TROMPETER DISCO

WELLINGTON REC. 12 JAN 1983

PATCHING • CABLE ASSEMBLIES • CONNECTORS



INTRODUCTION

The equipment and components displayed in this catalog are based on a need to provide standard system interface patching so that the many end equipments available from other manufacturers could be interconnected and programmed with a minimum of engineering, space and cost. The available items consist of Patch Panels, Patch Cords, Cable Assemblies, Jacks, Looping Plugs, Power Dividers, RF Connectors, and A-B Data Switches.

All items are manufactured to meet the highest standards of industry and government and carry a one year guarantee. All of our components meet or exceed the appropriate military specifications, MIL-C-39012, and in one case, the specification MIL-C-49142 was developed from our commercial parts.

Military items are supplied under the ADCP (Acquisition and Distribution of Commercial Products) program, DOD Directive No. 5000-37 dated September, 1978, rather than by QPL. Those using military requisitions and desiring only Trompeter parts can initiate a "no substitution" restriction by simply inserting the numeral "2" under Item 65 and the letter "B" under Item 66.

Consideration is also given to avoiding unwanted noise and interference via equipment interconnecting cables, with provision to isolate signal return lines from ground. This is accomplished by using isolated coax, twinax, triax or quadrax cable and components for system shielding and common mode isolation and rejection.

APPLICATIONS

Computers - TV Broadcast - CATV - CCTV - ETV -Communications - Telephone - Missile and Space Telemetry - Aircraft - Nuclear and Industrial Instrumentation - Process Controls - Security Equipment - High Rise Fire Prevention - Automatic Testing - Information Retrieval - Microwave and Digital Data Transmission.

SYSTEM DESIGN TECHNICAL PAPER - Page 2 NEW PRODUCTS AND ADDITIONS - Pages 19, 23, 32, 33, 34, 35, 45 and 46

NOTE: Most items shown 1:1 scale.

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ELECTRONIC SYSTEMS WIRING AND CABLING

After buying the most expensive "end" equipments, many systems engineers have difficulty in determining the best methods of cabling, interconnection and routing of signals from place to place, with the minimum of loss, degradation and noise pickup. Often, simple solutions such as selecting the correct cable, eliminating common mode grounds or space separating long runs of parallel cables will make the difference between a good or bad system. It must be emphasized that these and other good practices must be implemented at the time of initial design and are almost impossible to install after the system is built. This "interface" engineering will be discussed in two subsequent sections (1) Signal Degradation; (2) Noise.

As an introduction, the systems engineer should study his system parameters and noise environment before selecting his interface components. Consideration must be given to (a) signal frequencies, whether audio, video, I.F. or R.F. (b) voltage and power levels (c) tolerable losses or degradation, including the possibility of reflected signals due to discontinuities (d) pickup of noise from direct contact common mode and ground loop returns, or radiated stray magnetic and capacitive fields.

Due to the susceptibility of circuit wiring and cabling to the pickup of noise, all **low** voltage level wiring should be shielded irrespective of frequency to be transmitted. Coax cable, although primarily designed to carry R.F., is excellent to use as low frequency shielded wire since it is relatively inexpensive (RG-58, RG-122, etc.) and many complete series of coax connectors are readily available.

For higher frequencies, coax cable must be used for point to point wiring since it has the transmission characteristics, flexibility and economy necessary for most systems. At this point it might be enlightening to some readers to explain the various impedance standards of 50, 75 and 93 Ω coax cables. The most efficient impedance to use when transmitting any signal considering the voltages, currents and powers to be transmitted is 75 Ω , and would be the only standard if these were the sole considerations. The telephone industry, followed by the TV industry, use 75 Ω almost exclusively for the transmission of video, baseband and I.F. frequencies. The military services during the period 1920 through 1940, were faced with a differing need for low radiation angle omnidirectional antennas for broadcasting ship to ship, airport tower to low flying aircraft and base station to ground troops. The only antenna that would give this performance was the vertical ground plane in its many forms, which turned out to be 50 Ω . The military standardized on 50 Ω impedance and spent vast sums of money developing cables and connectors for all of their coax systems. At one time a military agency, Armed Services Electro Standard Agency (ASESA) designed all military coax components and assigned the connector UG and cable RG designations. This has since been replaced with the latest government/industry committees cooperating and producing the current general connector standard MIL-C-39012 primarily for 50 Ω usage. 93 Ω cable came about due to the need for low capacitance instrumentation coax cable. By simply removing some of the coax dielectric and substituting air in RG-59, the distributed capacitance was lowered, thereby creating a lower loss **voltage** transmission medium RG-62.

More sophisticated cables and connectors of twinax, triax and quadrax are now available to improve external noise rejection, or to contain classified signals and keep them from becoming a security compromise as will be described later.

To successfully complete any signal transmission system, the engineer must move the various signals from place to place with (1) minimum signal degradation and loss, (2) reduce unwanted external noise to an acceptable level or a mix of 1 and 2. The discussion that follows applies generally to all frequencies of data, video, I.F., and R.F.; however, each case must be studied and considered by itself with the proper remedies applied.

1. Signal Degradation

Signal degradation in any transmission medium usually consists of voltage amplitude reductions, wave shape changes, phase or delay changes, or power losses where power is transmitted. Since the interconnecting cable is the longest transmission path in most systems, its selection, manufacture, testing and installation should be carefully considered and not randomly selected and installed as is the usual practice. When selecting cable from specifications, always consider the length of the cable run, heat exposure, frequency and power to be transmitted vs. the acceptable losses inherent in the cable, the external noise fields and frequencies to be anticipated or encountered, and the easy availability of connectors to terminate the cable. Too small a cable will always be cause for excessive losses. Fast rise time digital pulses will have the leading edge distorted due to the high resistance "skin" effect of small coax cables. When selecting a cable for a long run, observe the insertion loss to assure that your signal gets to its destination without too much loss. When in doubt choose a bigger cable! Incomplete copper coverage in the outer braid over the dielectric will also cause transmission line losses as well as cable susceptibility to signal leakage or noise pickup. Unseen manufacturing faults produce signal path impedance changes or discontinuities which can only be detected by "frequency sweeping" the cable. TV broadcasters have encountered as high as 60 dB losses in short runs due to periodicity and other manufacturing faults detectable only by swept frequency testing techniques. Many cable defects are not readily visible and may not show up without proper testing. In buying coax cable, the reputation of the manufacturer, type, quantity and quality of material used is more important than the few pennies saved buying the cheapest unknown brand. In system design, be careful that the cable does not support equipment or is subject to prolonged exposure to heat. Do not tightly "bundle" cables so as to cause cross talk, and do not bend beyond the manufacturers recommended radius of bend which could produce cable discontinuities. When routing cables try to space separate high signal level or power circuits from low signal level cables.

Signal cables are usually manufactured using polyethylene which is adequate for normal use. Where high heat or

chemical action will attack poly cables, teflon (DuPont) dielectric and sheathed cables should be used, such as in aircraft or industrial plants. The National Fire Underwriters now requires non-fire supporting cable to be used for all open wiring in public buildings. Fire insurance rates could be greatly reduced in computer, nuclear accelerator and other large installations if TFE or FEP cables were used.

Coax Cable Connectors — Any connector must be able to interconnect with very low d.c. series resistance, something less than 10 milliohms. The impedence of a connector is usually of no consequence below approximately 300 MHz since the connector does not contribute to circuit performance until its length approaches 1/20th of a wavelength. For this reason, 50 Ω connectors can be attached to 75 Ω video cables with no detrimental effect. Above 300 MHz, coax connectors should be impedance matched to the system impedance.

There are many types and series of coax connectors presently available, and the multiplicity is probably very confusing to most users. Many of the lesser known series were designed for specific problem solutions or were developed by commercial companies for their own proprietary product line. Through the years, the connector series listed below have gained universal acceptance due to their simplicity and outstanding performance. They are produced and stocked by a majority of coax connector manufacturers.

Nominal Cable Size O.D.	Connector Size	Quick Disconnect	Threaded
.3 to .425"	Standard	С	N
.10 to .300"	Miniature	BNC	TNC
.10 to .242"	Subminiature	TPS	TCM

Much can be written to discuss the advantages of one series of connectors over another and usually the choice is either economic or performance depending upon the required system parameters. This discussion is outside the intended purpose of this paper; however, a mention should be made of the cable to connector attachment philosophy concerning crimping or soldering.

Crimping is normally used where speed of attachment is important or where it is virtually impossible to solder due to lack of available soldering iron power as on the top of a telephone pole or in a cable vault. Crimping requires an expensive crimp tool that can be improperly used or out of adjustment to give a poor connection. Additionally, crimped contacts over a period of time usually corrode, making for a bad contact particularly in chemical or salt atmosphere. Soldering on the other hand does not require any expensive tools not normally found in any tool box. The soldered connection will not corrode provided adequate heat is applied and correctly done to avoid a "cold solder joint." One of the advantages of the solder approach is that many coax connectors are now made to be used over and over again with no special tools and no replacement parts required. This is particularly advantageous in shipboard or field locations where special parts or tools are not always available.

2. Noise

Electrical noise has the accepted definition of being any unwanted and interfering voltage developed within, or external to a system, which reduces the performance of that system. Interfering noise has always been a problem and in the past was usually reduced by brute force filtering, which worked on the principle of stopping the noise **after** it had entered the system. This method was quite expensive, but reasonably effective since signal information voltages were low in frequency while systems were few and not too large or complex.

Present day communication and data systems are continually becoming larger and more numerous, using higher information rates and frequencies, in an atmosphere of expanded electrical and electronic equipment usage. The net result is ever increasing interference and noise creating an electronic traffic jam of major proportions. This applies equally whether low level analog or digital pulse systems are used. Filtering is practically useless or, in some cases, completely unusable since it produces excessive deterioration of the desired pulse waveforms, or inaccuracies and distortion of analog signal voltages. Obviously, noise reduction is best accomplished by simply stopping the noise before it enters the system. This discussion describes how external noise is introduced into systems by the equipment interconnecting wiring, and the improvements that can be realized by installing noise rejecting type cables, while applying good equipment isolation and grounding techniques.

Most electronic equipments do not produce random noise unto themselves and usually perform the singular task they were designed to do. When assembled and connected to other equipments to form a system, unwanted noise is picked up by the interconnecting wiring through the direct contact action of ground loops and common mode returns, or by inductive and capacitive pickup of nearby radiated fields. A desired signal in one circuit can be noise to another, and could be produced by local circuits within the system or from equipment completely removed and external to the system. Conversely, these same cables will radiate or cross talk the signal they are carrying into adjacent circuits becoming themselves a generator of interference to other data systems, or the cause of security compromises in classified military communications. This action is further compounded by poor cable to equipment impedance matching which produces signal reflections and high standing wave ratios. In other words, poorly selected and installed cabling can act as both noise transmitting and receiving antenna or as undesired primary and secondary windings of coupling transformers, placing interference where it should not be.

Systems are often designed, fabricated, and installed using the simplest multiwire cable or grounded coax between equipment, racks, and buildings, not realizing that they will probably encounter and pick up all manner of interference. Nearby electrical equipment such as high power radar, broadcast stations, power distribution mains, fluorescent lighting, arcing motors, teletype, and communications cir-

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cuits are but a few of the noisemakers. The lower the system signal voltage level, the greater is the susceptibility to this outside interference.

A newly designed system might work fine on paper or when first assembled for checkout, but when installed at its final crowded location on ship or shore, just will not perform as anticipated. Only then is it realized that the complete system has picked up much noise and hum, or is itself radiating so heavily, that the equipment is unusuable.

