

# Assembly instruction Series MMCX

AA 29.03.01  
4515/H.G.

No. 9128

## Tools and materials required:

Stanley blade  
Scissors  
Crimp tools ( see table below )  
Soldering iron 200°C – 240°C  
Solder  
activated rosin flux  
Assembly tool 74 Z-0-0-225

Straight plug for flexible cable

Cable entry: crimped

Connector types: (e.g.)

16 MMCX-50-1-7	16 MMCX-50-1-8	16 MMCX-50-2-2	16 MMCX-50-2-4
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This connector  
is supplied  
in 3 parts.

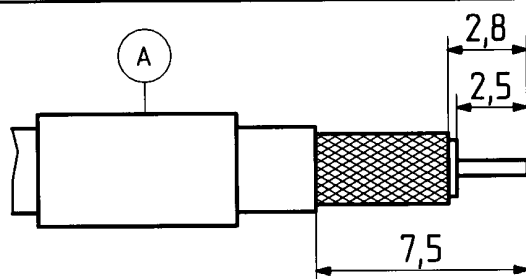
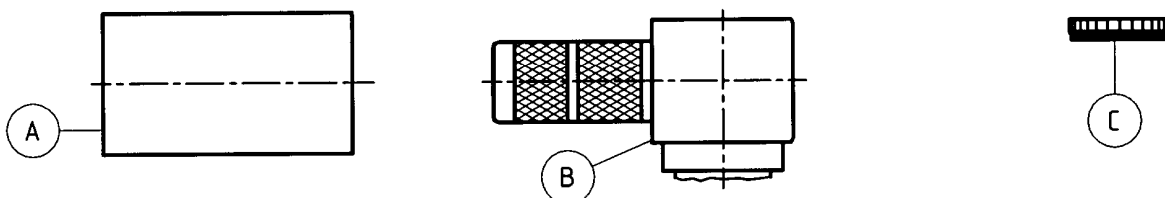
Suitable cables:

Centre contact:

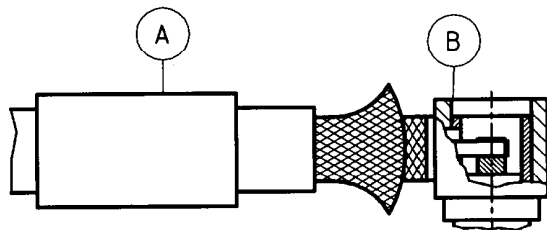
Braid:

Crimp tool:

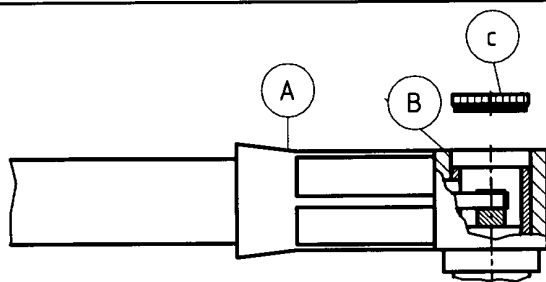
K 01252 D	RG 178 B/U	K 02252 D	RG 316/U
soldered	soldered	soldered	soldered
cavity A	cavity A	cavity A	cavity A
1;2;A (red)	1;2;A (red)	1;2;A (red)	1;2;A (red)



Slide ferrule A onto cable.  
Prepare cable according to diagram.  
CAUTION: Do not damage braid and inner conductor of cable!



Splay out braid and insert cable  
in connector body B.  
CAUTION: Ensure that braid lies  
above the crimp neck.



Slide ferrule A over braid and crimp as  
close to connector body B as possible.  
Solder inner conductor to contact.  
Place cover C on rear opening of body B.  
Press cover C into housing with  
assembly tool 74 Z 0 – 0 – 225.

SUHNER' skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text siehe Rückseite