

Assembly instruction Series TNC No.27215

Tools and materials required:

Stanley blade

Scissors

Crimp tool (see table below)

Crimp tool : 75 Z-0-0-1

Straight connectors for flexible cable

Cable entry: SUHNER Full-Crimp

Connector types: (e.g.)

11 TNC-50-2-112

11 TNC-50-2-113

This connector
is supplied
in 3 parts.

Suitable cables e.g.:

RG 316 / U

K 02252 D

Centre contact:

cavity 1

cavity 1

Braid:

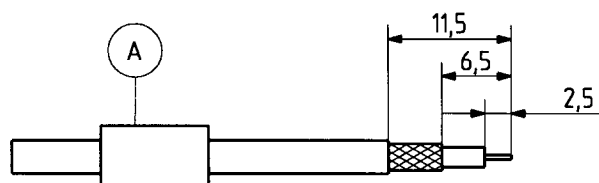
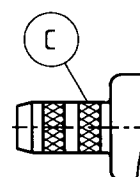
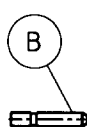
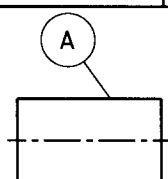
cavity A

cavity A

Crimp tool:

1, 2, A (red)

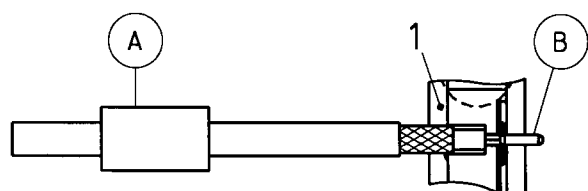
1, 2, A (red)



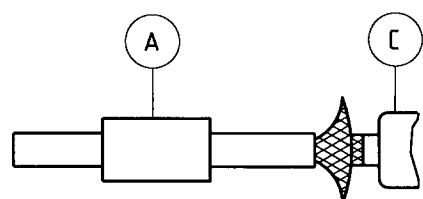
Slide ferrule A onto cable.

Prepare cable according to diagram.

CAUTION: Do not damage braid, dielectric and inner conductor of cable.

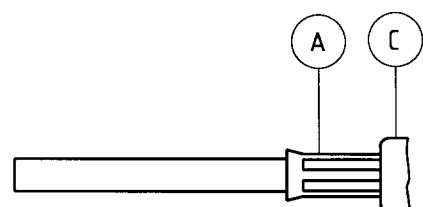


Push contact B over inner conductor of cable to abut cable dielectric and crimp with insert 1.



Splay out braid and insert cable in connector body C.

Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

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