Costly additional effort, parts, and time must be expended to locate and attempt to eliminate the causes of the noise pickup, sometimes with little success. To avoid this unnecessary waste, cable to equipment interface engineering should be applied at the **start** of system planning and design. This applies to all systems irrespective of whether the signal is low or high frequency, or used in TV, telemetry, timing, ordnance, environmental testing, computer, telephone, test instrumentation, or just plain communications. Each system must be considered individually, since the signal frequencies and amplitudes **within the system** as well as the anticipated external interference will dictate what type of cabling and installation techniques are to be used.

Following are typical examples where good cable engineering is being applied. Low-level environmental systems predominantly now use "guarded" balanced and shielded lines to transmit the calibrated transducer test voltage to an isolated charge amplifier. TV video is distributed over 124-ohm "shielded twisted pair" or twinax, instead of coax, in high noise areas to obtain the low frequency magnetic field cross talk and hum cancellation provided by the "twist". Digital engineers in the computer and instrumentation fields must use good high-frequency design engineering to transmit nanosecond rise time pulses. A 10-nanosecond rise time pulse is equivalent to 100 megahertz RF and must be transmitted using the best coax cable techniques to avoid pulse reflection, false noise triggering or data inaccuracy. Special care will be required to keep noise from entering information systems, particularly aircraft. Low level communication circuits and cabling should be space separated and have effective shielding from adjacent parallel power circuits to avoid induced hum. Unprotected circuits, such as ordnance and timing, can receive false pulsing if exposed to external radiated RF interfering fields. High megawat pulsed radar will introduce both its carrier and PRF into nearby sensitive low-level unprotected cable runs acting as receiving antennas. Sometimes the transmitted pulses have amplitudes of hundreds of thousands of volts, as used in atomic energy testing or linear accelerators, thereby producing large magnetic and capacitive interference fields. These in turn play havoc with local cable connected instrumentation and electronic equipment.

In the case of nuclear attack, a tremendous electrical field will be transmitted many miles from ground zero to induce extremely high voltages in all unguarded and unprotected cable and equipment, with the resultant burnout of all sensitive components. Solid-state transistors and diodes, in tegrated circuits, front end R.F. coils, sensitive relays and reeds are typical of the sophisticated elements used today for both military and commercial systems that will fail even though far removed **from** the fireball area. It is estimated that a vertical electrical field intensity of 50K volts per meter will be present 62.5 miles from a 10-megaton explosion near the ground.

In today's economy, the lack of money, time and qualified personnel will not permit the very complicated and costly post-completion interference cleanup of poorly engineered systems. Expensive electronic equipment handling lowlevel signals cannot be interconnected with cables and connectors and still be expected to work properly in a system. The use of coax, twinax, triax, or double shielded balanced line, "quadrax," in isolated or guarded circuitry, will do much to suppress outgoing EMI and RFI while reducing incoming unwanted noise pickup.

This protects both your system and the adjacent system from mutual interference. Obviously, careful cable to equipment interface planning must be exercised in the future to produce workable compatible systems, and design engineers will not be free to treat cable installation casually as in the past.

COAX CABLE

In all cases of potential interference, low or high frequency, shielded cable should be used to protect against magnetic and capacitive stray fields. Grounded coax cable installations are excellent and can be used from 20 KHz to 5 GHz for most systems. But even coax, if subjected to very strong interference will not completely protect the desired signal. Then, more sophisticated cable and equipment isolation techniques must be used dependent upon the frequency of the interfering noise and how it enters the cable system. What additional measures are taken to reduce noise will conversely reduce outgoing radiation and cross talk.

GROUND LOOPS AND COMMON MODE RETURNS

Coax cable consists of an inner and an outer conductor insulated from each other, with both conductors carrying the desired signal currents (source to load and return). Inas-much as the outer conductor is usually grounded at the source, load, bulkheads and other intermediate points, "ground loop" or "common mode" currents caused by potential differences of external noise sources are also carried on the outer conductor.



Since the desired signal and the undesired noise are both carried on the same outer conductor simultaneously, noise will be introduced into the system, greatly reducing the "signal-to-noise ratio." Low frequency signals (20 KHz to 6 MHz) are particularly susceptible to both ground loop and common mode interference. In this case, coax cable is recommended with the complete coax chain having a **minimum** number of outer conductor ground contacts. Reducing the number of ground loops. This demands that major equipment, relays, switches, connectors, patch panels, etc., be **isolated from ground** with the source.



RADIATED FIELDS

Where strong radiated noise fields exist, such as highpowered radar, broadcast stations, power lines, fluorescent lighting, office and industrial machinery, multiple cable runs, etc., the cable conductors act as receiving antennas or secondary windings of transformers and pickup the external noise sources.



A particularly bad source of noise pickup is the "cross talk" or induced currents encountered in large multiple cable installations.



To protect against these radiated noise sources, two types of improved cable are used:

(1) TRIAX CABLE — Triax is coax cable with an **additional outer copper braid** insulated from the signal carrying conductors that acts as a true shield and protects the enclosed coax conductors. This braid or shield is grounded and by-passes both ground **loop** and **capacitive field** noise currents away from the signal carrying coax, thereby greatly improving the "signal to noise" ratio over the standard coax cable usage.



Triax cable is also used in "Driven Shield" applications where the inner conductor and first braid are driven in parallel at the transmitting end and work against the outer braid which is insulated above ground. At the receiving end, the inner braid is left floating, providing a "Faraday" shield between the inner conductor and outer braid. In this way the cable distributed capacitance is greatly reduced, thereby reducing cable losses and loading. This application is most effective in hi frequency transducer data systems where the distributed capacity in coax cable limits the data accuracy. (Page 129, Reference No. 1). Still another use for triax is to use only the two outer braids as a low impedance transmission line (approximately 12 ohms) which can be used to carry high-current pulses to low impedance laser lamps or exploding bridge wire (EBW) ordnance systems. Triax cable and connectors completely insulated from the ground are available for these applications.



(2) TWINAX CABLE — Twinax cable is a two-conductor twisted balanced wire line having a **specific impedance** with a shielding braid around both wires. Twisting the two balanced signal carrying wires provides cancellation of any random induced noise voltage pickup, thereby giving protection against **magnetic** noise field of the low-frequency variety that passes through the copper braid. Trompeter twinax cable increases this protection many fold by simply inserting (2) plastic fillers under the braid. The braid is thus pushed away from the signal pair thereby lowering the leakage capacitance to ground with an attendant lowering of cable losses. Additionally, by using more copper wire in the braid and weaving it tighter, the coverage is improved to 90%. This cable also provides protection against ground loops and capacitive fields, as did triax cable. Twinax cable usefulness, however, is limited to approximately 15 MHz since it has rather high transmission losses above this frequency. 124 ohm twinax is extensively used by the Bell Telephone System for TV video transmission. Twinax cable and concentric connectors are available for low frequency, digital and video distribution systems. (Pages 5-47 Reference No. 1).



GUARDED TWINAX CABLE HOOKUP

(Chapter 4 and 6 Reference No. 4)

Additional **common mode rejection** of noise can be obtained in instrumentation systems, where thermocouple and other transducer information must be remotely recorded, by using twinax with only one ground contact located at the transducer. **Insulated** concentric twinax connectors are available.



Guarded Twinax Cable System (one ground)

QUADRAX GUARDED CIRCUIT

(Page 77, Paragraph 6.11 Reference No. 4)

For the ultimate in flexible cable protected and guarded circuits, twinax cable with **two** separate and insulated braids (quadrax) can be used wherein the two braids are connected to "system" ground and "earth" ground, respectively



Quadrax cable can also be used to provide additional noise and EMI suppression by connecting both shielding braids earth ground at one place if a separate equipment ground is not available. The inner braid is left floating above ground at all other locations to act as a Faraday shield and provide additional circuit isolation. Coax cable with **two** extra and insulated braids can be used in similar engineering concepts for unbalanced systems.

BONDING AND GROUNDING

Good bonding and grounding are absolutely essential also if noise pickup reduction is to be accomplished. Much has been written to define the correct methods to accomplish both with some suggested reading material being listed in the bibliography. It is desired to point out here that equipment isolation cabling, bonding, and grounding are all part of the noise pickup and EMI/RFI problem.

Following are common conditions that require detailed consideration:

1. "Earth" grounds require extensive grids, ground rods, and chemical preparation to obtain an extremely low resistance and impedance system ground return.

2. Where equipments comprising a low frequency data system are widely separated, equipment ground "planes" in many instances should be isolated from earth grounds to avoid "noisy" ground loops caused by power and other equipment in the immediate area.

3. If parallel cabling is necessary, space isolate cabling of similar functions, i.e., R.F. from R.F., video from video, and cables carrying vastly different voltage levels so that they do not have mutual capacitive or inductive coupling.

4. Properly terminate all pulse and high frequency cables in their characteristic impedance so that the cable reactive components are cancelled out and the voltage standing waves are reduced to a minimum.

5. Select the proper cable for the job. The higher the frequency, the faster the pulse rise time, or the longer the cable run, the bigger the cable must be to reduce dielectric losses and lessen the distortion of pulse shapes.

6. If "system" ground and "earth" ground must be connected, it should be done at minimal locations (preferably one) using extremely low-impedance bonding paths and materials. On the other hand, R.F. and high frequency bonding should be made quite frequently to provide the shortest R.F. path to ground and prevent the ground return from acting as an additional length of antenna. To repeat, the method of equipment interconnecting and grounding is a function of the signal frequency (L.F., video or R.F.), and no one simple answer can be provided.



SYSTEMS USAGE



Most engineers are quite familiar with the long time use of 75 ohm coax cable used in I.F. and baseband telephone transmission installations and the universal use of the same cable for broadcast and cable TV. More recently, with the rapid growth of commercial computer data distribution, coax and twinax cables are being used for local dedicated installations. Even newer are the non-dedicated commercial coax data bus systems, such as Ethernet and Z Net, where many terminals are tied to one high bit-rate trunk cable. Military aircraft systems are now being designed calling for 78 ohm twinax data bus distribution for main functions of guidance and control, navigation, communications, etc. per MIL-STD-1553B using the TRS and TRB series connectors. (See table). MIL-STD-1397 specifies 75 ohm triax in naval ship digital data bus applications which use the TRB and TRC series connectors listed in MIL-C-49142.

As previously discussed, high bit-rate signals require high-frequency transmission cables (coax, twinax, triax and even quadrax) to minimize amplitude and frequency distortion and to prevent pick-up of noise from external interference. It is incumbent upon the design engineer to select the optimum cable and connectors for maximum reduction of interference due to radiated R.F. and magnetically coupled or direct contact ground loop noise in his application. This can result in reducing the number of noise suppression filters and amplifiers required. A repeated word of caution is offered here for those contemplating digital use. Low voltage digital lines should not be placed in the near proximity of high voltage and high current cables nor should a single multi function connector be used due to the strong probability of cross-talk coupled interference. Physical separation of the cables is the first and best solution, with shielding and isolation above ground the second consideration.

