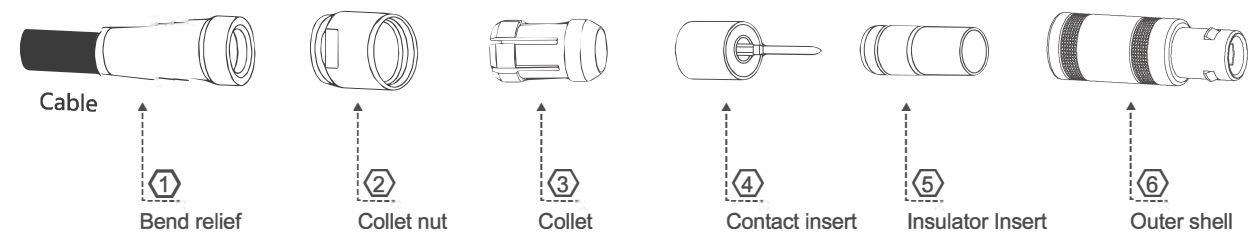
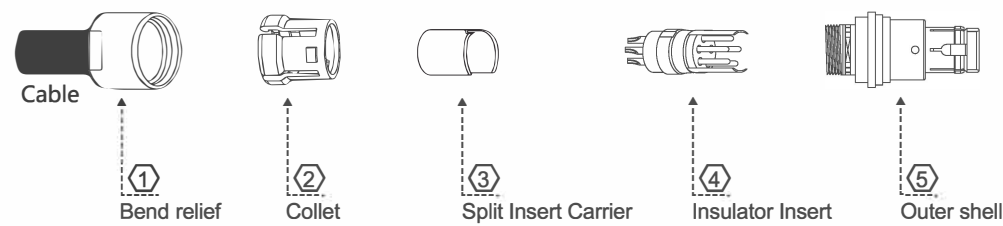


Coaxial straight plug



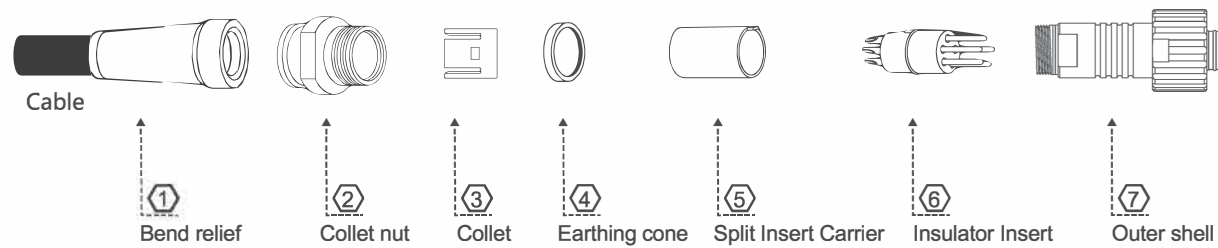
1. Get the cable through Bend relief ①, collet nut ② and collet ③ in order, then solder it to the contact insert ④ orderly.
2. Put the soldered contact insert ④ into insulator insert ⑤, put the collet ③ on the right position.
3. Put the assemble insulator insert ⑤ mount on the slot of outer shell ⑥,
4. Screw the collet nut ② onto the outer shell ⑥ tightly
5. Slide the bend relief ① onto the collet nut ②.

C/U series straight plug



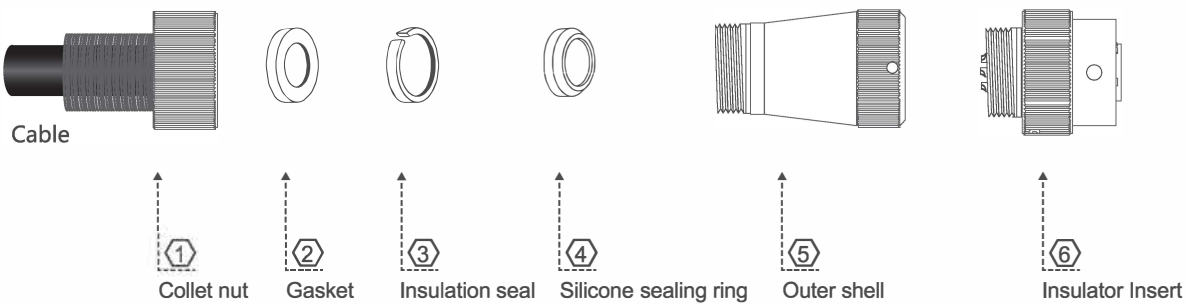
1. Get the cable through collet nut ① and collet ② in order, then solder it to the contact insert ④ orderly.
2. Put the split insert carrier ③ onto the soldered insulator insert ④, assure that the slot of split insert carrier ③ mount on the lug of insulator insert ④, put the collet ② on the right position.
3. Put the assembled insulator insert ④ mount on the slot of outer shell tightly ⑤, make sure the slot of collet ② mount on the slot of outer shell ⑤.
4. Screw the collet ① onto the outer shell tightly ⑤.

D series straight plug



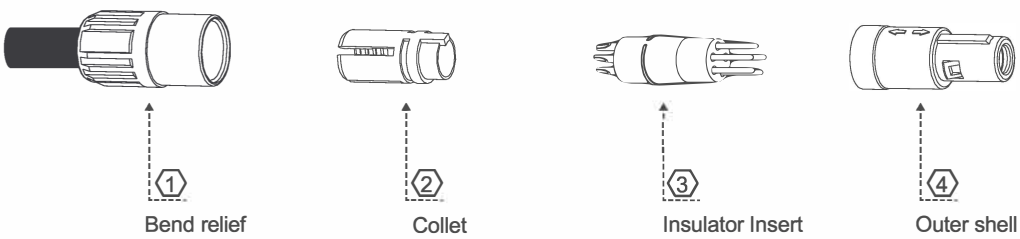
1. Get the cable through bend relief ①, collet nut ②, collet ③, Earthing cone ④, and in order, then solder it to the insulator insert ⑥ orderly.
2. Put the split insert carrier ⑤ onto the insulator insert ⑥, make sure the slot of split insert carrier ⑤ mount on the slot of insulator insert ⑥, then push the Earthing cone ④ and collet ③ to the right position, assure the cable sheath insert to the earthing cone ④.
3. Slide the assembled insulator insert ⑥ into the outer shell ⑦, make sure the slot of split insert carrier ⑤ mount on the slot of outer shell ⑦.
4. Screw the collet nut ② onto the outer shell ⑦ tightly.
5. Slide the bend relief ① to the collet nut ②.

T series straight plug



1. Get the cable through collet nut ①, gasket ②, Insulation seal ③, Silicone Sealing Ring ④, and outer shell in order, then solder it to the insulator insert ⑥ orderly.
2. Put the Insulator Insert ⑥ onto the outer shell ⑤ tightly, then push the Silicone sealing sing ④ Insulation seal ③ and Gasket ② in to outer shell ⑤.
3. Screw the collet nut ① onto the outer shell ⑤ tightly.

P series straight plug



1. Get the cable through collet nut ① and collet ②, then solder it to the insulator insert ③.
2. Put the collet ② onto the soldered insulator insert ③, make sure the lug of collet ② mount on the slot of insulator insert ③.
3. Slide the insulator insert ③ into the outer shell ④, make sure the lug of collet ② mount on the slot of outer shell ④.
4. Screw the collet nut ① onto the outer shell ④ tightly.