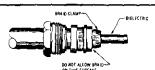
 Cut cable end square. Assemble C-ring. Slide clamp nut and gasket over jacket. Remove outer jacket to dimension "A".



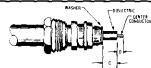
Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



**3.** Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



 Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



 Place washer over diefectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



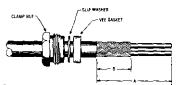
6. Solder center contact to center conductor.



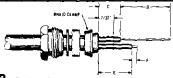
 Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

## TRIM CODE CHART CODE A B C D 1301A 11/16 .096 .210 3/32

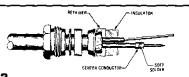
#### CP-2400



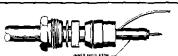
 Cut cable end square. Slide clamp nut, slip washer and gasket over jacket. Trim jacket and outer braid to dimensions "A" and "B" respectively.



2. Comb out braid. Place braid clamp over braid and against jacket cut. Fold braid back over braid clamp and tim as shown. Trim dielectrics and inner conductors to dimensions indicated. \*For cable with woven cloth layer, trim as indicated.



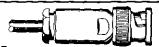
 Assemble retainer and insulator. Soft solder center contact.



4. Insert assembly into inner insulator with remaining conductor extended through slot.



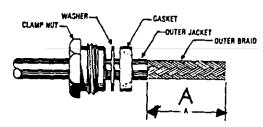
 Assemble intermediate contact against insulator. Wrap remaining conductor tightly around intermediate contact and soft solder.



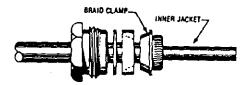
 Assemble outer insulator over intermediate contact.
 Thread assembly into connector, and lock securely, "Vee" gasket must be split by braid clamp.

TRIM CODE CHART						
CODE A B C						
2401	1-7/8	1/2	5/16			
	D	E	F			
Ī	1-1/2	31/64	5/64			

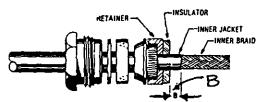
CP-1300



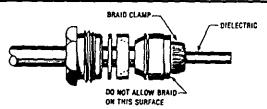
 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



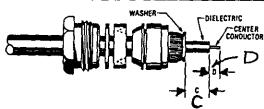
2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



**6.** Solder center contact to center conductor.

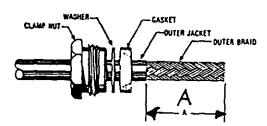


Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward.
 Thread assembly into connector body and lock securely.

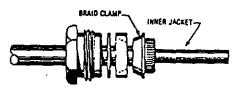
				0 9
	RTY			
CODE	Α	В	С	P. G. D. G. C.
1301	.69	.096	.210	.094 🗜
1302	.69	.125	.214	.08
1303	.69	.096	.166	.14
1307	.69	.096	.108	. 1944 LION

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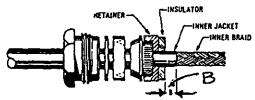
CP-1300



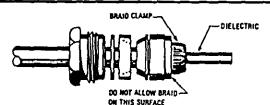
 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



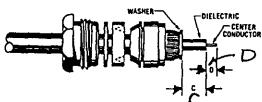
2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.



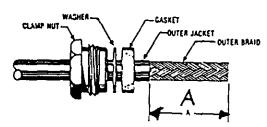
7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Threadassembly into connector body and lock securely.

TRIM CODE CHART					
CODE	Α	В	С	ORD ORD	
1301	.69	.096	.210	.094	
1302	.69	.125	.214	.080	
1303	.69	.096	.166	14 F	
1307	. 69	.096	.108	· EBRC ATIO	

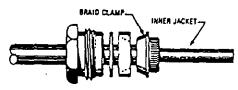
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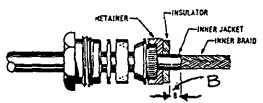
CP-1300



1. Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



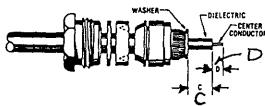
 Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove Inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid, Trimdielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.