The choice of cable type and its installation is defined generally as follows:

- 1. Grounded Coax: Can pass the high information rates but is subject to ground loops as well as magnetic and radiated noise pickup.
- 2. Ungrounded Coax: Same as (1) but substantially lowers the ground loop interference.
- 3. Triax Cable: Same as (2) and additionally removes the radiated noise, but does not reduce magnetic interference.
- 4. Twinax Cable: Passes only medium information rates, but additionally hinders the pickup of magnetic interference due to the "twist" of the signal pair. (Equipment usually operated with balanced inputs and outputs.).
- 5. Quadrax Cable: Same as (4) but gives double radiated noise protection and allows the inner braid to be used for d.c. control voltages in some applications.
- 6. Ungrounded versions (3) and (4) provide even more ground loop isolation.

The choice of materials to be used in these cables is of major importance. For commercial installations in public buildings, National Electrical Code, Underwriters Lab and local ordinance requirements must be complied with. Fire wicking cables routed horizontally thru fire walls and vertically floor to floor are required to be metal ducted - a very expensive and inflexible mode of construction. Approved cables made of FEP can be routed horizontally, without ducting, in air plenums with a great reduction in size and cost and with much greater flexibility for future modifications. Increasing insurance premiums will almost dictate that flame retardant materials be used in all future public building cable installations to reduce potential loss of life and property. The same applies to military aircraft cables which must be able to additionally withstand exposure to fuel and cleaning solvents. Connectors are available for these special cables.

An interesting point might be discussed here concerning RG59, RG62 and other coax cables using copperweld wire for the center conductor. Copperweld is a high resistance steel wire with a copper cladding on the outside and was originally intended to give strength to TV cables when suspended from poles or when pulled thru ducts. This steel wire will increase the cable attenuation on a long length run particularly at the lower frequencies due to the high resistance of the copper cladded steel. RG59 and RG62 have approximately 44 ohms per 1000 loop feet, as against 17 ohms when using pure copper for the same size center conductor. It is also difficult to effectively crimp the center contact pin on the hard steel copperweld wire.

Concerning the outer conductor or coax cables, a copper braid coverage of 80% should be minimum with 90% or over being preferred. Many manufacturers skimp on the quantity of copper wire braid used thereby affecting its loop resistance, line and transfer impedance. A good "rule of thumb" is — if the dielectric is visible through the braid (without bending the cable) the cable should not be used.

Where greater **mechanical** protection is required against vandalism, sabotage, rough handling, rodents, fire or other high risk conditions, armor covering can, and should be applied over the delicate cables. The coax cable VSWR quickly deteriorates if repeatedly stepped on or bent beyond its tolerable radius of bend. Mines, prisons, open field use, sewers and engine compartments are just a few areas where armoring should be considered.

Trompeter Electronics offers many connectors, cable assemblies, patch panels, and some passive switching equipment to complete the installations (1) thru (6) described previously. The connectors are available in various sizes with bayonet or threaded coupling, solder or crimp cable affixment as options. Listed below are the letter and numerical series designations for each cable and connector combination. Each connector series offers plugs, bulkhead jacks, cable jacks, tee's, attenuators, etc. Complete cable assemblies can be fabricated to customer's order by designating type and length of cable, and connectors on each end.

	LETTER DE	SIGNATION	NUMERICAL SERIES DESIGNATION
CONNECTOR TYPE	BAYONET	THREADED	(PL, BJ, CJ, ETC.)
SUBMINIATURE COAX	TPS 1	TCM ²	50 350
SUBMINIATURE TWINAX/TRIAX 3	TRS 2.4	TTM ²	150 3150
MINIATURE COAX	BNC ¹	TNC ¹	20 40
MINIATURE TWINAX/TRIAX	TRB ^{1,4,5}	TRT ²	70 370
STANDARD COAX	C 1	N 1	90 95
STANDARD TWINAX/TRIAX	TRC ^{1,5}	TRN ⁵	80 380
QUADRAX	QRC ²		100

The older, but not recommended for new systems, 2 pin twinax connectors meeting MIL-C-3655 are also supplied by TEI as follows:

MINIATURE TWINAX, PIN AND			
SOCKET ADJACENT, STEPPED	TWBNC ¹		30
DIELECTRIC		TWTNC ¹	330

NOTES: 1 EXISTING GOVERNMENT DESIGNATION

² TEI DESIGNATION

Available in 3 and 4 lug configuration for separation of redundant circuits.
 MIL-STD-1553B Usage

5

MIL-STD-1397 Usage (MIL-C-49142)

COMPONENTS AND EQUIPMENT AVAILABLE

Trompeter Electronics is primarily concerned with supplying cable and connectors necessary to provide protection for low or high frequency systems. This includes coax, triax, twinax and quadrax cables, connectors and patch panels. The catalog lists standard system hardware available to accomplish specific tasks. Our technical staff is available to assist in selection of these components and to help in providing any components not shown.

BIBLIOGRAPHY

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6. Grounding, Bonding and Shielding Practices and Procedures. Report No. FAA-RD-75-215, I, Volumes 1,2 & 3. National Technical Information Service.

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8. Electronic Interference and Compatibility. Vol. 1 thru 5. Donald R. J. White. White Consultants, Inc. Germantown, Md.

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This discussion was not intended to be a full text, but to give some insight into what must be done to produce noise free systems without extensive rework and debugging. Many comprehensive and enlightening articles and books have been written, a few being listed below. They in turn list other references that should be studied for more detailed information. Reference (1), (2) and (4) are readily available from the publishers.

Ed Trompeter

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15. Techniques to Analyze and Optimize noise rejection ratio of low level differential data systems, Charles E. Engle Staff Engineer Dana Laboratories Inc., Irvine, California Technical paper number 521, December 1965.

16. Electronic Cable Handbook. The Belden Corporation. Howard W. Sams & Co., Inc.

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PATCHING

Standard Coax, Twinax, Triax, Audio



INTRODUCTION

The panels shown on pages 10, 11, 20, 21 are standard size. However, special panels of any size and jack configuration can be furnished on special order. The panels shown will accept all jacks shown on pages 12, 13, 15 and 33, except as noted. Panels containing 'D' and 'DD' holes for standard bulkhead jacks are shown on pages 20 and 21. For high density panels with 50 ohm subminiature jacks, refer to page 16. Western Electric panels with 75 ohm subminiature jacks are shown on page 18.

ORDERING INFORMATION

Panels and jacks are selected separately and combined for one part number. Ordering information for 'D' and 'DD' panels is contained in the tables pages 20 and 21.



PANEL SPECIFICATIONS

SIZES: All panels are 19" wide by $1\frac{3}{4}$ " or $3\frac{1}{2}$ " high by $\frac{9}{6}$ " thick. Standard construction consists of $\frac{3}{6}$ " aluminum panel and a $\frac{3}{4}$ " aluminum or phenolic (if insulated) back bar. Vertical hole spacing is .625" unless otherwise noted, and horizontal hole spacing is as shown on each panel. All double row $3\frac{1}{2}$ " panels can be supplied in W configuration, i.e. 1" vertical hole spacing.

NOTCHING: In accordance with MIL-STD-189. Closed notching is available on special order.

FINISH: Standard color is FED-STD-595-26307 (light gray). Special paint finishes and colors are also available on special order. Customer must furnish FED-STD-595 number or a paint chip.

MATERIAL: JS Series — Common ground panels. Panel and backbar are both aluminum grade 6061-T6. JSI Series — Insulated panels. Panel is aluminum grade 6061-T6 and backbar is XXX non-hydroscopic phenolic. Nylon sleeves insulate the jacks from the panel. Insulated panels are recommended where ground loops are to be avoided.

IDENTIFICATION: Each panel is normally equipped with one or more $\frac{1}{2}$ " x $16\frac{1}{2}$ " (card size) stainless designation strips (DS1) with card and plastic window. High density panels are normally supplied with one or more $\frac{1}{4}$ " x $16\frac{1}{2}$ " (card size) stainless designation strips (DS4). Panels normally supplied with $\frac{1}{2}$ " designation strips can be supplied with $\frac{3}{4}$ " x $16\frac{1}{2}$ " (card size) stainless designation strips (DS2).

MARKING: Panels may be engraved or silk screened in lieu of or in addition to designation strips, thus permitting customizing of the panel. Patch jack locations can also be marked in the rear of the panel for easy location of jacks from the back of the rack. These markings are usually stenciled.

Standard Patch Panels



Standard Patch Panels



See Pages 12, 13, 15 and 33 for appropriate jacks. Note exceptions.

Standard Patch Jacks

Coax

INTRODUCTION

The pictured jacks provide the maximum flexibility to route signals from one place to another. They are used in shielded wire, video, and R.F. applications, and will mount on patch panels illustrated on pages 10 and 11. The jacks can be intermixed on the same panels providing mechanical limitations are recognized.

Also, coax jacks shown are available in two standards differing in the size of the center contact pin — Western Electric is .090" (75 ohm); RCA is .070" (50 ohm). It should be noted that Western Electric type jacks must be used only with Western Electric type patch cords and conversely, RCA type jacks must be used only with RCA type patch cords.



Rear mates with Trompeter PL20-N series or any standard BNC plug.



.070 pin (RCA) .090 pin (WE)

J3 with external SPDT microswitch activated by insertion of patch plug. Microswitch may be added to all coax jacks. To designate add the letter A to the part number.

J3WA

(Microswitch)





Rear mates with any BNC plug. Circuit is terminated when patch plug is removed. Signal degradation increases when used above 100 MHz.

* Substitute cable group number for N - Page 30. Substitute resistance for R (1/2 W 5%).

Standard Patch Jacks

Coax





The terminated version is used to provide a resistive load to the unused side. A plug inserted into the source side automatically terminates the load side. Conversely, a plug inserted into the load side automatically terminates the source side.



The monitor version provides for monitoring the signal without breaking the normal through by inserting a plug on the monitor side. A terminated version is also available. When a plug is inserted in the load side the source is automatically terminated. This version is a J14MT-R or J14WMT-R. Again substitute resistance value for R.

A single pole double throw switch can be added to the J14 or J14W only. The designation for this type of jack is J14A or J14WA.



mounting by adding L to part number for left hand tabs and

R for right hand tabs. (Example: J15B-L).

* Substitute cable group number for N - Page 30. Substitute resistance for R (1/2 W 5%).

Standard Patch Cords and Plugs

Coax

Trompeter has established facilities and techniques to manufacture coax patch cord and cable assemblies rapidly and efficiently thus providing the customer with definite quality and cost advantages. Standard lengths 6", 12", 18", 24" and 36". It should be noted that RCA .070 patch cords ARE NOT interchangeable with Western Electric .090 patch cords. Standard patch cords are made from RG58/U (50 ohm), RG59/U (75 ohm) and RG62/U (93 ohm) coax cable. Modifications of most items to provide special capabilities may be supplied on special order.



Standard Paralleling



Miniature Patching 50 Ohm





Western Electric Patching

Miniature 75 Ohm Coax INTRODUCTION 1.73" A complete family of Western Electric type miniature panels. jacks, connectors, plugs, patch cords and looping plugs have been designed for high density low VSWR 75 ohm coaxial applications such as microwave, sub-carrier telephone or similar systems. The Trompeter designed J12 jack and PL11C plug combination have a VSWR of 1.04:1 W.E. TYPE JACK (TPS) when used in the 60-80 MHz range. The J12 is interchange-J11 able with W.E. 560 jacks. Panels are supplied in insulated versions only for either rack or flush mount and are painted black. Other finishes are available. These items are NOT interchangeable with those items shown on pages 16 & 17. JSIX-64S/ J12 HOW TO ORDER 205 218' Select panel type J12-N * Select jack type 134 .62 .50" PL11C-N ** JSIX-56S A = 19.00" Rack mount Similar to W.E. 440 plug. JSIX-56SF Flush mount A = 17.15'' (Shown) 1 3/4 .50' A = 19.00" (Shown) JSIX-64S Rack mount A = 17.15" JSIX-64SF Flush mount TPMW-R *





* Substitute cable group number for N - Wrench Crimp, Page 30, Tool Crimp, Page 27. Substitute length in inches for L. Substitute resistance for R (1/4 W 5%).

