

# Assembly instruction

Series N

AB 08.08.02  
4728/CHU

No. 09200

## Tools and materials required:

Stanley blade  
Scissors  
Soldering iron 60 Watts  
Solder Sn/Pb 60/40  
activated rosin flux  
alcohol, brush  
SR cable stripping tool No. W 157

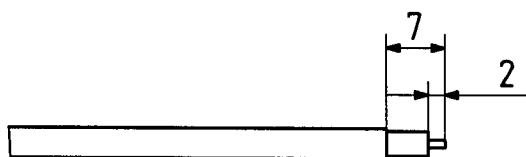
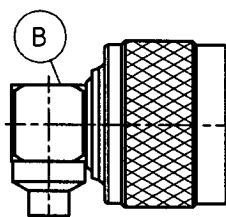
Angle plug for copper jacket cable

Cable entry: soldered

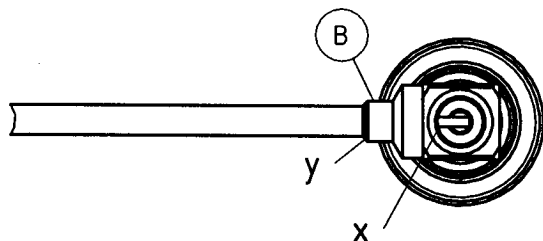
Connector types: (e.g.)

16 N 50 - 3 - 15

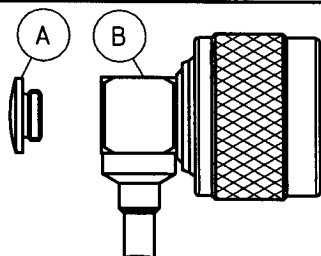
This connector is supplied in 2 parts	Suitable cables:	EZ 141 (.141") Sucoform 141	Sucoform 141 PE
	Centre contact:	soldered	soldered
	Braid:	soldered	soldered
	Strain relief:	--	73 Z - 0 - 3 - 13 unconditional required



Prepared cable according to diagramm.  
Cut back copper jacket using cable stripping tool W 157.  
Remove dielectric using a blade.



Push cable into connector body B till to the stop. Solder connector body B to copper jacket at point y. Solder inner conductor to contact pin. Rim x must remain free of solder. Promptly swab soldered area with alcohol to cool joint and remove any residual flux.



Screw cover A into body B.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

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