

Assembly instruction Series TNC No. 27218

Tools and materials required :

Stanley blade
Scissors, screw driver
Crimp tools (see table below)
Soldering iron 100 Watts
Solder Sn/Pb 60/40 Ø 0,8 mm
activated rosin flux

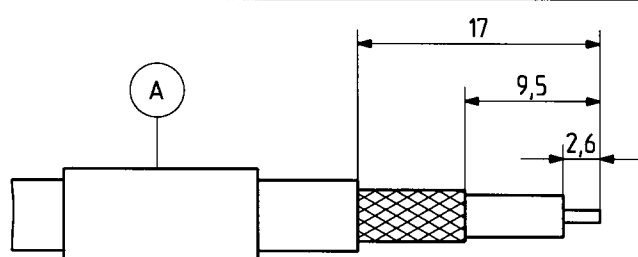
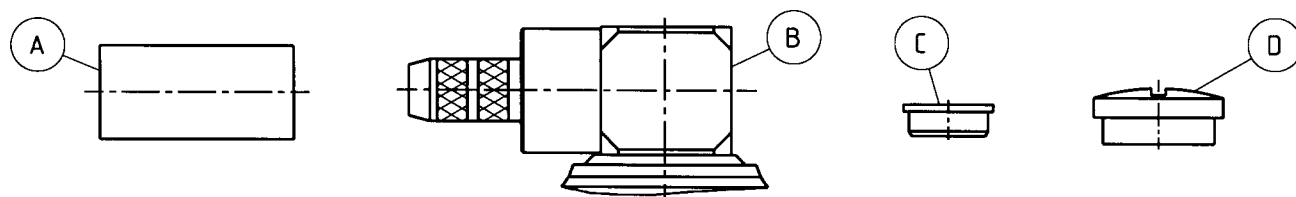
Right angle plugs and cable receptacles
for flexible cables

Cable entry : crimped

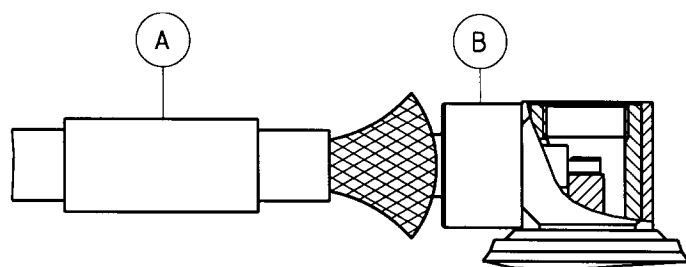
Connector types : (e.g.)

16 TNC-50-3-111

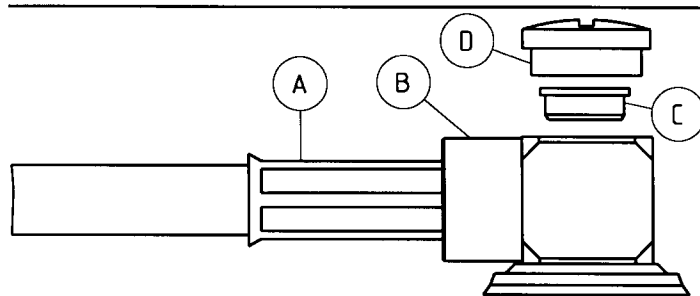
This connector is supplied in 3 parts.	Suitable cables :	RG 223 U	G 03232 D	
	Centre contact :	soldered		
	Braid :	cavity B		
	Crimp tool :	2 B (orange)		



Slide ferrule A onto cable.
Prepare cable according to diagram.
CAUTION : Do not damage braid, dielectric
and inner conductor of cable!



Splay out braid and insert cable in connector body B.
CAUTION : Ensure that braid lies above the crimp neck.



Slide ferrule A over braid
and crimp as close to connector body B as possible.
Solder inner conductor to contact, press in disc C
and screw in cover D.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



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