Cable Distribution Panels



¹ Designate 75 ohm version by prefix U. * Substitute cable group number for N - Page 30.

JS-20D5

JSI-20D5

JS-20D5SF4

JSI-20D5SF4

Note: Horizontal Hole Spacing .83"

BJ58

BJ158

B.120 1

BJ40 '

BJ30

JS-12D5

JSI-12D5

JS-12D5SF4

JSI-12D5SF4

Note: Horizontal Hole Spacing 1.43".

BJ58

BJ158

BJ20 1

BJ40 1

BJ30

Coax, Concentric Twinax, Triax, Quadrax



MODEL NUMBER	JACKS ACCOMMODATED
JS-24WD2	BJ26-N 1* BJ46-N 1* BJ29-6 1
JSI-24WD2	BJ29-6E 1 BJ49-6 1 BJ49-6E 1
JS-24WD2SF8	BJ72 BJ73 BJ74
JSI-24WD2SF8	BJ101 BJ102
JS-24WD3	BJ29-N 1* BJ39-N *
JSI-24WD3	BJ49-N 1*
JS-24WD3SF7	BJ27 ¹ BJ28 ¹
J3-24WD35F7	BJ47 1 BJ48 1
JS-24WD3SF14	BJ78
JSI-24WD3SF14	
JS-24WD3SF16	BJ79-N*
JSI-24WD3SF16	
JS-24WD5	BJ58
JSI-24WD5	BJ158
JS-24WD5SF4	BJ20 ¹ BJ30
JSI-24WD5SF4	BJ40 1

Note: Horizontal Hole Spacing 1.43". Vertical Hole Spacing 1.00".



MODEL NUMBER	JACKS ACCOMMODATED
JS-40WD2	BJ26-N ^{1*} BJ46-N ^{1*} BJ29-6 ¹
JSI-40WD2	BJ29-6E ¹ BJ49-6 ¹ BJ49-6E ¹
JS-40WD2SF8	BJ72 BJ73 BJ74
JSI-40WD2SF8	BJ101 BJ102
JS-40WD3	BJ29-N ^{1*} BJ39-N [*]
JSI-40WD3	BJ49-N ^{1*}
JS-40WD3SF7	BJ27 ¹ BJ28 ¹ BJ47 ¹ BJ48 ¹
JS-40WD3SF13 JSI-40WD3SF13	BJ78
JS-40WD3SF15 JSI-40WD3SF15	BJ79-N*
JS-40WD5	BJ58
JSI-40WD5	BJ158
JS-40WD5SF4	BJ20 1 BJ30
JSI-40WD5SF4	BJ40 1

Note: Horizontal Hole Spacing .83". Vertical Hole Spacing 1.00".



MODEL NUMBER	JACKS ACCOMMODATED
JS-32D2	BJ26-N 1* BJ46-N 1* BJ29-6 1
JSI-32D2	BJ29-6E 1 BJ49-6E 1 BJ49-6 1
JS-32D2SF8	BJ72 BJ73 BJ74
JSI-32D2SF8	BJ101 BJ102
JS-32D3	BJ29-N 1* BJ39-N*
JSI-32D3	BJ49-N 1*
JS-32D3SF7	BJ27 ¹ BJ28 ¹ BJ47 ¹ BJ48 ¹
JS-32D3SF14 JSI-32D3SF14	BJ78
JS-32D3SF16 JSI-32D3SF16	BJ79-N*
JS-32D5	BJ58
JSI-32D5	BJ158
JS-32D5SF4	BJ20 ¹ BJ30
JSI-32D5SF4	BJ40 ¹

Note: Horizontal Hole Spacing 1.00". Vertical Hole Spacing 1.00".

MODEL NUMBER	JACKS ACCOMMODATED
JS-52D3SF7	BJ27 ¹ BJ28 ¹
JS-52D35F7	BJ47 ' BJ48 '
JS-52D5	BJ58
JSI-52D5	BJ158
JS-52D5SF4	BJ20 1 BJ30
JSI-52DSF4	BJ40 1

Note: Horizontal Hole Spacing .67". Vertical Hole Spacing 1.00".

PANEL SPECIFICATIONS:

SIZES: 19" wide, $\frac{3}{16}$ " thick, 1 $\frac{3}{4}$ " multiples in height.

NOTCHING: In accordance with MIL-STD-189.

FINISH: FED-STD-595-26307 light gray. Other finishes and colors available on special order.

MATERIAL: JS Series — Common ground type are aluminum grade 6061-T6.

JSI Series — Insulated panels - xxx non-hydroscopic phenolic.

Standard Connectors

Coax

COAXIAL CONNECTORS • WRENCH CRIMP

WITH FAST 3-PIECE ASSEMBLY — EXCEEDS REQUIRE-MENTS OF MIL-C-39012, CATEGORY "A" (FIELD SERVICE-ABLE AND REUSABLE WITH ORDINARY TOOLS).

The old "UG" coax connectors required several cutting and stripping assembly operations, demanding precise and time-consuming steps to attach to the cable.

Most "crimp type" connectors require expensive tools for assembly and are not field repairable. The new WRENCH CRIMP provides an all new coax cable attachment method that crimps the outer braid (as well as retaining the jacket) using ordinary wrenching. A floating sleeve (4) permits clamping of braid without rotary movement. This method of clamping the braid is equally effective when using double braided cable such as RG223. It should be noted that there is no insulating material between the braid and the clamping surfaces (2). The connector features a (patented) heat treated beryllium copper outer conductor spring for positive electrical contact which is enclosed for improved EMI suppression (1). Other connectors use an open split spring usually made of brass. The connector additionally has a captive center contact that does not rely on the cable for positioning. Connectors are assembled and disassembled using ordinary tools and are usable over and over again.

The WRENCH CRIMP connector series uniquely holds TFE or similarly jacketed cable without the use of additional hardware. The connector-to-cable pull-to-destruct approaches the tear strength of the cable itself (3).

As an added feature, the center conductor pin for some Trompeter coax connector sizes can be crimped using Buchanan adjustable crimp took No. 613439.

Certain connectors are standard in both 50 and 75 ohm. Specify the 75 ohm type by the prefix U.



INSTRUCTIONS FOR ASSEMBLY

Assembly instructions furnished by Trompeter are to be considered as a guide. Customers may wish to establish their own methods and techniques to suit their particular requirements.

- 1. Place "wrench crimp" nut onto cable.
- 2. Make a clean perpendicular cut through cable jacket, braid and dielectric, exposing $\frac{9}{16}$ " of center conductor.
- 3. Cut jacket back an additional 32" and bend braid outward to allow free entry of cone. This will prevent cone from forcing braid up under jacket.
- 4. Lightly tin center conductor.
- 5. Insert center conductor and dielectric into pin/cone assembly. Push edge of cone between dielectric and braid. Tapered cone will flare out braid and jacket. Continue to push cable into cone until cable dielectric seats against cone dielectric. The center conductor should be visible in pin solder hole. (Braid may be combed out over cone and excess strands trimmed to cone edge if preferred.)
- 6. Solder center conductor to pin.
- 7. Bring "wrench crimp" nut up onto tapered portion of cable.
- 8. Assemble connector body over pin/cone assembly and engage with clamp nut.
- 9. Wrench tighten to 30-40 in. Ibs. torque.











* Substitute cable group number for N - Page 30. Mounting Hole Table - Page 40. ** Mounting Hole D2.218 for group -6 and -6E.



Full Die Crimp



Tool Crimp Coax Connector Table

TEI DIE NO.◄	DIE CRIMP CABLE GROUP	JACKET	DIAMETER	COND	DESIGNATION	IMPD IN OHMS	MANUFACTURER
CD2·1	001	.075	.034	.012	RG178	50	
CD2·1	001	.080	.034	.012	RG196	50	
CD2-5	002	.110	.046	.015	8120-1107	50	HEWLETT-PACKARD
		.100	.060	.019	RG174	50	
CD2-1	003	.110	.060	.021	RG188	50	
		.102	.060	.020	RG316	50	
CD2-1	004	.100	.063	.012	RG179	75	
0005	005	.110	.060	.012	RG187	75	
CD2-5	005	.120	.060	.011	RG187DS*	75	NORTHERN ELEC
CD2-1	006	.128	.060	.020	GC875GP1 (RG188DS*)	50	GRUMMAN
CD2-1	007	.110 .125	.073 .068	.015	275-3991	75	MICRODOT
				.012	RG187DS*	75	VIDAR
		.155 .1 45	.102	.012 .012	RG195 RG180	95 95	
		.145	.102	.012	421-098	95	ESSEX
CD2-1	008	.155	.102	.012	421-111	95	ESSEX
		.155	.103	.010	295-3801	95	MICRODOT
		.155	.103	.011	293-3968	93	MICRODOT
		.150	.103	.017	8218	75	BELDEN
CD2-1	009	.150	.100	.017	21-597	75	ESSEX
		.145	.098	.017	9872	75	SURPRENANT
CD2-1	010	.160	.096	.030	RG122	50	
		.195	.116	.0355	RG58	50	
		.190	.116	.039	RG141	50	
CD2-2	011	.170	.116	.039	RG303	50	
		.195	.116	.036	21-537	50	ESSEX
		.164 .216	.116	.036	5021D1331 RG55	50	RAYCHEM
		.216	.116	.035	RG142	50 50	
CD2-2	012	.216	.116	.035	RG223	50	
		.195	.116	.0385	RG400	50	
		.242	.146	.023	RG59 **	75	
		.242	.146	.0253	RG62 **	93	
		.242	.146	.0254	8221 **	80	BELDEN
CD2-3	013	.220	.146	.025	8279	75	BELDEN
		.242	.146	.0254	8241 **	73	BELDEN
		.242	.146	.025	21-541	73	ESSEX
CD2-3	014	.242	.146	.032	8212 **	75	BELDEN
		.242	.146	.032	9243 **	75	BELDEN
		.250	.146	.0253	RG71 ** 730A **	93 75	WECO
CD2-6	015	.255 .250	.146 .146	.025 .023	7304 **	75 75	WECO WECO
002-0	013	.260	.146	.023	8120-1289	75	HEWLETT-PACKARD
		.250	.146	.0253	MI-2040 **	75	TIMES
		.304	.201	.033	724 **	75	WECO
JSE THOMAS		.304	.200	.032	8281 **	75	BELDEN
BETTS	016	.304	.201	.032	728 **	75	WECO
WT440 TOOL		.304	.198	.031	9231 **	75	BELDEN
W/4417 DIE		.312	.199	.031	T378 **	75	BRAND-REX
		.304	.200	.031	9141 **	75	BELDEN
CD2-4	017	.332	.185	.029	RG6 **	75	
CD2-3	018	.260	.146	.0254	9268 **	93	BELDEN

INTRODUCTION

Locate cable group number in top of columns. An x in any row-column intersection indicates a connector type is available for this cable group.

