

Tools and materials required :

Stanley blade
Scissors, screw driver
Crimp tools (see table below)
Soldering iron and Solder

Right angle plugs and cable receptacles for flexible cables

Cable entry : crimped

Connector types : (e.g.)

16 BNC-50-3-5
16 UHF-0-3-4
16 N-50-3-26/27

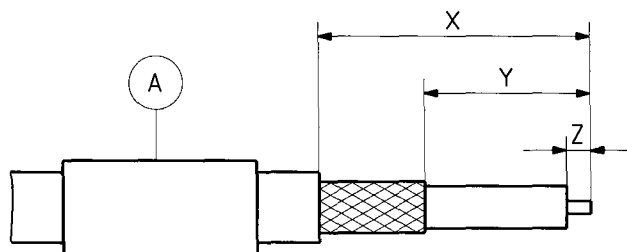
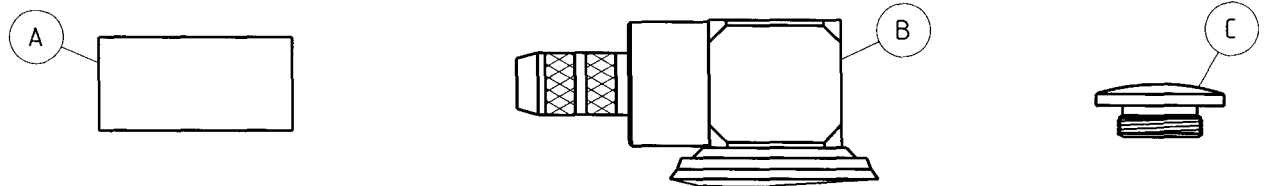
16 BNC-50-3-7
86 BNC-50-3-3
16 N-50-3-127

16 BNC-75-4-4

16 N 50-4-14
16 N 50-4-114

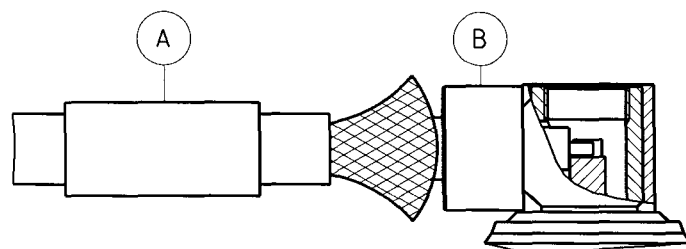
This connector is supplied in 3 parts.	Suitable cables :	RG 58 C/U	RG 223/U	RG 59 B/U	S 04172 D
	Centre contact :	soldered	soldered	soldered	soldered
	Braid :	cavity B	cavity B	cavity C	cavity C
	Crimp tool :	2 B (orange)	2 B (orange)	2 C (yellow)	2 C (yellow)

IMPORTANT : PCB cable receptacles cable assembly must be completed prior to PC board mounting !

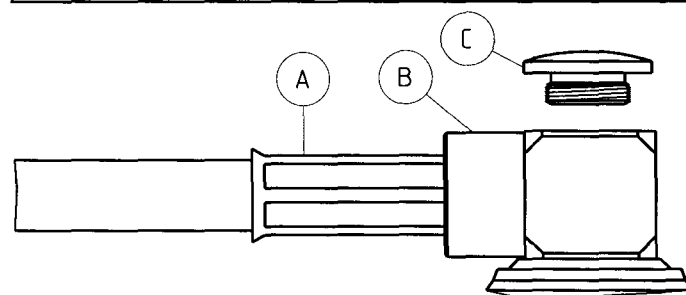


Slide ferrule A onto cable.
Prepare cable according to diagram.
CAUTION : Do not damage braid, dielectric and inner conductor of cable!

Typ	X	Y	Z
16/86 BNC ...	17,5	9,5	2,3
16_UHF ...	18,5	10,5	2,3
16_N-50-3-...	19,0	11,6	1,7
16_N-50-4-...	19,0	11,6	3



Splay out braid and insert cable in connector body B.
CAUTION : Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body B as possible.
Solder inner conductor to contact.
Screw cover C into body B.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text siehe Rückseite