

**ANDREW**

INSTALLATION INSTRUCTIONS

CONNECTORS FOR FSJ1-50
SUPERFLEXIBLE HELIAX® COAXIAL CABLE

BULLETIN 37224B

Type Number	Termination	Mating Connector	Fig. 1 A Dim. in. (mm)	Fig. 1 B Dim. in. (mm)	Fig. 4 C Dim. in. (mm)
41SP	Type UHF Plug	SO-239A	1-19/32 (40)	11/16 (17)	— —
41SW	Type N Plug	UG-23	29/32 (23)	13/32 (10)	39/64 (15)
40622	Type BNC Plug	UG-89	3/4 (19)	15/64 (6)	9/32 (7)
41SWT	Type TNC Plug	TNC Jack	11/16 (17)	13/64 (5)	9/32 (7)

TOOLS AND MATERIALS REQUIRED FOR ASSEMBLY

Garnet cloth
Knife
Wire brush

Scale, 6 in. (150 mm)
Soft solder (rosin core)
Wrenches (2) 7/16 in.

Soldering iron (50 watt max.)
Solvent, comothene, vythene or
other non-flammable cleaning fluid

READ THE INSTRUCTIONS THOROUGHLY BEFORE ASSEMBLY

STEP 1. Cut cable as shown in Figure 1. Cable end must be square. New cut can be made with sharp knife in sawing motion. Use straight-edged piece of paper around cable to guide jacketing cut. Clean outer conductor with solvent. Cut off outer conductor and foam with knife. Use knife to remove burrs. Use wire brush to remove copper particles from foam. Continue with Steps 2 and 3 for Type 41SP connector. For Types 41SW, 40622, and 41SWT connectors, read soldering techniques in Step 2 and proceed with Steps 4 and 5.

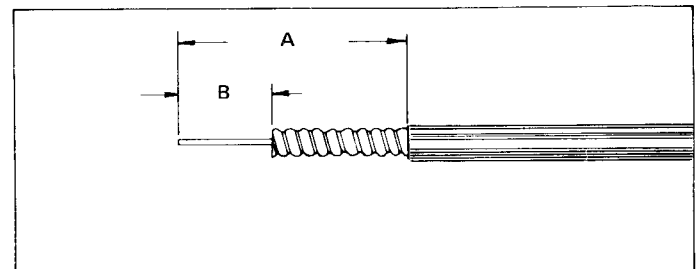


FIGURE 1

STEP 2. Slide UHF coupling nut onto cable with knurled end toward cable end. Add adaptor until flush with end of outer conductor. See Figure 2. Soft solder adaptor to outer conductor. Use soldering iron or gun and rosin core solder. Avoid excessive heat. Keep inner conductor centered. Apply heat to adaptor to draw solder into hole. Wipe away excess solder and cool connection with damp cloth. Clean connection with garnet cloth. Do not use emery cloth or steel wool.

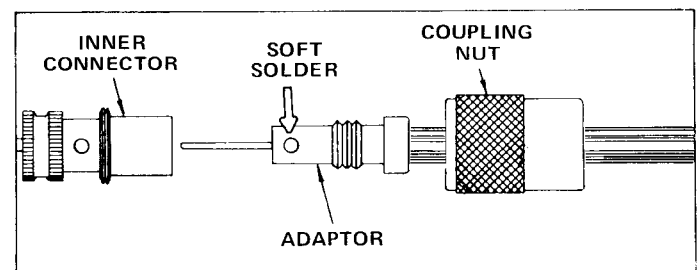


FIGURE 2