Assembly instruction Series N,TNCv2No. 27082

Tools and materials required:		Straight connector for flexible cables	
Stanley blade		Cable entry: SUHNER Full Crimp	
Scissors		Connector types: (e.g.)	
Crimp insert snitable for table press and large crimp tool. (see table below)		11 N 50-6-5 ★ THE 50 0 1 2 4 2 1	
		Breft A	
	Suitable cables:	S 06132 / S 06132 D-10	
This connector is supplied	Centre contact:	cavity 3 mm AF Square	
in3 parts.	Braid:	cavity 8,65 mm AF Hex	
\\	Frimp tool:	76 Z 0-6-1	
13.5			
1	Ta, Im		
			A
5,5		AUTION: Do not damage braid, inner conductor	
		and dielectric of cable! Strip carefully and	
		without lateral pressure on centre conductor.	
A	В		
		Push contact B over inner conductor of cable to abut cable dielectric and crimp.	
		Splay out braid.	
		Insert centre contact B into connector	
		body C as far as stop.	
		Ensure that braid lies above the crimp neck.	
		Slide ferrule A over braid and crimp as close to connector body C as possible.	
		as close to connector body c as possible.	
SUHNER's skilled staff and	specialised equipment are avail	able to carry out complete R.F.lead-assembly on your behalf. We	
mount your connectors on cables at economic prices! Please contact our representative for further details of this service			

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