Cable Group	001	002	003	004	005	006	007	008	009	010	011	012	013	014	015	016	017	018
BJ226/BJ246	X	Х	X	X	Х	X	X	X	X	X	X	X	X	Х	X	X	X	X
BJ229/BJ249	X	Х	Х	Х	Х	Х	X	X	Х	X	X	X	X	Х	Х	X	X	X
CJ220	Х	Х	Х	Х	Х	X	X	X	Х	Х	X	Х	X	Х	X	Х	X	X
CJ240	X	Х	Х	Х	Х	X	X	X	X	Х	X	X	Х	Х	X	Х	Х	Х
J3C/J3WC			X	Х					X	Х	X	X	Х			Х		
J13C/J13WC			Х	Х					X	X	X	X	Х			X		
J14C/J14WC			X	X					X	X	X	X	X			X		
PL1C/PL1WC			X	X				X	Х	X	X	X	Х	X	X	Х	X	
PL11C			X	X				X	Х	X	X	X	Х	Х			1	
PL220/PL240	X	Х	X	Х	Х	X	X	X	X	X	X	X	X	Х	X	Х	X	Х
PL223	X	Х	X	X	Х	X	X	X	X	X	X	X	X	x	X	X	X	X

Wrench crimp and tool crimp cable groups are numbered separately due to the difference in fit requirements for the pin's wire cavity.

F Series, Miniature Coax

INTRODUCTION

Traditionally the F connector has been a low cost plier-crimp device utilizing the cable center conductor for a center contact. For those applications which require a more reliable termination, Trompeter has developed a line of F connectors incorporating the quality features previously described for the BNC line. These connectors are manufactured in the simple 3 piece *wrench* crimp configuration with gold plated **captive center contacts**, Teflon dielectrics and beryllium Copper female contacts. Cable connectors, shown here, will also accommodate the recently developed non-flammable FEP plenum coax cables manufactured by Hitemp, Phalo, Belden, ITT Suprenant, Times, etc.



				Cus	tom Compo
	~				P
RFI OR DUMMY PLUG FOR STANDARD PATCHING RFI 20-1 (See Table)			ж к	,	RFI OR DUMMY PI RFI 25 (See Table)
	RFI 21 (See Table)			
BNC TERMINATION TNA1 (See Table) Max 10 MHz				C TERMINATIO See Table) MHz	N (Push On)
DESCRIPTION	RFI 20	RFI 21	RFI 25	TNA1	TNAP1
NO CHAIN	RFI 20-1	RFI 21-1	RFI 25-1	TNA1-1-R *	TNAP1-1-R *
2.5 In. BRASS CHAIN	RFI 20-2	RFI 21-2	RFI 25-2	TNA1-2-R *	TNAP1-2-R *
2.5 in. NYLON CHAIN 3.0 in. BRASS CHAIN	RFI 20-3 RFI 20-4	RFI 21-3 RFI 21-4	RFI 25-3 RFI 25-4	TNA1-3-R *	TNAP1-3-R *
3.0 in. NYLON CHAIN	RFI 20-5	RFI 21-5	RFI 25-5	TNA1-5-R *	TNAP1-5-R *
6.0 in. BRASS CHAIN	RFI 20-6	RFI 21-6	RFI 25-6	TNA1-6-R *	TNAP1-6-R *
6.0 in. NYLON CHAIN	RFI 20-7	RFI 21-7	RFI 25-7	TNA1-7-R *	TNAP1-7-R *
Black epoxy ov use with 1⁄4 ″ d	5" wide x 4.50" de ver steel wall mou lia. and smaller c) cable assemblie	eep unt for ables.	BNC PADS PART NO. (See So L = 2.16"	Chematic) ↓ = 2.10 →	
BNC ATTENUATOR (Video Frequency, M INA-Z-dB-BNC ** Male & Female INA-Z-dB-BNC/M ** Male Only (Shown) INA-Z-dB-BNC/F ** Female Only	Max 10 MHz) L = 3.24"	F	OWER DIVIDER		
* Substitute impedance for Z, attenuation for dB.			z = 50, 75, 93 ohi	m impedance. N	
	.37			 750h	- 1.944

* Substitute resistance value for R (1/2 W 5% standard, 1/4 W & 1 W optional.)

Coax Cable Table

TABLE 1: COAX CABLE SPECIFICATIONS, WRENCH CRIMP

WRENCH CRIMP CABLE GROUP (N)	JACKET	DIAMETER	CONDUCTOR	DESIGNATION	IMPD IN OHMS	MANUFACTURER
	.195 .190	.116 .116	.0355 .036	RG58 YM15338	50 52	BELDEN
	.195	.116	.039	RG142	50	area and a second se
	.190	.116	.039 .0385	RG141 RG400	50 50	
1	.195	.116	.025	621-715 21-537	75 50	ESSEX ESSEX
1	.195	.116	.036	5021D1331	50	RAYCHEM
	.195 .195	.116	.032 .039	8240 421-176	53 50	BELDEN ESSEX
	.195	.119	.036	[1] SF-142B	50	TIMES
	(GREEN) 195 .195	.116	.0375 .036	TCC-50-2 (58 TYPE) 8259	50 50	TROMPETER BELDEN
	.242	.146	.023	RG59	75	
	.242 .250	.146	.0253	RG62 RG71	93 93	1
	.242	.146	.032	RSS-6-104	62	ROCKBESTOS
	.242	.146	.032	8212 9243 (RG59DS)	75 75	BELDEN BELDEN
	.242	.146	.031	9259	75	BELDEN
	.242 .242	.148	.0254 .0254	9269 8241	93 73	BELDEN BELDEN
2	.242	.146	.0254	8221	80	BELDEN
	.242 .248	.150	.032 .023	[2] 9592 731	75 75	BELDEN WECO
	.242 .242	.146 .140	.025 .0254	21-541 9242	73 80	ESSEX BELDEN
	.242	.146	.025	21-025	73	ESSEX
	.242 (VIOLET)-242	.145	.023 .031	21-795 TCC-75-2 (59 TYPE)	75 75	ESSEX TROMPETER
	.242	.146	.032	9301	75	BELDEN
	.244	.146	.032	9112	75	BELDEN
	.220	.146 .138	.025 .020	8279 AA2511	75 75	BELDEN TIMES
2 A	.225	.146	.032	9234	75	BELDEN
	.242 .220	.146 .146	.032 .025	[2] 9589 9209	75 75	BELDEN BELDEN
	.210	.145	.025	[1] CEO5900 (PLENUM)	75	HITEMP
	.255	.146	.025	730A 8120-1289	75 75	WECO HEWLETT-PACKA
28	.260	.146	.023	GO4233d	75	SUHNER
	.260 .260	.146 .150	.0254 .025	9268 M4216	93 93	BELDEN MAHATTAN
	.216	.116	.035	RG55A	50	
3	.216 .212	.116 .116	.035	RG223 GO3233d	50 75	SUHNER
3A	.206	.116	.032	RG55/RG55B	53	
	.160 .155	.096	.030 .012	RG122 RG195	50 95	
	.150	.103	.017	8218	75	BELDEN
	.150 .155	.100 .102	.017 .012	21-597 421-111	75 95	ESSEX ESSEX
	.155	.103	.011	293-3968	93	MICRODOT
4	.155 .155	.103	.010 .010	295-3801 8120-0049	95	MICRODOT HEWLETT-PACKA
-	.150	.100	.017	9872	75	SURPRENANT
ĺ	.155 .137	103 .098	.010	G243630-1 9528A1317	95	BELL LABS RAYCHEM
	.137	.098	.015	9528A1417	95	RAYCHEM
	.137 .155	.098 .103	.015 .010	9528A1517 G243630-2	95	BELL LABS
	.160	.096	.030	9252	50	BELDEN
	.100	.060	.019 .019	8216 (RG174) RG174	50 50	BELDEN
	.100	.063	.012	RG179	75	
	.110 .110	.060	.012 .021	RG187 RG188	75 50	
5	.102	.060	.020 .012	RG316 RG187-DBL. SHLD.	50	VIDAR
5	.120	.060	.011	RG187-DBL, SHLD.	75 75	NORTHERN ELEC
	.128	.060	.020	GC875GP1 250-4180	50 50	GRUMMAN MICRODOT
	.110	.054	.020	250-3967	50	MICRODOT
	.090	.055	.010 .020	A-779 11-0007	75 50	BRAND-REX HARBOUR
	.061	.031	.012	5030A1114	50	RAYCHEM
	.061 .063	.031 .031	.012 .012	5030A1214 875PDI	50 50	RAYCHEM GRUMMAN
	.075	.034	.012	RG178	50	SHOMMAN
	.080 .075	.034	.012 .012	RG 196 250-3834	50 60	MICRODOT
5A	.075	.034	.012	215-900-000	100	AMDAHL
1	.063	.031 .031	.012	5030A1314 5030A1318	50 50	RAYCHEM RAYCHEM
	.066	.031	.012	5030A1411 5030A1511	50 50	RAYCHEM
	.085	.034	.012 .012	250-4063	50	MICRODOT
	.085	.034 .034	.012	SP50-738CWSSTJ 19-805709-1	50 50	HITEMP WIRES CO GTE SYLVANIA
	.110	.046	.015	8120-1107	50	HEWLETT-PACKA
58	.110	.046	.015	8120-9026 8120-0789	50 50	HEWLETT-PACKA
	.110 .304	.046	.015	724	75	WECO
•	.304	.201	.033	728	75 75	WECO
6	.304 .304	.200	.032 .032	8281 9231	75	BELDEN BELDEN
	.312 .304	.198	.030 .033	T378 9141 (724)	75 75	BRAND-REX BELDEN
	.304	.201	.033	9141 (724) RG8	50	DELVEN
	.405	.285	.047	RG11	75	
	.405 .405	.285 .285	.025	RG63 RG114	125 185	1
6A	.405	.285	.049	RG149 RG213	75 50	
0M	.405	.285	.085	1000	50	ESSEX STANCOR
	.405	.285	.085	21-004	50 75	ESSEX STANCOR BELDEN
	.405	.285	.064	[4] 8213	75	BELDEN
	.405	.285	.064		75	ESSEX
	.390 .390	.285 .285	.094 .094	RG393 [5] RG87A	50 50	
	.390	.285	.094	[5] RG87A [5] RG225 RG9	50	1
60		.280	.085	RG13	51 74	1
68	.420					
68	.420 .425 .425	.280 .280 .280	.045	RG214 RG216	50 75	

[1] Jacket Slits Required; [2] Flooded Burlal Type; [3] Semirigid; [4] 75 Ohm N Connector Available On Special Order Only; [5] W/O Jacket

