Assembly instruction Series N,TNCv2No. 27082

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Tools and materials required:		Straight connector for flexible cables
Stanley blade Scissors Crimp insert snitable for table press and large crimp tool. (see table below)		Cable entry: SUHNER Full Crimp
		Connector types: (e.g.) 11 N 50-6-4
This connector is supplied in3 parts.	Suitable cables:	S 06132 / S 06132 D-10
	Centre contact:	cavity 3
	Braid:	cavity 8,65
	Crimp tool:	76 Z 0-6-1
A	6,5 P 5,5 C	lide ferrule A onto cable. repare cable according to diagram. AUTION: Do not damage braid, inner conductor nd dielectric of cable! Strip carefully and ithout lateral pressure on centre conductor.
		o abut cable dielectric and crimp.
		Splay out braid. Insert centre contact B into connector body C as far as stop. Ensure that braid lies above the crimp neck.
		Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service

