

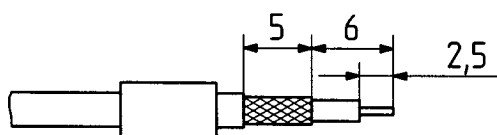
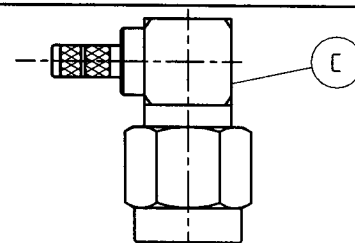
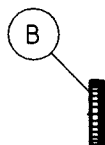
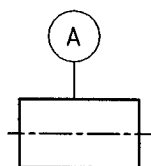
# Assembly instruction

Series SMA

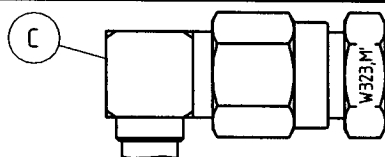
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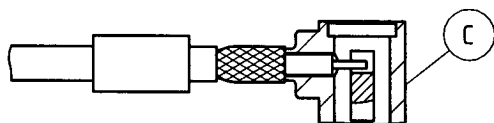
Tools and materials required :	Angle plug for flexible cables	
	Cable entry : crimped	
	Connector types : (e.g.)	
	16 SMA-R50-2-149	
This connector is supplied in 3 parts	Suitable cables e.g.:	RG 316/U, RG 188 A/U
	Centre contact :	soldered
	Braid :	cavity A
	Crimp tool :	1/2 A (red)



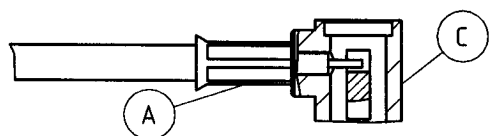
Slide ferrule A onto cable.  
Prepare cable according to diagram.  
CAUTION: Do not damage braid, dielectric and inner conductor of cable!



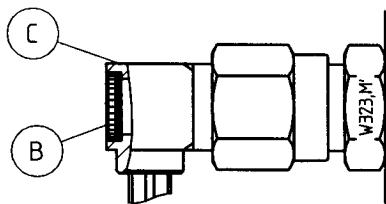
Mount locator tool W323 "M" onto connector body C.



Splay out braid and insert cable in connect body C.  
Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body C as possible.  
Slide inner conductor to contact.



Position with locator tool W323 "M" downwards on a solid base. Place cover B on rear aperture of connector body C. Carefully drive cover B into connector body C using a soft hammer, a small press, or a small bench vice. Remove locator tool W323 "M".

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

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