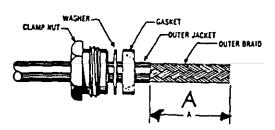


7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

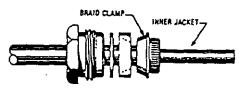
TRIM CODE CHART					
CODE	Α	В	С	<b>B</b> ORL	
1301	.69	.096	.210	.094	
1302	.69	.125	.214	.080	
1303	.69	.096	.166	. 1 <mark>4</mark> 1	
1307	.69	. 096	. 108	EBR	

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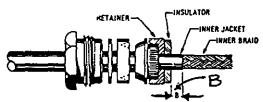
CP-1300



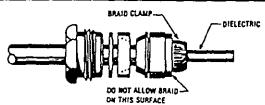
 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



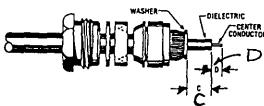
Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



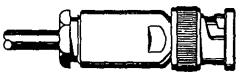
4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.

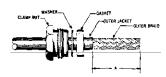


7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

TRIM CODE CHART				
CODE	A	В	С	OR S
1301	.69	.096	.210	.0949
1302	.69	.125	.214	.080
1303	.69	.096	.166	.144
1307	. 69	.096	.108	THE STATES

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#### CP-1300



Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



 Place braid clamp over outer braid and against jacket cut. Comb out braid and told back over braid clamp. Trim as shown.



 Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



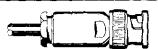
4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



 Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



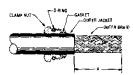
6. Solder center contact to center conductor.



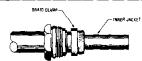
Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward.
 Thread assembly into connector body and lock securely.

#### TRIM CODE CHART C CODE D 1301 .69 .096 210 .094 1302 .69 .125 214 .080 1303 .69 .096 166 .141

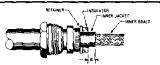
#### CP-1300A



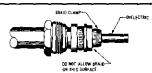
 Cut cable end square. Assemble O-ring. Slide clamp nut and gasket over jacket. Remove outer jacket to dimension "A".



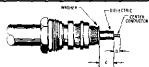
 Place braid clamp over outer braid and against jacket cut. Comb out braid and told back over braid clamp. Trim as shown.



3. Assemble relainer and insulator over inner jacket. Remove inner jacket to dimension "B".



Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "C"



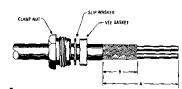
Solder center contact to center conductor.



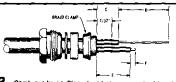
 Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward, Thread assembly into connector body and lock securely.

## TRIM CODE CHART CODE A B C D 1301A 11/16 .096 .210 3/32

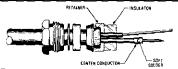
#### **CP-2400**



 Cut cable end square. Slide clamp nut, slip washer and gasket over jacket. Trim jacket and outer braid to dimensions "A" and "B" respectively.



2. Comb out braid. Place braid clamp over braid and against jacket cut. Fold braid back over braid clamp and trim as shown. Trim dielectrics and inner conductors to dimensions indicated. \*For cable with woven cloth layer, trim as indicated.



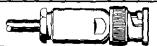
3 - Assemble retainer and insulator. Soft solder center contact.



4. Insert assembly into inner insulator with remaining conductor extended through slot.



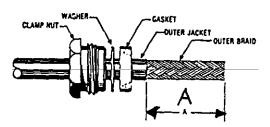
 Assemble intermediate contact against insulator, Wrap remaining conductor tightly around intermediate contact and soft soider.



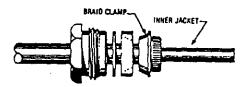
Assemble outer insulator over intermediate contact.
 Thread assembly into connector, and lock securely, "Vee" gasket must be split by braid clamp.

	TRIM COL	DE CHART	
CODE	A	В	С
2401	1-7/8	1/2	5/16
	D	E	F
Ţ	1-1/2	31/64	5/64

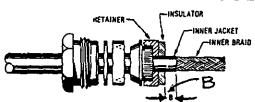
CP-1300



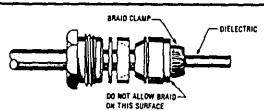
 Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



**6.** Solder center contact to center conductor.



7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

	TRIM CODE CHART				
CODE	Α	В	С	₽ RD,	
1301	.69	.096	.210	.094	
1302	.69	.125	.214	.086	
1303	.69	.096	.166	124	
1307	.69	.096	.108	₩OH.	

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