Coax Cable Table

	LE P(N)		JACKE	-	D	AMETE	R	221	NDUCTO		C	ESIGN	ATION			MPD OHMS		MA	NUFAC	TURER				
66			.328		0	.181 .185			050	/n	RG	15B 16A				50 75								
2,		+	.332 .332 .170			.185			.057		RG	1212 1303				50					-			
22		+	.155			.122			.050		CX RG	N1363A	·			50 50 95		GC	RE					
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		+	.242			.180			.040		27	3096 5-3991				75 75		MI	MES CRODO	r				
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31					.098 .098 .098 .180 .180 .180 .180 .180			.020 .020 .017 .036			003-R003 810 4236				75 75			FARINON RAYCHEM SURPRENANT						
41									.040 .040 .040		9248 9283 9284 9386				75 75 75 75			BELDEN BELDEN BELDEN BELDEN						
ļ			.280 .270 .080			.185 .180 .046			.059 .040 .012		62 B7	304 1-243/62	1-284			50 75 75			SEX					
86		<u> </u>	.080 .075 .086			.046 .047 .066			.012 .019 .0201		CC	49 06C032				75 75 50		GC	IAND-RE	.^				
14			.141			.118			.0201			403				50								
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J3WE-N J12-N J15MW-N, J16MW-N J15-N, J15W-N BJ26-N BJ29-N	x x x x x x x x	x x x x x x	x x x x x	x x x x x x	x x x x x x	x x x	x x x x x x	x x x x x x	x	x	x x			x	x x x	x x x x x	x	x x x	x x		x	x	x x x x x	
J3WE-N J12-N J15MW-N, J16MW-N J15-N, J15W-N BJ26-N BJ29-N BJ46-N	x x x x x x x x	x x x x x x x x	x x x x x x x	x x x x x x x x	x x x x x x x x x	x x x x	x x x x x x x x	x x x x x x x x	x x x	x x x	x x x x			x x x	x x x x	x x x x x x x	x x	x x x x	x x x	x x	x x	× ×	x x x x x x	
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J3WE-N J12-N J15-N, J16MW-N J15-N, J15W-N BJ26-N BJ29-N BJ46-N BJ49-N BJ59-N, BJ359-N BJ95-N BJ95-N BJ120C-N BJ120C-N BJ120D-C BJ139-N CJ20-N CJ20-N CJ40-N CJ50-N, CJ350-N PL3 PL20-N	x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	x	x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	
J3WE-N J12-N J15-N, J16MW-N J15-N, J15W-N BJ26-N BJ29-N BJ46-N BJ49-N BJ59-N, BJ359-N BJ95-N BJ95-N BJ120C-N BJ120D-C BJ139-N CJ20-N CJ20-N CJ20-N CJ20-N PL3 PL20-N PL3	x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	x	x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	
J3WE-N J12-N J15-N, J16MW-N J15-N, J15W-N BJ26-N BJ29-N BJ46-N BJ49-N BJ59-N, BJ359-N BJ95-N BJ96-N BJ120C-N BJ120D-C BJ139-N CJ20-N CJ20-N CJ20-N CJ20-N PL3 PL20-N PL40-N PL50-N, PL350-N	x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	x	x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	
J3WE-N J12-N J15-N, J16MW-N J15-N, J15W-N BJ26-N BJ29-N BJ46-N BJ49-N BJ59-N, BJ359-N BJ96-N BJ120C-N BJ120D-C BJ139-N CJ20-N CJ20-N CJ20-N CJ20-N PL3 PL20-N PL3 PL50-N, PL350-N PL53-N	x x	x x	x x x x x x x x x x x x x x x x x x x	x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x			x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	
J3WE-N J12-N J15-N, J15W-N J15-N, J15W-N BJ26-N BJ29-N BJ46-N BJ49-N BJ59-N, BJ359-N BJ95-N BJ95-N BJ120C-N BJ120C-N BJ120D-C BJ139-N CJ20-N CJ20-N CJ20-N CJ20-N CJ20-N PL3 PL3 PL20-N PL3 PL20-N PL3 PL20-N PL3 PL20-N PL3 PL20-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL50-N, PL350-N	x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	X X X X X X X X X X X X X X X X X X X	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x	×	×	x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	
J3WE-N J12-N J15-N, J16MW-N J15-N, J15W-N BJ26-N BJ29-N BJ46-N BJ49-N BJ59-N, BJ359-N BJ95-N BJ96-N BJ120C-N BJ120C-N BJ120D-C BJ139-N CJ20-N CJ20-N CJ20-N CJ20-N PL3 PL20-N PL3 PL20-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL30-N PL40-N PL50-N, PL350-N PL50-N PL93-N PL93-N PL94-N	x x	x x	x x x x x x x x x x x x x x x x x x x	x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x	x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	x x x x x x x x x x x x x x	x x x x x x x x x x x x x	x x x x x x x x x x x x x	x x x x x x x x x x x x x x	x x x x x x x x x x x x x x x x x x x	

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<u>TWINAX-TRIAX-QUADRAX</u>

Twinax-Triax-Quadrax Cables

INTRODUCTION

Twinax and triax concentric patching was designed to provide easy and quick connect and disconnect capability when using twinax and triax cables. These components are specifically for use where "Noise Free Guarded Systems" are required by MIL-C-49142. (See pages 2 thru 8).

The Trompeter twinax and triax components illustrated do not require mechanical alignment for mating and are available for use with cables of various sizes manufactured by Trompeter and other companies. All twinax/triax patch jacks will fit the patch panels shown on pages 10 and 11.

Twinax cable is a two-conductor twisted balanced line having a specific impedance, with a shielding braid around both conductors. The balanced twisted signal carrying wires provide cancellation of any random induced noise, voltage pickup or magnetic noise fields that pass through the copper braid. Twinax cable is used extensively in environmental laboratories, analog and digital signal transmission, T.V. video transmission, telephone applications and wherever signal frequencies below 10 MHz are distributed.

Coax cables in low-level signal applications are subject to pickup of noise through ground loop, magnetic fields and capacitive effects. Reduction of noise pickup and improvement of the signal-to-noise ratio can be attained by using "Triax" cable. Briefly, triax cable is coax cable with an additional outer copper braid insulated from signal carrying conductors. This additional braid or shield is grounded and bypasses both ground loop and capacitive field noise currents. The result is a better signal-to-noise ratio. Triax cable is used where very low-level and high-level R.F. signals are transmitted simultaneously through adjacent cables that are bunched together or in high energy fields from transmitters, radar and other noise generating devices.

Quadrax cables are similar to twinax cables with the exception that the quadrax contains one additional shield component. The balanced twisted signal pair with the two (2) separate insulated braided shields is used for the limitation of noise pickup or whenever the ultimate EMI suppression is required. *By convention Blue goes to center pin.



CONSTRUCTION DESIGNATION			TWINAX				QUAD			
	TWC-78-1	TWC-78-2	† TWAC-78-1F1	TWC-124-1A	TWC-124-2	TRC-50-1	TRC-50-2	TRC-75-1	TRC-75-2	QRC-78-2
IMPEDANCE	78±3	78±3	78±5	124 ± 5	124 ± 4	50 ± 2	50 ± 2	75±5	75±2	78±3
NOMINAL O.D.	.150	.242	.145	.150	.245	.156	.245	.189	.245	.285
OUTER BRAID O.D.	.108	.195	.118	.105	.195	.121	.210	.150	.205	.240
CORE O.D.	.088	.154	.100	.085	.162					.156
DIELECTRIC O.D.	.044	.077	.050	.043	.080	.047	.116	.073	.116	.079
INNER BRAID O.D.						.101	.175	.130	.175	.230
INNER JACKET O.D.						.069	.146	.093	.146	.170
CONDUCTOR O.D.	.022	.037	.024	.012	.022	.015	.037	.012	.0185	.040
MIN BEND RAD	1.50	1.25	1.50	1.50	1.25	.75	1.25	1.00	1.25	1.25
MAX OPR VDC		1	Г	1		2KV	6KV	2KV	6KV	
MAX OPR VAC (RMS)	0.3KV	1KV	1KV	0.3KV	1KV	1KV	2KV	1KV	2KV	2.5KV
CAPACITANCE pf/FT (MAX.)	19.70	19.70	22.00	12.40	12.40	30.80	32.00	20.00	20.50	24.50
COND LOOP RES OHMS/M FT	65.00	19.00	48.00	192.0	60.00					17.90
ATTEN db/100FT:									I	
1MHz	2.0	.40	1.40	.86	.54		.88		1.50	1.00
3MHz	3.0	.80	2.10	1.40	.92				Γ	1.60
4MHz			2.40				1.60		2.60	
5MHz	4.0	1.10	2.80	1.80	1.18		1.70		2.90	2.00
7MHz	4.5	1.30	3.50	2,10	1.40		2.00		3,30	2.30
10MHz	5.3	1.60	4.50	2.50	1.65	5.60	2.30	5.90	3.80	2.80
20MHz		3.10			2.30					3.10
30MHz		4.00								4.00
40MHz		4.60								4.60
50MHz		5.20			3.60	11.00	4.50	11.60	7.50	5.20
100MHz						14.80	6.00	14.70	9.50	
200MHz				1		19.20	7.80	20.10	13.00	
500MHz						28.00	11.40		19.00	
700MHz						32.00	13.00	34.00	22.10	
1GHz						37.00	15.00	39.00	25.30	
SHIELD COVERAGE	93%	93%	90%	93%	93%	93%	93%	93%	93%	93%
TWIST PER FT.	8.0	4.0	9.6	8.0	4.0					4.1

Concentric Twinax-Triax Patching



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Concentric Twinax-Triax Connectors

TRB & TRT Miniature Series



* Substitute cable group for N - Page 38. Mounting Hole Table - Page 40. This series meets the requirements of MIL-C-49142.
Concentric Twinax-Triax Quadrax Connectors



Concentric Twinax-Triax Connectors

TRS Bayonet / TTM Threaded Subminiature Series

INTRODUCTION

Trompeter Electronics has developed a family of subminiature concentric twinax and triax connectors, jacks, plugs, and receptacles for high density installations which allows for an increase in packing density of up to 246%. They were specifically designed for Digital, Video Pair, Baseband circuits and where Noise Free Guarded circuits are required. These connectors are available in three lug, four lug and threaded versions for improved mechanical stability while providing error free redundant data bus capability.



* Substitute appropriate wrench or tool crimp cable group number for N - Page 38. Mounting Hole Table - Page 40. • New Item.

Concentric Twinax-Triax Patching



* Substitute cable group number for N - Page 38. Substitute length in inches for L. Substitute impedance for Z. Substitute resistance for R (1/4 W 5%).

