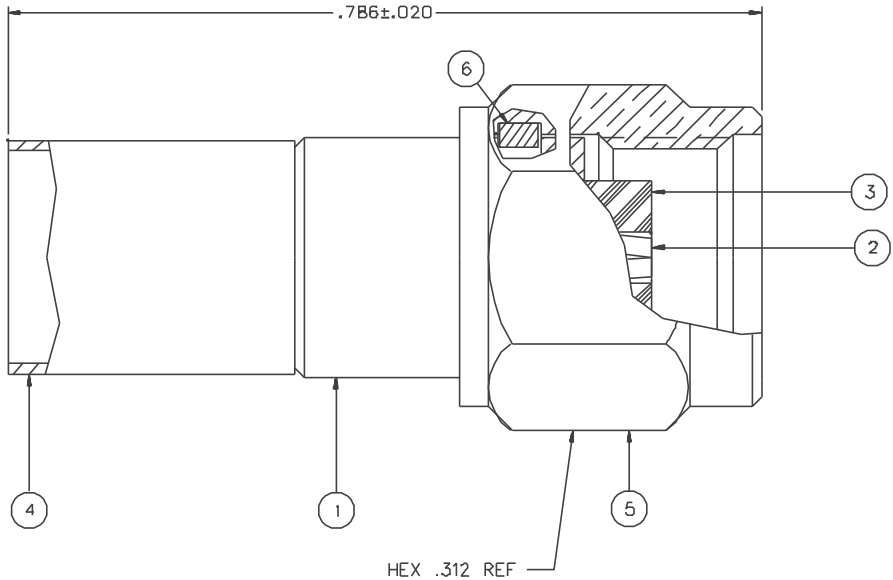


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR TEFLON	ITEM ④ CRIMP SLEEVE	ITEM ⑤ COUPLING NUT	ITEM ⑥ RETENTION SPRING
142-4408-001	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED
142-4408-006	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED



NOTES:

1. SPECIFICATIONS:

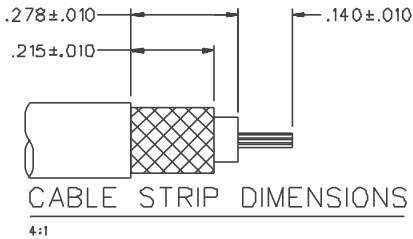
IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-12.4 GHz
VSWR: 1.15-.01 F MAX (F IN GHz)
WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 5000 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX
AFTER ENVIRONMENTAL NOT APPLICABLE
BODY TO CABLE - 0.5 MILLIOHM MAX (GOLD PLATED)
5.0 MILLIOHM MAX (NICKEL PLATED)
CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
INSERTION LOSS: .06 √F MAX (F IN GHz) AT 6 GHz
RF LEAKAGE: -60 DB MIN AT 2.5 GHz
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS MIN AT 4 AND 7 MHz

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
MATING TORQUE: 7-10 INCH POUNDS
COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
COUPLING NUT RETENTION: 60 LBS MIN
CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
CABLE ACCEPTABILITY: RG 55/U, RG 142/U
RG 223/U, RG 400/U
CABLE HEX CRIMP SIZE: .213
CONTACT CRIMP TOOL: P/N 144-DDDD-910 WITH POSITIONER 141-0000-907
CABLE RETENTION: 45 LBS MIN AXIAL FORCE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B,
EXCEPT 85° C HIGH TEMP
OPERATING TEMPERATURE: -65° C TO 165° C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION I
VIBRATION: ML-STD-202, METHOD 204, CONDITION D
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106



DRAWING NO.	
C - 142-4408-001/010	
0	REVISIONS
ENGINEERING RELEASE	
1	11-5-98 R S T P 11-11-98 H B B B ECN 45894
VERSION UPDATE	
1a	6-9-00 R K T S 8-2-00 H B B B ECN 47102
ADDED: CRIMP TOOL P/N'S	
***** REVISION NUMBER FOLLOWED BY AN ALPHA *****	
***** CHARACTER INDICATES DRAWING CLARIFICATION *****	
***** CANNOT BE PART NUMBER ADDITION ONLY *****	
1b	12-11-00 R K A B H B B B ECN 47442

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY RSH	DATE 11-5-98	 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS	mm	CHECKED BY SWC	DATE 11-5-98		
.XXX		APPROVED BY TAK	DATE 11-5-98	TITLE PLUG ASSEMBLY, STRAIGHT CABLED, REVERSE POLARITY SMA, RG 142	
MATL		APPROVED BY RJB	DATE 11-5-98	CODE NO.	DRAWING NO.
FINISH		RELEASE DATE	11-11-98	C - 142-4408-001/010	
				SCALE 10:1	U/M INCH SHEET 2 OF 2