

Assembly instruction Series BNC,TNC ^{v9} No.3079

Tools and materials required :

Stanley blade
Scissors, screw driver
Crimp tool (see table below)
Soldering iron 100 Watts
Solder Sn/Pb 60/40 Ø 0,8mm
activated rosin flux

Right angle plugs for flexible cables

Cable entry : crimped

Connector types : (e.g.)

16 BNC 50-1-2	16 BNC 50-2-3	16 BNC 50-2-5
16 TNC 50-1-1	16 BNC 50-2-6	16 TNC 50-2-5
	16 BNC 75-2-3	16 TNC 50-2-105
	16 TNC 50-2-3	16 N 50-2-6

This connector
is supplied
in 3 parts

Suitable cables : (e.g.)

Centre contact :

Braid :

Crimp tool :

RG 196 A/U
G 01122

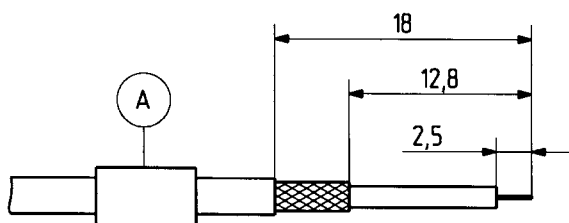
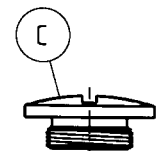
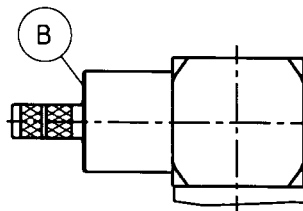
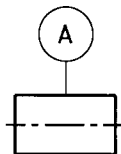
RG 174 /U
RG 187 A/U

K 02252 d
G 02232 d

soldered

cavity A

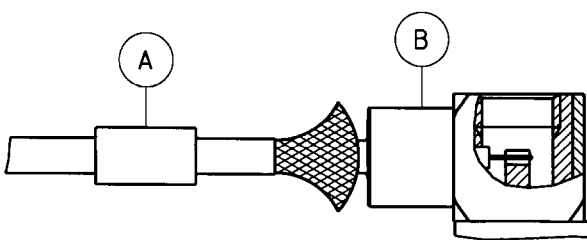
1,2 A (red)



Slide ferrule A onto cable.

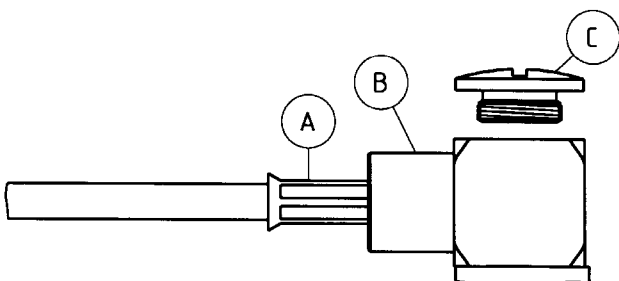
Prepare cable according to diagram.

CAUTION : Do not damage braid, dielectric and inner conductor of cable.



Splay out braid and insert cable in connector body B.

CAUTION : Ensure that braid lies above the crimp neck.



Slide ferrule A over braid

and crimp as close to connector body B as possible.

Solder inner conductor to contact and screw in cover C.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



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