Twinax/Triax/Quadrax

Wrench Crimp Cable Table

TABLE 3: TWINAX/TRIAX/QUADRAX SPECIFICATIONS

WRENCH CRIMP CABLE GROUP	JACKET	* DIELECTRIC	CONDUCTOR	DESIGNATION	IMPD IN OHMS	MANUFACTURER
	.245 .245	.175 .175	.037 .019	TRC-50-2 TRC-75-2	50 75	TROMPETER TROMPETER
	.242	.170	.0254	621-106	72	ESSEX
7	.245	.175	.038	TRF58	50	TIMES
	.242 .242	.021	.021 .039	A/B-7/70 9222 ■	124 50	SYSTEMS BELDEN
	.245	.175	.035	MI7/134-00001	50	DELDEN
	.240	.170	.0254	2001	75	STANCOR
	.330	.240	.039	82-5588	100	AMPHENOL
8	.330 .330	.240	.039 .039	8227 9207 (VR15662)	100	BELDEN BELDEN
	.330	.240	.039	7362211	100	IBM
	.242	.154	.037	TWC-78-2	78	TROMPETER
	.246	.162	.022	TWC-124-2	124	TROMPETER
9	.235 .242	.158 .162	.0378 .021	RG108 FVP224	78 124	SUPERIOR
3	.245	.162	.039	BL782	78	TIMES
	.245	.162	.0318	BL982	98	TIMES
	.245 .242	.162	.0219 .037	BL1242 9272	124 78	TIMES BELDEN
	.405	.285	.046	RG22	95	DELDEN
	.420	.285	.046	RG22A&B	95	
	.420	.280	.040	754E	124	WECO
10	.420	.280	.040	T43	124	GENERAL
10	.420 .420	.280 .280	.040 .040	5305-8 FVP219	124 124	MOHAWK
	.420	.284	.053	BL984	98	TIMES
	.420	.284	.038	BL1244	124	TIMES
	.420	.284 .285	.067 .046	[BL784 [2] RG111	78 95	TIMES
	.308	.201	.046	760A	95	WECO
	.460	.340	.025	16PEVL	124	WECO
12	.460	.340	.051	VI-AL	124	GENERAL
	.460	.300	.051	VP1	125	SUPERIOR
13	.315	.230	.032	8232 🔳	75	BELDEN
	.325	.225	.023	TRF59	75	TIMES
14	.475	.360	.0641	8233	75	BELDEN
	.460	.370	.049	21-529	75	ESSEX
	.500 .500	.365 .365	.086 .049	TRF8	50 75	TIMES
14A	.480	.370	.108	9888	50	BELDEN
	.500	.365	.088	M17/135-00001	50	
15	.490	.405	.085	21-583	52	ESSEX
16	.615	.475	.051	21-950	124	ESSEX
17	.286	.230	.040	QRC-78-2 ●	78	TROMPETER
	.131	.095	.009	10271188 🔳	93	RAYTHEON
	.140	.100	.012	275-3930	75	MICRODOT
	.140 .140	.105	.012 .008	250-3884 9532A5114	50 95	MICRODOT
23	.130	.095	.008	9532A5114	95	RAYCHEM
ł	.135	.096	.012	275-3960 🔳	75	MICRODOT
	.140	.100	.020	1102	40	COAXCO
	.140	.100 .094	.020 .031	SC22 8451	40	KEITHLEY BELDEN
	.168	.125	.012	202-3934	160	MICRODOT
24	.168	.125	.012	4141	160	CALMONT
T	.149	.116	.012	9530A5117	95	RAYCHEM
24A	.148	.113	.012	10586	95	RAYCHEM
	.148	.113	.012	10584	95	RAYCHEM
25	.265 .265	.194	.019 .019	T43M D43M	124 124	GENERAL DABURN
20	.265	.194	.019	GEEIA	124	GERMANY
25A	.258	.187	.035	5021H5331	50	RAYCHEM
	.165	.106	.012	275-3962	75	MICRODOT
26	.165	.106	.012	T2948 🔳	75	BRAND-REX
~	.143	.100	.015	7028A5518	50	RAYCHEM
	.165	.106	.012	128C147H01	75	WESTINGHOUSE MICRODOT
	.110 .105	.070	.011 .012	202-3927 T19TPSJ2619EN	125	WOVEN ELEC
27	.120	.070	.012	202-3942	125	MICRODOT
	.110	.070	.011	73-1317911-1	125	SYLVANIA
28	.530	.445	.050	V1-DSAL	124	GENERAL
	.150	.088	.022	TWC-78-1	78	TROMPETER
1	.150 .125	.085 .098	.012 .025	TWC-124-1A [1] MP572-0279-0002	124 75	TROMPETER ROCKWELL INTL.
1	.125	.098	.025	[1] MP572-0279-0002 [1] MP572-0328-0002	75 75	ROCKWELL INTL.
	.125	.098	.025	[1] 11040	75	THERMATICS
29	.130	.098	.025	[1] 11079 [1] 24400/908X2	75	THERMATICS
	.125 .120	.098	.025 .031	[1] 24499/898X2 [1] 2827/2		TENSOLITE ALPHA
1	.135	.098	.031	[1] 83310	[BELDEN
1	.132	.090	.025	i1i 83318		BELDEN
	.120 .120	.082	.025 .025	1 7826D0130		RAYCHEM LOCKHEED
	.215	.120	.025	761A	<u>†</u>	WECO
30	.210	.120	.025	8441 (300V)	ELEC	BELDEN
32	,156	.101	.015	TRC-50-1	50	TROMPETER
33	.189	.130	.012	TRC-75-1	75	TROMPETER
35	.185	.106	.0142	TWC-124-1	124	TROMPETER
	.325	.245	.039	QRC-78-3 ●	78	TROMPETER
38	.335	.245	.022	QRC-124-3 ●	124	TROMPETER
42	.285	.195	.036	21-204 (58TRI)	50	ESSEX
42	.285	.195	.036	4463 (58TRI)	50	CONSOLIDATED
	.175	.132	.032	250-4044	50	MICRODOT
43	.175	.132 .130	.032 .011	250-4045 293-3930	50 100	MICRODOT
	.145	.102	.032	1100-66F	ELEC	STD WIRE/CABLE
45	.137	.102	.032	M27500-22TE2T14	ELEC	STO WINE/CABLE

*Sum of Paired Dielectric Diameters

• QUADRAX [1] JACKET SLITS REQUIRED

[2] W/O JACKET

Twinax/Triax/Quadrax

Crimp Connector/Cable Tables

TABLE 4: WRENCH CRIMP CONNECTOR · TWINAX/TRIAX/QUADRAX INTRODUCTION

Locate part number in left hand column or cable group number across top, (obtain cable group number from table 3, page 38.) An x in any row-column intersection indicates a connector type available for this cable group. Substitute cable group number for N for appropriate part number. Example: male twinax connector for TWC-124-2 cable would be PL75-9. No x indicates a standard connector is not available or available only on special order.

Cable Group No.	7	8	9	10	11	12	13	14	14A	15	16	17	23	24	24A	25	26	27	28	29	30	32	33	35	38	42	43	45	47
BJ39-N			х													x		x		x				x					x
BJ74-N	x		x										x	x	x	x	x	x		x		x	x	x				x	x
BJ79-N	x		x										x	x	×	x	x	x		x		x	x	x		x	x	x	x
BJ89-N	x	x	x	x	x	x	×	x	x	x	x								x							x			
BJ89F-N	x	x	x	x	x	x	x	x	x	x	x								x							x			
BJ154-N														x	x					x		x	x	x					x
BJ159-N-														x	x					x	x	x	x	x					x
CJ30-N			х													x		x		x				x				L	x
CJ80-N	x	x	x	×	x	x	x	x	x	x	x								x							x			
CJ150-N														x	x					x	x	x	x	x			r		x
J15-N,J15W-N			x	x		x								x		x		x		x				x					x
J15MW-N			x	×		x								x		x	x	x		x				x					x
J16-N,J16W-N			x	x		x								x		x		×		x				x					x
J16MW-N			x	x		x								x		x	x	×		x				x					x
J72S·N	×		x																	x		x	x	x					x
J150-N														x						x			×	×					x
J150A-N														x						x			x	x					x
PL30-N			x													x		x		x				x					x
PL71-N	×		x																							x			
PL74-N	x	x	x	x	x	x	x	x					x	x	×	x	x	x		x		x	x	x		x	x	x	x
PL75-N	x	×t	×.	׆	׆	׆	׆	xt					x	x	x	x	x	x		x		x	x	x		x	x	x	x
PL80-N	x	x	x	×	x	x	x	x	x	×	×								x							x			
PL101-N												x													x				
PL150-N														x						x			x	x					x
PL153-N														x	x					x	x	x	x	x					x
PL155-N														x	x					x	x	×	x	x					x
PL15-N,PL15W-N			x	×		x								x		x		x		x				x					x

†Large body (.75" Dia.) version of connector.

Tool Crimp Tables

202

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x

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x

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203

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x

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FULL TOOL CRIMP TWINAXIAL CABLE TABLE

CABLE		DIAMETER		DECIONATION	IMPD	MANUFACTURER				
GROUP	JACKET	DIEL.	COND.	DESIGNATION	IN OHMS	MANUFACTURER				
201	.135 MAX.	.100 MAX.	.024	TWAC-78-1F1	78±5	TROMPETER				
202	.155 MAX.	.091 MAX.	.022	TWC-78-1	78±3	TROMPETER				
203	.155 MAX.	.088 MAX.	.012	TWC-124-1A	124 ± 5	TROMPETER				

GROUP			ROMPETER CRI TOOL NO. C	T2	BUCHANAN ADJUSTABLE CRIMPING TOOL NO. 613439								
NO.	(REF.)	DIE NO.	INNERSHIELD	OUTER BRAID	TOOL ADJ.	LOCATOR #	SOCKETS	PINS					
201	TWAC-78-1F1	CD2-7	CLOSURE A	CLOSURE B	.025 DIA.	0100-0034	SIDE "F"	SIDE "M"					
202	TWC-78-1	CD2-7	CLOSURE A	CLOSURE B	.025 DIA.	0100-0034	SIDE "F"	SIDE "M"					
203	TWC-124-1A	CD2-7	CLOSURE A	CLOSURE B	.025 DIA.	0100-0034	SIDE "F"	SIDE "M"					

The CD2-7 crimp die is similar to the die pictured on Pag Buchanan adjustable crimp tool, not shown, is additional

ge 26 and fits the CT2 crimp tool pictured on the same page. The Ily required for crimping the center plug pin and jack socket.	

Cable Group No.

BJ154C

BJ154CFL

BJ3154C

BJ159CFL

BJ3159C

CJ150CFL

CJ3150C

PL153C

PL155C

PL155CFL

PL3155C

CJ150C

BJ159C

VINAX—TRIAX ACCESSORIES



GENERAL SPECIFICATIONS

	MATERIAL	S AND SPI	ECIFICATION	IS:
	Material	Alloy or Type	Fed. or Mil. Specification	Usage
PANEL SPECIFICATIONS:	Brass	360	QQ-B-626	Connector Bodies, Coupling Sleeves
SIZES: 19" wide, $\frac{y_{16}}{16}$ " thick, 1 $\frac{3}{4}$ " (single row) or 3 $\frac{1}{2}$ " (double row) in height. Back bar 16%" wide, $\frac{3}{6}$ " thick.				Clampnuts, Hex Mtg. Nuts, Cente Contact Pins, Case
NOTCHING. In accordance with Mil-Std-189.				а Я
IDENTIFICATION: Each panel normally furnished with one or more $\frac{1}{2}$ " x 16 $\frac{1}{2}$ " stainless steel designation strips (DS-1) with card and plastic window.	Aluminum	6061-T6 2024-T351 6061-T6511 6061-T6	QQ-A-250/1 QQ-A-225/6 QQ-A-200/8 QQ-A-200/8	Patch Panels Backbars, Cases Backbars, Cases Stiffener Bars
MARKING: Panels may be engraved or silk screened.	Steel	C1010-1018	QQ-S-636	MPN Cases
	C'res Steel	303	QQ-S-763	Connector Bodies, Coupling Sleeves, Clampnuts, Hex Mounting Nuts
PLATING SPECIFICATIONS: TFS-1 (Letter)		302	QQ-S-766	Designation Mtg. Strips
 A0001 Bright Nickel per QQ-N-290, Class 1 (over) .000080 Bright Copper per Mil-C-14550, Class 5 (over) .0005 max Electroless Nickel per Mil-C-26074A, Class 1 (3) 	Berylium Copper	3325	QQ-C-530	Contact Sockets, Fingersprings
 B. Except as specified in note (1): .00002 Bright Gold per Mil-G-45204, Type II, Grade C, 		25	QQ-C-533	Contact springs, Crescent Springs
Class 00 (over) .000050 Bright Nickel per QQ-N-290, Class 2 (2) (over) .000080 Bright Copper per Mil-C-14550 (2)	Phosphor Bronze	544	QQ-B-750	Contact Spring
D0001 Electroless Nickel per Mil-C-26074A, Class 1	Solder	SN60	QQ-S-571	
E0002 Bright Electro Tin per Mil-T-10727, Type 1 and solder test per Para. 4531.	Rubber, Silicone		ZZ-R-765	Gaskets, O'Rings, Sealing Members
F00002 Bright Gold per Mil-G-45204, Type II, Grade C, Class 00 (4) (over) .000080 Bright Copper per Mil-C-14550 (2) (over)	Polytetra- fluoro- ethylene		L-P-403	Dielectrics, Insulators
.000050 Nickel Strike per QQ-N-290, Class 2 (2)	Acetal	Dupont Delrin	L-P-392	Insulators, Cases
K0003 thick maximum Molybdenum Disulfide in an Alkyd-Epoxy Resin (Drilube Product NO. 90 or equivalent).	Thermo- plastic Polyester	Glass Filled	Mil-M-24519	Molded Insulators, Heat Resistant
	Vinyl	Clear Rigid, Self Ext.,	L-P-535	Designation Strip Windows
NOTES:		Opaque Rigid, Self Ext.	L-P-535	Designation Strip Marking Strip
 Bright Gold Plate on all connector center contacts/pins, male and female, shall be .00005, Class 1. Thickness is in accordance with Mil-G-45204B, Para 6.3 "Strikes and Underplating". On aluminum only. On C'res steel only. 	ABS	Type 2 (Moldings)	L-P-1183B * (Mil-Std-8103)	Looping Plug Handles
	Phenolic	xxx	MIL-P-3115 PBE	Patch Panels, Backbars
	Nylon	6/6	L-P-410A	Insulating Bushing

