

Assembly instruction Series N, TNC_{v2} No. 27082

Tools and materials required:

Stanley blade

Scissors

Crimp insert snitable for table press and large crimp tool. (see table below) *

Straight connector for flexible cables

Cable entry: SUHNER Full Crimp

Connector types: (e.g.)

11 N 50-6-4 11 TNC 50-6-1
11 N 50-6-5 * 11 TNC 50-6-2
16 N 50-6-5
24 N 50-6-1
24 N 50-6-2

This connector is supplied in 3 parts.

Suitable cables:

S 06132 / S 06132 D-10

Centre contact:

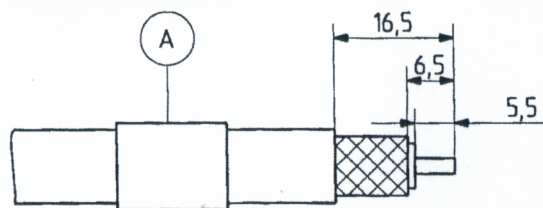
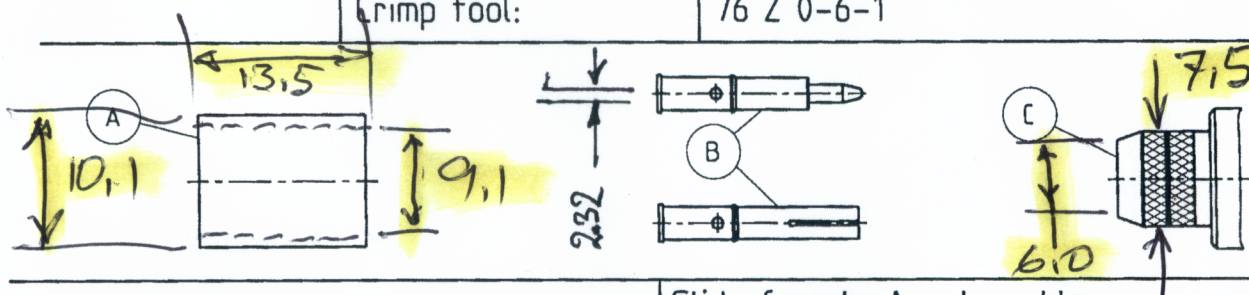
cavity 3 mm AF Square

Braid:

cavity 8,65 mm AF Hex

Crimp tool:

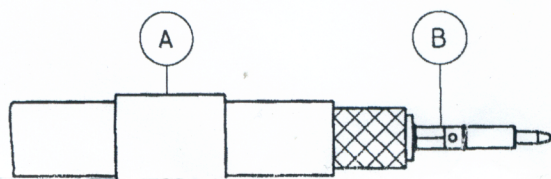
76 Z 0-6-1



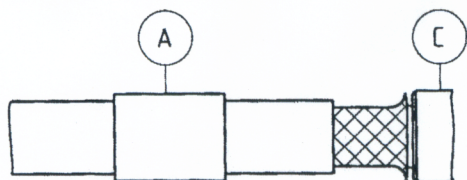
Slide ferrule A onto cable.

Prepare cable according to diagram.

CAUTION: Do not damage braid, inner conductor and dielectric of cable! Strip carefully and without lateral pressure on centre conductor.



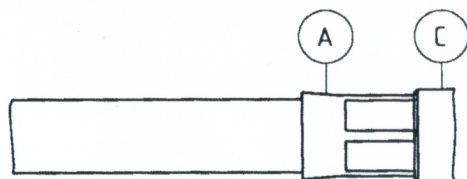
Push contact B over inner conductor of cable to abut cable dielectric and crimp.



Splay out braid.

Insert centre contact B into connector body C as far as stop.

Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp

as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

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