## Assembly instruction Series MCX No. 27306

Tools and materials required:		Straight connectors for flexible cables		
Stanley-blade		Cable entry : SUHNER Full-Crimp		
Scissors Crimp tool (see table below)		Connector types : (e.g.)		
		11 MCX 50-2-15 11 MCX 50-2-16		
This connector is supplied in 3 parts	Suitable cable :(e.g.)	RG 174/U RG 188 A/U K 02252 D		·
	Central contact :	cavity 1		
	Braid :	cavity A		
	Crimp tool :	1,2,A (red)		
A)	B			
A	8,5	Slide ferrule A onto cable. Prepare cable according to diagram. CAUTION: Do not damage braid, dielectric and inner conductor of cable.		
(A)	1 B	Push contact B over inner conductor of cable to about cable-dielectric and crimp with cavity 1.		
A		Splay out braid and insert cable in connector body C. Ensure that braid lies above the crimp neck.		
	A C	Slide ferrule A over braid and crimp to connector body C as close as possible.		

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service