ADAPTERS

Coax, Concentric Twinax, Triax, Quadrax

INTRODUCTION

Pages 42, 43 and 44 contain various adapter tables and a table of adapter circuits. In the tables on pages 42 and 43 an X in any column-row intersection indicates that an adapter is available using the connectors listed in the respective row or column. Any adapter represented by an X requires an appropriate circuit designation from the table on page 44. If a number is present in any row-column intersection the adapter can be ordered by the model number, shown after the table. These adapters do not require a circuit designation since the circuit is fixed, i.e. pin to pin and shield to shield.

Adapters not having either an X or a number in the row-column intersection may be available on special order.

ORDERING INFORMATION

Select a connector from the left hand column and one from the top row. If an X appears in the intersection the part number will be constructed as shown in the following example. If a number appears in the intersection, order by model number shown after the table. **AD-BJ26-K2-BJ50**

ADDITIONAL EXAMPLE

AD-BJ50-K2-PL20

Adapter_

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Adapters Coax to Coax

BJ20 BJ26 • BJ29 •		200		8	40°		8	150	95. 42	196.	<u>``</u>	130	8 2 2	6	5	<u>s</u> 7	8	10	50		95		<u> </u>		\
	1	12	x	10	16	x		x	3	11			1	10			x	x	x	x	x		4	x	5
B 120 -	12	12	12	16	16	16	x			L	×	×	12			x	x	x			ļ	x			
UU23 •	×	12		×	16	ļ	×				x	x				x	x	x	ļ			x		ļ	ļ
BJ40	10	17	×	2	13	x	ļ	x	x	×			10	2	×	ļ	×	x	×	x	x	ļ	8	×	x
BJ46 •	17	17	17	13	13	13	×	ļ		ļ	×	x		13		x	×	x			ļ	x		ļ	ļ
BJ49 •	×	17	ļ	×	13	L	×		L.		×	x	<u> </u>			×	x	×		ļ		x			
BJ50 🔺	_	×	×		×	×	ļ	14		ļ	L		×	×	x		×	×	×	×	×		x	×	×
3J59 • 🔺	×	<u> </u>		×	ļ	ļ	14	14		ļ	×	x			14	x		[×			×			
BJ95 •	3	L	ļ	x		ļ	L		15	L	×	x	ļ			x	x	×	ļ	ļ	ļ	×	L		_
BJ96 •	11		ļ	x			 			ļ	x	×	L		L	x	x	×				x			
BJ120		x	x		×	×		×	×	×			×	×	×		x	×	×	×	×		x	x	x
BJ130		x	<u>×</u>		×	×		×	×	x	ļ	6	x	×	x		7	×	x	x	x		x	×	x
CJ20	1	12		10	l	L	×				×	×	1	10		x						x			
CJ40	10			2	13		x			L	×	×	10	2		x						x			
CJ50 🔺			L	×			x	14		ļ	×	×													
195		x	×		x	×		x	×	×	L		x	×			x	x		x	x		9	×	x
PL20	x	x	x	×	×	x	x		×	×	×	7				×	x	x	×					1	
PL40	x	x	x	×	×	x	x		x	×	×	×				x	x	x	×						
PL50	x			×	L		x	×	ļ		×	×					x	x	x						
PL94	×	ļ	_	×			x			ļ	x	x				x				L					
PL95	×			×	ļ		x	ļ		ļ	x	x				x						×			
PL121		x	×		x	x		×	×	×	ļ		x	×			L				×		x	×	x
PL122	4		[8			x				×	x				9					Ĺ	x		L	
PL123	×			×			x				x	x				×						x			
	5			x			x				x	x				x						x			



Adapter Circuitry



AIRBORNE DIGITAL DATA BUS - MIL-STD-1553B

Application Notes and New Product Release

REQUIREMENT

MIL-STD-1553B governs a computerized and multiplexed data distribution system designed for the many functions of command, control, communications and intelligence (C³I) in military aircraft. By using a single transmission cable instead of the complicated, heavy and dedicated cabling now used, great advantages of additional information, automation and weight saving, necessary for the complex demands of aircraft operations, can be realized. Twinax cable (78 ohm) was selected to provide the transmitted digital information with the needed protection from magnetic and electro static interference including nuclear electro-magnetic pulse (NEMP). Complete shielding of the pair must be maintained along the transmission path including the electrical contacts within multi pin connectors. How TWINAX accomplishes the noise reduction is described in the disertation starting on page 2. For these same reasons, MIL-STD-1553B techniques are also being considered for use in ships, battle tanks, helicopters, missiles and space vehicles in U.S. and other NATO forces as well as the many ground applications such as data networks and perimeter security for airports, armories and other government installations.

TROMPETER ELECTRONICS has been supplying matching components of twinax cable and connectors for 20 years with the intent of improving the transmission capabilities and interference rejection of data transmission systems. New and currently available TWINAX CABLE, CONNECTORS, PATCHING and SWITCHING items, compatible with MIL-STD-1553B requirements for both airborne and ground checkout applications, are listed as follows:

• NEW TWINAX CABLE

A new airborne 200°C, 78 ohm, twinax cable (MIL-C-17/176) has been developed for use with our connectors and contacts. This cable has TFE primary dielectric and PFA outer jacket, 90% minimum shielding coverage and approximately 10 twists per foot of AWG #24 silver plated high strength copper alloy conductors. Also, it has an O.D. of approximately 0.135 inches (3.429 mm) and weighs less than 20 pounds/1000 feet. Attenuation is 1.4 dB/100 feet @ 1 Mhz, less than 4.5 dB/100 feet @ 10 Mhz. and is useable to 30 Mhz. TFE rod fillers are used to lessen the ground shunt capacitive losses, facilitate connector installation and physically round out the cable for more positive environmental sealing. The individual wire dielectrics are color coded blue and white for MIL-STD-1553B or other electrical polarization identification. Standard military and commercial practice utilizes the blue wire for data bus "positive" (HI) polarity connected to the center contact of the concentric twinax connector and the white conductor for "negative" (LO) polarity connected to the intermediate contact. This cable is available as Part #TWAC-78-1F1. It's construction is similar to our TWC-78-1 standard 85°C twinax cable. Specifications for these and other Twinax cable are shown on page 32. Cable samples are available upon request.

TEI'S TWINAX INTERCONNECT SYSTEMS

Catalog listings of TEI's available TWINAX matching connectors, ground cables and related patching/ switching equipment are:

- Sub-miniature concentric connectors in the TRS 3 & 4 lug bayonet series and the TTM threaded series, page 36. (½ BNC size). These families of subminiature stand alone connectors were specifically developed for MIL-STD-1553B requirements to provide polarized primary and redundant bus needs. They are supplied in both tool crimp and solder/wrench crimp versions to terminate our new airborne 78 ohm twinax cable described above. It should be noted that these families of sub-miniature stand alone connectors are the present mode of bus installation in the A10 aircraft.
- 2) Miniature concentric in the TRB 3 & 4 lug bayonet series and the TRT threaded series, page 34. (BNC size)
- 3) Miniature polarized 2 pin TWBNC 2 lug bayonet series, page 35. (BNC size)
- 4) Standard concentric in the TRC 2 lug bayonet series, page 35. (C size)
- 5) Sub-miniature concentric patching, page 37.
- 6) Standard concentric patching, page 33.
- 7) Twinax cable and connector cross reference lists, pages 38 & 39.
- 8) TEI ground installations (PVC) twinax cable specifications, page 32.
- 9) Twinax accessories, pages 40 & 43.

Contact factory for the latest TWINAX connector and cable developments which are designed as demand warrants.

SWITCHING

A-B Data Switch

INTRODUCTION

Trompeter Electronics has developed modular low-frequency manual switches for coax and twinax digital communication and data applications. Available in both A-B and 1 x 4 configurations, these non-constant impedance switches are designed for use at frequencies up to 15 Mhz, depending upon the application. Each circuit is electrically isolated above ground with the shield and center conductors switched (except as noted). All unused ports are terminated in a resistive load. Switch action is "break before make" with a neutral position provided in the 1 x 4 configuration. Panels are available, as illustrated, for standard 19 inch rack mounting.

A	A-B DATA SWITCH PANEL					A-B DATA SWITCH (Coax or Twinax)							
	* * * * *		7 * 7 1	***			Front	>	Rear				
D	SWP1-16/DSWA	A — Showr	1						noui				
C	RDERING II	NFORMA	ΓΙΟΝ	·· · ·		4-WAY DA	TA SWITCH (Coax or Tw	inax)				
1- 2- N	ata Switch Pan Grey Iridite umber of Switc witch Model Nu	hes		<u>-16 / DSW</u>	<u>AA</u>	DSW — Se	Front e Table Belov	N	Rear				
						TERMINAT	ION (Ohms)						
	TYPE	SWITCH SERIES	ACCESS JACK	NONE	50	75	78	93	124				
	COAX	A-B	BNC (Page 23)		DSWAA	DSWAB		DSWAC					
	COAX	A-B	TNC (Page 24)		DSWBA	DSWBB		DSWBC					
	COAX	1 x 4	BNC		DSW4AA	DSW4AB		DSW4AC					
	COAX	1 x 4	TNC		DSW4BA	DSW4BB		DSW4BC					
	TWINAX	A-B	TRB (Page 34)	DSWTWO	DSWTWA	DSWTWB	DSWTWD		DSWTWE				
	TWINAX * Models ava	1 x 4			,	DSWTW4B*	DSWTW4D*		DSWTW4E*				
		<u> </u>											
Cros	<u>ss Conne</u>	ct Pane	<u>el</u>										
11	NTRODUCTI	ON											
Tř di pu co da in Tř to	ne DSX-3 panel stribution syste ushbutton switco nnected. A tota ard 3½ " x 19" r creased to 18 c ne tracer circuit r of the triax in e illuminated p	ghted inter- stan- an be nduc-		^{ए।} २ ००००	• •								
Vo	oltage limiting positive groun		ation	CROSS CO DSX-3	NNECT PANE	ĒL							

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<u>CUSTOM PANELS</u>

INTRODUCTION

Trompeter Electronics for years has been unique in the field of custom panel manufacturing. Panels can be configured to meet customer specifications including wiring. Panels may be painted any Fed-Std-595 color and can be either engraved or silk screened. Examples of custom panels are shown below.



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